* Tasks, problems and real South African project



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*Your main task (not organised set of processes)



*Your main task (organised set of processes)



*Your main task (possible problems, bottlenecks,...)



*Your main task

CAUSE->EFFECT RELATIONS

Search - HOW ??? Measure impacts -HOW ??? and Destroy - HOW ??? And improve - HOW ???



*Methods (not sorted so far)

- * Theory of Constraints
- * Critical Chain (DBR)
- * Ishikawa Fishbone Diagram (Total Quality Management)
- * Pareto Analysis , ABC, EOQ, Six Sigma and Ishikawa
- * OLAP (On-Line Analytic Processing)
- * Kepner Tregoe methodology
- * MaxMax and MaxMin (Hurwitz)
- * SWOT, BOSTON and Gartner Magic matrices
- * ERP Statistics and Reporting
- * Little's law
- * Yield Management
- * Linear programming
- * Balanced Scorecard
- * Production algorithms (MRP, MRP-II, JIT, APS)
- * And many, many more.....

BS and OM - slide from Balanced Scorecard show (will be presented again in BS context)



* Simplified diagram of ERP usage



*Basic problem I. (one of many)



*Basic problem II. (we need reliable data)

To solve it we should use finite capacity scheduling (APS)- will be presented later



*Basic problem III.



Will be explained in Little's law presentation

*Basic problem IV.

Black

White



White

Black

(Black ->White, Setup time=60 minut) (White->Black, Setup time = 20 minut)

*Basic problem V-I. (availability of components)





*Basic problem V-II.

(availability of components)



	Urder No. 👻
Filter: Firm	Planned • 101005 • 10000 • 1
Operati Type No. Description Starting Date-Time Ending Date-Time Setup Time Run Time No.	Material Fixed Date
10 Work Center 100 Wheel assembly 18. 8. 2014 14:41 22. 8. 2014 8:31 110 12	23. 8. 2014 0:00
20 Work Center 200 Packing department 27. 8. 2014 8:31 1. 9. 2014 14:46 15 15	10. 9. 2014 0:00
30 Work Center 300 Painting department 1. 9. 2014 14:46 4. 9. 2014 10:46 10 20	
40 Work Center 400 Machine department 4. 9. 2014 11:11 5. 9. 2014 12:21 10 8	

APS result ->18.8.->23.8. a 27.8.->10.9

*Basic problem VI-I. (over budget)

🗊 2012 - Budget	
General Filters Options	
Budget Name 2012 💼	
Show as Lines G/L Account 📧	
Show as Columns Period 💼	

Code	Name	Budgeted Amount	26.03.12	02.04.12	
8100	Building Maintenance Expenses				
8110	Cleaning	1 160,00	1 000,00		_
8120	Electricity and Heating	1 120,00	1 000,00		
8130	Repairs and Maintenance	1 160,00	1 000,00		
8190	Total Bldg. Maint. Expenses	3 440,00	3 000,00		
8200	Administrative Expenses				-
8210	Office Supplies	510,00	500,00		-
8230	Phone and Fax	800,00	800,00		
8240	Postage	1 390,00	1 200,00		
8290	Total Administrative Expenses	2 700,00	2 500,00		
8300	Computer Expenses				
8310	Software	1 000,00	1 000,00		-
			•		F

*Basic problem VI-II. (over budget)

1015 London Postmaster - Purchase Invoice

General	Invoicing	Shipping	Foreign Trade	E-Commerce	
No			1015	I	Posting Date
Buy-from	Vendor No.		10000 💼		Document Date 26.03.12
Buy-from	Contact No	стос	00066		Vendor Invoice No Miki-0983
Buy-from	Vendor Nan	ne . Lond	on Postmaster		Order Address Code
Buy-from	Address	10 N	orth Lake Avenue	2	Purchaser Code RL
Buy-from	Address 2 .	· ·			Campaign No
Buy-from	Post Code/	City N12	5XY 🗈	London	Responsibility Center LONDON
Buy-from	Contact	Mrs.	Carol Philips		Assigned User ID
					Status Open

	Туре	No.	Description	Location Code	Quantity	Unit of Measure	Direct Unit Cost Excl	Line Amount Excl. VAT	Line Disco	Qty. to Assign	
	G/L Ac	8110	Cleaning		10	HOUR	100,00	1 000,00			*
	G/L Ac	8120	Electricity and Heating		20	HOUR	200,00	4 000,00			
	G/L Ac	8130	Repairs and Maintenance		30	HOUR	300,00	9 000,00			
	G/L Ac	8210	Office Supplies		10	HOUR	100,00	1 000,00			
	G/L Ac	8230	Phone and Fax		20	HOUR	200,00	4 000,00			
►	G/L Ac	8240	Postage		30	HOUR	300,00	9 000,00			
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III										+	

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Invoice

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Functions -

Line

Posting

Help

*Basic problem VI-III. (over budget)

