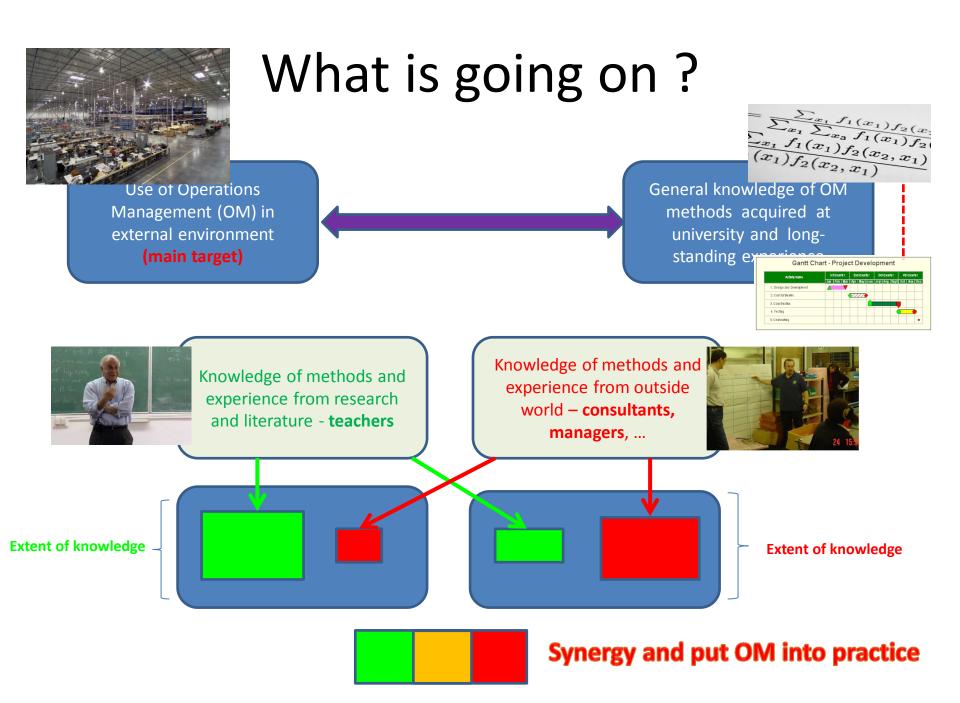
## Operation Management (OM) Introduction

Ing.J.Skorkovský, CSc, Department of Corporate Economy FACULTY OF ECONOMICS AND ADMINISTRATION Masaryk University Brno Czech Republic

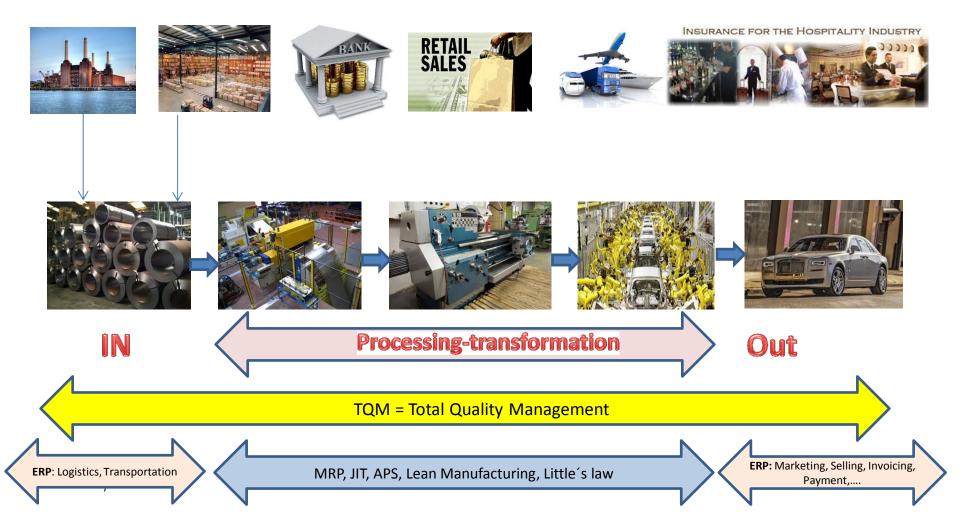
### Coordinates

- Lecturer : Ing.Jaromír Skorkovský, CSc.
  - Department of Corporate Economy (5th floor)
  - <u>miki@econ.muni.cz</u>
  - +420 731113517
- **Study material :** will be updated regularly (is.muni.cz)
- Attendance : seminar and lectures are obligatory see subject specification (is.muni.cz) – first important condition to be admitted to exam)
- **Excuses :** if serious reason emerges- only written from is accepted
- **Seminar work** : will assigned after some theory will be presented. Accepted seminar work is the second condition to be admitted to exam)
- Tuition plan : at the end of this slide show



