Phoneme isolation exercises: Circle any pairs hard to say or distinguish.

pear-bear	choke-joke	dare-their	stayed-stage	chained-change
boy-buy	cheap-jeep	dough-though	climb-crime	rained-range
pig-big	chin-gin	shot-shout	stole-store	glass-grass
path-bath	choice-Joyce	dime-time	watching-washing	clown-crown
rib-crib	coat-goat	die-tie	tugs-tongues	bagging-banging
cap-cab	cold-gold	waiting-wading	wench-quench	priced-prized
park-bark	coast-ghost	best-bed	bugged-buzzed	tide-tired
pill-bill	come-gum	yes-chess	hiss-hips	skit-skip
Paul-ball	could-good	you-chew	wig-rig	mow-more
tank-thank	came-game	teethe-teeth	rifle-rival	wait-gate
tin-thin	kick-king	year-cheer	fasten-fashion	half-have
true-through	sick-sing	taught-thought	piggy-picky	grace-graze
sank-thank	they-day	worthy-wordy	neat-knit	braid-bride
safe-save	sin-thin	sell-shell	bigger-bicker	pegging-pecking
tug-tough	free-three	hand-hanged	married-marriage	fought-thought
wins-wings	stun-stung	tour-poor	wedding-wedging	badge-bash
proof-prove	fan-than	use-chews	clutch-crutch	raced-raised
heed-healed	sting-string	won-run	west-vest	grief-grieve
place-plays	grease-crease	sow-sue		

bead	bade	booed	bode	bide	bowed
teal	tail	tool	toll	tile	towel
feel	fail	fool	foal	file	foul
bead	bid	bayed	bed	bad	
deal	dale	duel	dole	dial	
meat	mitt	mate	met	mat	
heel	hill	hail	hell	Hal	
speak	spake	spook	spoke	spike	
peat	pit	pet	pate	pat	
cooed	could	cud	code		
greed	grid	grade			
doom	dumb	dome			