🖬 G/I	. Balance/B	Budget								
Opti	ons									
Date Dep Proj	e Filter artment Filte ect Filter .	01.03.1231.03.12 er	Budget Filter 2012 (1) Closing Entries Include 💌							
	ю.	Name		I De	ebit Amount	Credit Amount	Balance/Budget (%)	Budgeted Debit Amount	Budge Credit Amount	Budgeted Amount
	8100	Building Maintenance Expenses		I						
►	8110	Cleaning		I	1 000,00	- I	100,0	1 000,00		1 000,00
	8120	Electricity and Heating		I	4 000,00		400,0	1 000,00		1 000,00
	8130	Repairs and Maintenance		I	9 000,00		900,0	1 000,00		1 000,00
	8190	Total Bldg. Maint. Expenses		I	14 000,00		466,7	3 000,00		3 000,00
	8200	Administrative Expenses		I						
	8210	Office Supplies		I	1 000,00		200,0	500,00		500,00
	8230	Phone and Fax		I	4 000,00		500,0	800,00		800,00
	8240	Postage		I	9 000,00		750,0	1 200,00		1 200,00
	8290	Total Administrative Expenses		I	14 000,00	-	560,0	2 500,00		2 500,00
	8300	Computer Expenses		I						
	8310	Software		I				1 000,00		1 000,00
1	7 31 3	12 E III ()					Ac	count 🔻	Function	s 🔻 Help

*Wholesale-paper-warehouse management-ERP



Basic business specification

- * 100 000 Tones per Year
- * Carbonless papers
- * Cast coated papers and Board
- * Coated papers

Products

- * House brands
- * Office papers

* 5000 locations in HQ and 40 000 M2 warehousing space

- * 50000 customers
- * 90 vehicles
- * FEC trading (Forward Exchange Contracts)
- * Hundreds of employees
- * Heterogeneous IT system with every day synchronization of data in HQ and subsidiaries
- * High volume-low margin type of business

Basic requirement

*One database only (MS SQL)

*Modern IT technology ensuring :

- * Fast access to data providing on-line information any time
- * Easy upgrades
- * Mobile technologies (BAR code readers,..)
- * Quick response to business partner requirements
- * Multidimensional analytic tool->reporting to support decision making process
- * Efficient warehousing (inbound and outbound operations)
- * On-line reporting (warehouse status, accounting, cost control,.....)







Communications limits (band width, stable connection...)



Efficient warehousing -(only a few examples)

* Receipt bins (area where lorries are unloaded)

- *Put-away to bins (racks) based on zones definition
- *Capacities of the bins (racks) (weight, size)
- *Cross docking (from inbound are directly to outbound area)
- * Transfer between location (HQ and subsidiaries)
- * Picking slips (from rack to shipment area)
- *Shipments area (bins, cages)
- * Transport planning
- *Credit limits and overdue payment check
- *Invoices, Credit memos,....
- *Claim management

*Warehousing



*Warehousing





*Project management

Project Management

*Budget <->Quote and contract
*Planning of resources and task control
*Planning tools - see following slides
*Reporting (time-capacity usage, costs,...)
*Change management
*Project Risks
*Consignment stock

* CPM, PERT, CCPM - will be mentioned later

*Resource Planner tool



*Resource Planner tool



*Resource Planner tool



* Consignment stock (benefits)



* Forward Exchange Contract (home study only)

A special type of foreign currency transaction. Forward contracts are agreements between two parties to exchange two designated currencies at a specific time in the future. These contracts always take place on a date after the date that the spot contract settles, and are used to protect the buyer from fluctuations in currency prices.

FEC Selection - Or	der POE000001	7 - FEC13	-	_		-	-	
- DOMOV	SKÁ STRÁNKA						CRONUS	International Ltd. 💡
Refresh Find		Op	ened from P	urchase	order <mark>(</mark> MS	Dynamic	s NAV 2013	3)
Contract No.	Currency Code	Date	Exchange Rate	Spot Rate	Amount	Amount (LCY)	Used Amount	Amount to Invoice
FEC01	USD	22.7.2014	10,678	10,000	1 000,00	10 678,00	1 000,00	0,00
FEC03	USD	31.7.2014	10,700	10,000	400,00	4 280,00	400,00	0,00

*Staff training

Project Management

*Study materials
*Key users - roles, processes
*Training :planning
*Examination
*Change management

*Project Management

Project Management

*Budget (financial and resource capacities)
*Data transfers (old sysetm- >new system)
*Setup of the ERP system (MS Dynamics NAV)
*Tests

*Evaluation od customized solution

*Change management

*Sharp start

*Closing project -evaluation

Steps in the model based problems solving process



* **Source :** Nyhuis, Wiendahl, Fundamentals of Production Logistics

*Implementation

* Data transfer
* Setup of the system
* Role Tailored Clients- profiles, Approvals
* Tests
* Evaluation
* Change management
* Sharp start (Namibia and SA)

Project Management

- *Closing project
- *Next stages