#### OM all around us

OM is the management of all processes used to design, supply, produce, and deliver valuable goods and services to customers



### Some OM methods

- Theory of Constraints
- Balanced Scorecard
- Project Management methods (Critical Chain, SCRUM,...)
- Material Requirement Planning and Just-in-Time
- Advanced Planning and Scheduling
- Six Sigma quality management
- Boston, SWOT and Magic Quadrant Matrices
- Little 's Law (relations between WIP, Throughput and Cycle time)
- Linear programming (cutting, blending,..)
- Yield Management
- Kepner-Tregoe (support of decision making)

#### Some tools

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Chart of Accounts Budgets General Journals Analysis & Reporting Chart company Postings Chart company Chart company Postings Chart company Postings Chart company Postings Chart company Postings Chart company Postings Chart company Chart company Char	6910 Discount Grant 6950 Sales of Sen 6955 Service Cont 6959 Total Sale of 6959 Total Sale of 6959 Total Sale of 6959 Total Sale of 7100 Cost	is - Dom. ges Rec Dom. ed <b>vice Contracts</b> ract Sale <b>Serv. Contracts</b> e	Income/Balance Income Statement Income Statement Income Statement Income Statement Income Statement Income Statement Income Statement Income Statement	Account Type Posting End-Total Posting Posting Begin-Total Posting End-Total End-Total Begin-Total	Totaling 66056695 69506959 61006995	G G G M S N S S N M S N S	-235 592,91 -961,03 36 610,08	3alance -235 592,91 -961,03 36 610,08 ↓7 401 205,36 ↓7 401 205,36	•
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Administration  Shortcuts		I 70011	Glass Door	5 PCS ▼ Functions ▼ P	72,30	361,50 vigate			
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#### Some basic processes controlled by ERP –I.

80103-T 19" M009 Monitor - Items by Location

Options

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1908-S       LONDON Swivel Chair, blue       237       57       14       0       0         1920-S       ANTWERP Conference Table       31       65       10       0       7         1924-W       CHAMONIX Base Storage Unit       1       8       2       0       0         1928-S       AMSTERDAM Lamp       149       -19       55       0       0         1928-W       ST.MORITZ Storage Unit/Drawers       4       23       -1       0       0         1936-S       BERLIN Guest Chair, yellow       46       46       50       0       0         1960-S       ROME Guest Chair, green       145       0       24       0       0         1964-S       TOKYO Guest Chair, blue       58       60       29       0       0         1964-W       INNSBRUCK Storage Unit/G.Door       14       27       -2       0       0         1964-W       INNSBRUCK Storage Unit/G.Door       14       4       0       0       0         1972-V       MUNICH Swivel Chair, yellow       35       -1       -4       0       0         1972-W       SAPORO Whiteboard, black       3       2       5       0       0	o.	Description	BLUE	GREEN	RED	SILVER	WHITE	YELLOW
1924-W       CHAMONIX Base Storage Unit       1       8       2       0         1928-W       ST.MORITZ Storage Unit/Drawers       4       23       -1       0         1936-S       BERLIN Guest Chair, yellow       46       46       50       0         1936-S       ROME Guest Chair, green       145       0       24       0         1960-S       ROME Guest Chair, green       145       0       24       0       0         1964-W       INNSRBUCK Storage Unit/G.Door       14       27       -2       0       0         1964-S       TOKYO Guest Chair, black       233       14       17       0       0         1964-W       INNSRBUCK Storage Unit/G.Door       14       27       -2       0       0         1964-S       MEXICO Swivel Chair, black       233       14       17       0       0         1972-V       SAPPORD Whiteboard, red       10       4       4       0       0         1972-W       SARAJEVO Whiteboard, black       3       2       5       0       0         1980-S       MOSCOW Swivel Chair, red       3       14       21       0       0         1984-W       SARAJEVO Whiteboard,	.908-S	LONDON Swivel Chair, blue	237	57	14	0	0	0
1928-5       AMSTERDAM Lamp       149       -19       55       0       0         1928-W       ST.MORITZ Storage Unit/Drawers       4       23       -1       0       0         1936-5       BERLIN Guest Chair, yellow       46       46       50       0       0         1952-W       OSLO Storage Unit/Shelf       9       -1       7       0       0         1960-5       ROME Guest Chair, green       145       0       24       0       0         1964-5       TOKYO Guest Chair, blue       58       60       29       0       0         1964-5       TOKYO Guest Chair, black       233       14       17       0       0         1968-5       MEXICO Swivel Chair, black       233       14       17       0       0         1972-5       MINICH Swivel Chair, pelow       35       -1       -4       0       0         1972-5       MINICH Swivel Chair, red       3       2       5       0       0         1972-W       SAPPORO Whiteboard, black       3       3       4       0       0         1980-5       MOSCOW Swivel Chair, red       41       83       0       0       0	.920-S	ANTWERP Conference Table	31	65	10	0	7	0
1928-W       ST.MORITZ Storage Unit/Drawers       4       23       -1       0       0         1936-S       BERLIN Guest Chair, yellow       46       46       50       0       0         1950-S       ROME Guest Chair, green       145       0       24       0       0         1960-S       ROME Guest Chair, blue       58       60       29       0       0         1964-W       INNSBRUCK Storage Unit/G.Door       14       27       -2       0       0         1964-W       INNSBRUCK Storage Unit/G.Door       14       27       -2       0       0         1968-S       MEXICO Swivel Chair, black       233       14       17       0       0         1972-S       MUNICH Swivel Chair, yellow       35       -1       -4       0       0         1972-W       SAPPORO Whiteboard, black       3       2       5       0       0         1976-W       INNSBRUCK Storage Unit/W.Door       3       3       4       0       0         1984-W       SARAJEVO Whiteboard, plue       3       3       4       0       0         1984-W       SARAJEVO Whiteboard, green       6       5       -1       0       0 <td>.924-W</td> <td>CHAMONIX Base Storage Unit</td> <td>1</td> <td>8</td> <td>2</td> <td>0</td> <td>0</td> <td>15</td>	.924-W	CHAMONIX Base Storage Unit	1	8	2	0	0	15
1936-S         BERLIN Guest Chair, yellow         46         46         50         0           1952-W         OSLO Storage Unit/Shelf         9         -1         7         0         0           1960-S         ROME Guest Chair, green         145         0         24         0         0           1964-S         TOKYO Guest Chair, blue         58         60         29         0         0           1964-S         TOKYO Storage Unit/G.Door         14         27         -2         0         0           1964-S         MEXICO Swivel Chair, black         233         14         17         0         0           1968-S         MEXICO Swivel Chair, yellow         35         -1         -4         0         0           1972-S         MUNICH Swivel Chair, yellow         35         -1         -4         0         0           1976-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1984-W         SARAJEVO Whiteboard, blue         3         3         4         0         0           1988-S	.928-S	AMSTERDAM Lamp	149	-19	55	0	0	97
1952-W       OSLO Storage Unit/Shelf       9       -1       7       0       0         1960-S       ROME Guest Chair, green       145       0       24       0       0         1964-S       TOKYO Guest Chair, blue       58       60       29       0       0         1964-S       TOKYO Guest Chair, blue       58       60       29       0       0         1968-S       MEXICO Swivel Chair, black       233       14       17       0       0         1968-S       MEXICO Swivel Chair, yellow       35       -1       -4       0       0         1972-S       MUNICH Swivel Chair, yellow       35       -1       -4       0       0         1972-W       SAPPORO Whiteboard, black       3       2       5       0       0         1976-W       INNSBRUCK Storage Unit/W.Door       3       -2       -3       0       0         1980-S       MOSCOW Swivel Chair, red       51       14       21       0       0         1988-S       SEOUL Guest Chair, red       41       83       0       0       0         1988-S       SEOUL Guest Chair, green       6       5       -1       0       0 <t< td=""><td>.928-W</td><td>ST.MORITZ Storage Unit/Drawers</td><td>4</td><td>23</td><td>-1</td><td>0</td><td>0</td><td>41</td></t<>	.928-W	ST.MORITZ Storage Unit/Drawers	4	23	-1	0	0	41
1960-S         ROME Guest Chair, green         145         0         24         0           1964-S         TOKYO Guest Chair, blue         58         60         29         0         0           1964-S         TOKYO Guest Chair, blue         58         60         29         0         0           1964-W         INNSBRUCK Storage Unit/G.Door         14         27         -2         0         0           1968-S         MEXICO Swivel Chair, black         233         14         17         0         0           1968-W         GRENOBLE Whiteboard, red         10         4         4         0         0           1972-W         SAPPORO Whiteboard, black         3         2         5         0         0           1975-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1988-W         SARAJEVO Whiteboard, plue         3         3         4         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1988-W         CAL	.936-S	BERLIN Guest Chair, yellow	46	46	50	0	0	0
1964-S         TOKYO Guest Char, blue         58         60         29         0         0           1964-W         INNSBRUCK Storage Unit/G.Door         14         27         -2         0         0           1968-S         MEXICO Swivel Chair, black         233         14         17         0         0           1968-W         GREINOBLE Whiteboard, red         10         4         4         0         0           1972-S         MUNICH Swivel Chair, yellow         35         -1         -4         0         0           1972-W         SAPPORO Whiteboard, black         3         2         5         0         0           1972-W         SAPORO Whiteboard, black         3         -2         -3         0         0           1972-W         SAPACW Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         41         83         0         0         0           1984-W         SARAJEVO Whiteboard, green         6         5         -1         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1996-S	.952-W	OSLO Storage Unit/Shelf	9	-1	7	0	0	0
1964-W         INNSBRUCK Storage Unit/G.Door         14         27         -2         0         0           1968-S         MEXICO Swivel Chair, black         233         14         17         0         0           1968-W         GRENOBLE Whiteboard, red         10         4         4         0         0           1972-S         MUNICH Swivel Chair, yellow         35         -1         -4         0         0           1972-W         SAPPORO Whiteboard, black         3         2         5         0         0           1976-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1984-W         SARAJEVO Whiteboard, blue         3         3         4         0         0           1988-W         SEOUL Guest Chair, red         41         83         0         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1995-S         ATLANTA Whiteboard, green         134         17         12         0         0           200	.960-S	ROME Guest Chair, green	145	0	24	0	0	0
1968-S         MEXICO Swivel Chair, black         233         14         17         0           1968-W         GRENOBLE Whiteboard, red         10         4         4         0         0           1972-S         MUNICH Swivel Chair, yellow         35         -1         -4         0         0           1972-W         SAPPORO Whiteboard, black         3         2         5         0         0           1972-W         SAPPORO Whiteboard, black         3         2         -5         0         0           1976-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1984-W         SARAJEVO Whiteboard, blue         3         3         4         0         0           1988-S         SEOUL Guest Chair, red         41         83         0         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1996-S         ATLANTA Whiteboard, green         134         17         12         0         0           2000-S         SYDN	.964-S	TOKYO Guest Chair, blue	58	60	29	0	0	0
1968-W         GRENOBLE Whiteboard, red         10         4         4         0         0           1972-S         MUNICH Swivel Chair, yellow         35         -1         -4         0         0           1972-W         SAPPORO Whiteboard, black         3         2         5         0         0           1976-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1984-W         SARAJEVO Whiteboard, blue         3         3         4         0         0           1984-W         SARAJEVO Whiteboard, green         61         83         0         0         0           1988-S         SEOUL Guest Chair, red         41         83         0         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1996-S         ATLANTA Whiteboard, base         44         -1         22         0         0           2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           766BC-A </td <td>.964-W</td> <td>INNSBRUCK Storage Unit/G.Door</td> <td>14</td> <td>27</td> <td>-2</td> <td>0</td> <td>0</td> <td>8</td>	.964-W	INNSBRUCK Storage Unit/G.Door	14	27	-2	0	0	8
1972-S       MUNICH Swivel Chair, yellow       35       -1       -4       0       0         1972-W       SAPPORO Whiteboard, black       3       2       5       0       0         1976-W       INNSBRUCK Storage Unit/W.Door       3       -2       -3       0       0         1980-S       MOSCOW Swivel Chair, red       53       14       21       0       0         1984-W       SARAJEVO Whiteboard, blue       3       3       4       0       0         1988-S       SEOUL Guest Chair, red       41       83       0       0       0         1988-W       CALGARY Whiteboard, green       6       5       -1       0       0         1992-W       ALBERTVILLE Whiteboard, green       6       5       -1       0       0         1996-S       ATLANTA Whiteboard, base       44       -1       22       0       0         2000-S       SYDNEY Swivel Chair, green       134       17       12       0       0         766BC-A       CONTOSO Conference System       0       0       0       0       0         766BC-C       CONTOSO Storage System       2       -1       1       0       0      <	.968-S	MEXICO Swivel Chair, black	233	14	17	0	0	0
1972-W         SAPPORO Whiteboard, black         0         0           1976-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1984-W         SARAJEVO Whiteboard, blue         3         3         4         0         0           1988-S         SEOUL Guest Chair, red         41         83         0         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1992-W         ALBERTVILLE Whiteboard, green         6         5         -1         0         0           1996-S         ATLANTA Whiteboard, base         44         -1         22         0         0           2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           766BC-A         CONTOSO Conference System         3         0         1         0         0           766BC-C         CONTOSO Storage System         2	.968-W	GRENOBLE Whiteboard, red	10	4	4	0	0	10
1976-W         INNSBRUCK Storage Unit/W.Door         3         -2         -3         0         0           1980-S         MOSCOW Swivel Chair, red         53         14         21         0         0           1984-W         SARAJEVO Whiteboard, blue         3         3         4         0         0           1988-S         SEOUL Guest Chair, red         41         83         0         0         0           1988-W         CALGARY Whiteboard, yellow         0         8         5         0         0           1988-W         CALGARY Whiteboard, green         6         5         -1         0         0           1992-W         ALBERTVILLE Whiteboard, green         64         -1         22         0         0           1996-S         ATLANTA Whiteboard, base         44         -1         22         0         0           2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           766BC-A         CONTOSO Conference System         0         0         0         0         0           766BC-C         CONTOSO Storage System         2         -1         1         0         0           80102-T </td <td>.972-S</td> <td>MUNICH Swivel Chair, yellow</td> <td>35</td> <td>-1</td> <td>-4</td> <td>0</td> <td>0</td> <td>90</td>	.972-S	MUNICH Swivel Chair, yellow	35	-1	-4	0	0	90
1980-S       MOSCOW Swivel Chair, red       53       14       21       0       0         1984-W       SARAJEVO Whiteboard, blue       3       3       4       0       0         1988-S       SEOUL Guest Chair, red       41       83       0       0       0         1988-W       CALGARY Whiteboard, yellow       0       8       5       0       0         1988-W       CALGARY Whiteboard, green       6       5       -1       0       0         1992-W       ALBERTVILLE Whiteboard, green       6       5       -1       0       0         1996-S       ATLANTA Whiteboard, base       44       -1       22       0       0         2000-S       SYDNEY Swivel Chair, green       134       17       12       0       0         766BC-A       CONTOSO Conference System       0       0       0       0       0         766BC-C       CONTOSO Storage System       2       -1       1       0       0         80102-T       17"M780 Monitor       5       0       0       0       0         80103-T       19" M009 Monitor       0       0       0       0       0	.972-W	SAPPORO Whiteboard, black	3	2	5	0	0	0
1984-WSARAJEVO Whiteboard, blue334001988-SSEOUL Guest Chair, red41830001988-WCALGARY Whiteboard, yellow085001988-WCALGARY Whiteboard, green65-1001992-WALBERTVILLE Whiteboard, green65-1001996-SATLANTA Whiteboard, base44-122002000-SSYDNEY Swivel Chair, green134171200766BC-ACONTOSO Conference System00000766BC-BCONTOSO Storage System2-110080102-T17"M780 Monitor5000080103-T19" M009 Monitor00000	.976-W	INNSBRUCK Storage Unit/W.Door	3	-2	-3	0	0	3
1988-S         SEOUL Guest Chair, red         41         83         0         0         0           1988-W         CALGARY Whiteboard, yellow         0         8         5         0         0           1988-W         CALGARY Whiteboard, yellow         0         8         5         0         0           1992-W         ALBERTVILLE Whiteboard, green         6         5         -1         0         0           1996-S         ATLANTA Whiteboard, base         44         -1         22         0         0           2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           766BC-A         CONTOSO Conference System         0         0         0         0         0           766BC-C         CONTOSO Storage System         3         0         1         0         0           80102-T         17"M780 Monitor         5         0         0         0         0           80103-T         19"M009 Monitor         0         0         0         0         0	.980-S	MOSCOW Swivel Chair, red	53	14	21	0	0	0
1988-WCALGARY Whiteboard, yellow085001992-WALBERTVILLE Whiteboard, green65-1001996-SATLANTA Whiteboard, base44-122002000-SSYDNEY Swivel Chair, green134171200766BC-ACONTOSO Conference System00000766BC-BCONTOSO Office System30100766BC-CCONTOSO Storage System2-110080102-T17" M780 Monitor5000080103-T19" M009 Monitor00000	.984-W	SARAJEVO Whiteboard, blue	3	3	4	0	0	0
1992-W         ALBERTVILLE Whiteboard, green         6         5         -1         0         0           1996-S         ATLANTA Whiteboard, base         44         -1         22         0         0           2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           2068C-A         CONTOSO Conference System         0         0         0         0         0           766BC-B         CONTOSO Office System         3         0         1         0         0           766BC-C         CONTOSO Storage System         2         -1         1         0         0           80102-T         17" M780 Monitor         5         0         0         0         0           80103-T         19" M009 Monitor         0         0         0         0         0	.988-S	SEOUL Guest Chair, red	41	83	0	0	0	43
1996-S         ATLANTA Whiteboard, base         44         -1         22         0         0           2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           766BC-A         CONTOSO Conference System         0         0         0         0         0           766BC-B         CONTOSO Office System         3         0         1         0         0           766BC-C         CONTOSO Storage System         2         -1         1         0         0           80102-T         17" M780 Monitor         5         0         0         0         0           80103-T         19" M009 Monitor         0         0         0         0         0	.988-W	CALGARY Whiteboard, yellow	0	8	5	0	0	13
2000-S         SYDNEY Swivel Chair, green         134         17         12         0         0           766BC-A         CONTOSO Conference System         0         0         0         0         0           766BC-B         CONTOSO Office System         3         0         1         0         0           766BC-C         CONTOSO Storage System         2         -1         1         0         0           80102-T         17" M780 Monitor         5         0         0         0         0           80103-T         19" M009 Monitor         0         0         0         0         0         0	.992-W	ALBERTVILLE Whiteboard, green	6	5	-1	0	0	0
766BC-A         CONTOSO Conference System         0 <t< td=""><td>.996-S</td><td>ATLANTA Whiteboard, base</td><td>44</td><td>-1</td><td>22</td><td>0</td><td>0</td><td>116</td></t<>	.996-S	ATLANTA Whiteboard, base	44	-1	22	0	0	116
766BC-B         CONTOSO Office System         3         0         1         0         0           766BC-C         CONTOSO Storage System         2         -1         1         0         0           80102-T         17" M780 Monitor         5         0         0         0         0           80103-T         19" M009 Monitor         0         0         0         0         0         0	.000-S	SYDNEY Swivel Chair, green	134	17	12	0	0	0
766BC-C         CONTOSO Storage System         2         -1         1         0         0           80102-T         17" M780 Monitor         5         0 <t< td=""><td>66BC-A</td><td>CONTOSO Conference System</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></t<>	66BC-A	CONTOSO Conference System	0	0	0	0	0	0
80102-T         17" M780 Monitor         5         0	66BC-B	CONTOSO Office System	3	0	1	0	0	1
80103-T 19"M009 Monitor 0 0 0 0	66BC-C	CONTOSO Storage System	2	-1	1	0	0	0
	0102-T	17" M780 Monitor	5	0	0	0	0	0
۲ III I	0103-T	19" M009 Monitor	0	0	0	0	0	0
			•			111		4

Used abbreviations : EOQ - Economic Order Quantity; ROP - Reorder Point; MRP - Material Requirement Planning; COGS - Cost of Good Sold

#### Some basic processes controlled by ERP –II.

ccount Sche	dule Name . CONTRIB	Date Filter 01.0	1. 1531. 12. 15			
	It Name DEFAULT	Budget Filter				
Row No.	Description		Net Change Debit	Net Change Credit	Balance at Date Debit	
]	Contibution margin analysis					
RM	Raw Materials			13,44	577 719,32	
RC	Direct Cost Applied, Cap.			1 824,00		2 846,80
OVC	Overhead Applied, Cap.			380,00		491,10
R	Sales, Retail - Dom.			2 700,00		1 132 035,33
TC	Total direct costs			1 837,44	574 872,52	
▶ KP	Contribution margin		862,56		1 706 907,85	
AM	Margin		482,56		1 706 416,75	
AM%	Margin in %		68,05			50,78
						•

#### Some basic processes controlled by ERP –III.

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atus		Ceru	ned 💌	Last Da	te Modified	. 11.12	. 10
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Item	1	1200	Back Wheel	_	PCS	0	
Iten	-		Chain Assy	1	PCS	0	
Item	1	1400	Mudguard front	1	PCS	0	
Item	1	1450	Mudguard back	1	PCS	0	
Item	1	1500	Lamp	1	PCS	0	
Item	1 I	1600	Bell	1	PCS	0	
Item	1	1700	Brake	1	PCS	0	
Item	1	1800	Handlebars	1	PCS	0	
Iten	1	1850	Saddle	1	PCS	0	
Iten	1	1900	Frame	1	PCS	0	
1			1	11			•

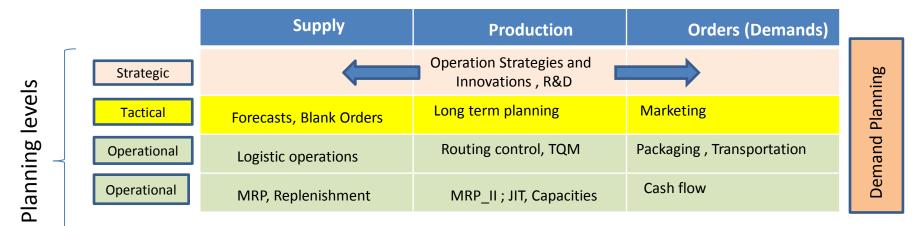
#### Some basic processes controlled by ERP –IV.

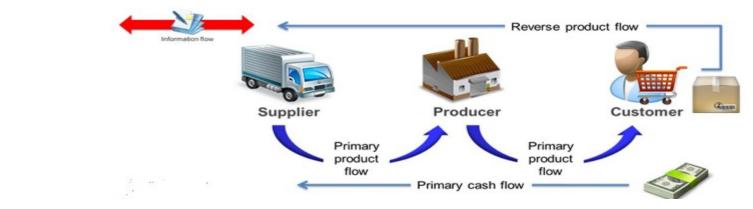
OP	100016 Ass	embling furnitu	ire - Opportur	nity Card									
Gene	eral												
No		OP10	0016	ø	Ca	ampaign No		۲					
Description Assembling furniture					Pr	Priority Normal 💌							
Contact No			Sa	Sales Cycle Code EX-SMALL 🚯									
Contact Name Selangorian Ltd.			St	Status Won									
Contact Company Name . Selangorian Ltd.			C	Closed									
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#### Some basic processes controlled by ERP –V.

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	No		2009 📖 🥒		Posting D	ate	18	.01.	12					Sell-to Customer	Ø
	Sell-to Cu	stomer No.	40000 🝙		Order Da	te	18	.01.	12					<ul> <li>Ship-to Addresses</li> </ul>	(0)
	Sell-to Co	ntact No.	CT000004		Document	t Date	18	.01.	12					<u>C</u> ontacts	(1)
	Sell-to Cu	stomer Nan	ne . Deerfield Graphics Company		Requeste	d Delivery D	Date							<ul> <li>Sales History</li> </ul>	
	Sell-to Ad	dress	10 Deerfield Road		Promised	Delivery Da	te.							Bill-to Customer	
	Sell-to Ad	dress 2 .			Quote No									<ul> <li><u>A</u>vail. Credit</li> </ul>	0
1	Sell-to Po:	st Code/Cit	yGL19HM 👔 Glouce	ster 🗈	External [	Document N	o								
	Sell-to Co	ntact	Mr. Kevin Wright		Salespers	on Code	PS		٢						
	No. of Arc	chived Vers	ions. 0		Campaign No										
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	Type	No.	Description	Location Code	Quantity	Reserved Ouantity	Unit of Measu		Unit Price Excl. VAT	Line Amount Excl. VAT	Line Disco	Applto Item Entry		• Ite <u>m</u> Card	1
	▶ Item	LS-10PC	Loudspeakers, White for PC	WHITE	12		BOX		59,00				*	<ul> <li>Availability</li> </ul>	(-46)
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-														<ul> <li><u>Sales Prices</u></li> </ul>	(0)
ŀ													-	<ul> <li>Sales Line <u>D</u>i…</li> </ul>	(0)
	•			1	1							F.			
			Orde	er 🔻	Line	<ul> <li>Func</li> </ul>	tions 🔻	F	osting 🔻	Print	•	Help			
			<u>_</u>		-										

#### **Controlling processes in Supply Chain Management (SCM)**

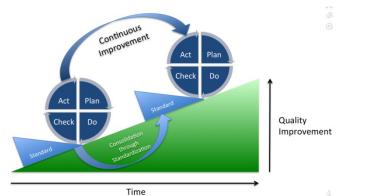




Used abbreviations : R&D – Research and Development; TQM-Total Quality Management; JIT- Just – In-Time; MRP\_II-Manufacturing and Resource Planning

Used abbreviations (slide number 3): : ERP - Enterprise Resource Planning; APS – Advanced Planning and Scheduling

### Deming cycle (based on periodicity)



**Plan:** Define the problem to be addressed, collect relevant data, and ascertain the **problem's root cause** (e.g. by use of TOC=Theory of Constraints)

**Do:** Develop and implement a solution; decide upon a measurement to gauge its effectiveness.

**Check:** Confirm the results through before-and-after data comparison.

Act: Document the results, inform others about process changes, and make recommendations for the problem to be addressed in the next PDCA cycle.

## Simple example of Deming cycle

**Plan:** Excessively high value of the stock, which is one of the reasons of low liquidity of our company (converting assets to cash)= **problem's root cause** detected by use of TOC=Theory of Constraints and Current Reality Tree (will be presented)

**Do:** Implement algorithm controlling stock replenishment based on MRP principle and ROP and Safety Stock level setup. Metrix for effectiveness will be **inventory dollar days (IDD)** - which is one of TOC metrics (will be mentioned during the course)

**Check**: **ERP** inventory costing routines before and after implementation of stage **Do** application

Act: Document the results, inform others about process changes, and recommend how to continue in inventory management routines (e.g. use of EAN readers or calculation of **inventory service level** in order to speed up inventory procedures such as put-away and pick or optimize inventory level differently) in the next PDCA cycle.

Used abbreviations : MRP – Material Requirement Planning – will be presented; ROP – Reorder Point – see next slide); ERP- see slide number 12

IDD definition : https://elischragenheim.com/2016/05/23/throughput-dollar-days-tdd-and-inventory-dollar-days-idd-the-value-and-limitations/

## Explanation of some terms used in PDCA Deming Cycle simple example (home study) |.

• **Service level** : represents the expected probability of not hitting a **stock-out**. This percentage is required to compute the safety stock.

Intuitively, the service level represents a trade-off (compromise) between the cost of inventory and the cost of stock-outs (which incur missed sales, lost opportunities and client frustration among others).

$$p = \Phi\left(\sqrt{2\ln\!\left(rac{1}{\sqrt{2\pi}}rac{M}{H}
ight)}
ight)$$

M - stock-out cost (often 3 time the gross margin)H - carrying cost per unit for the duration of the lead time

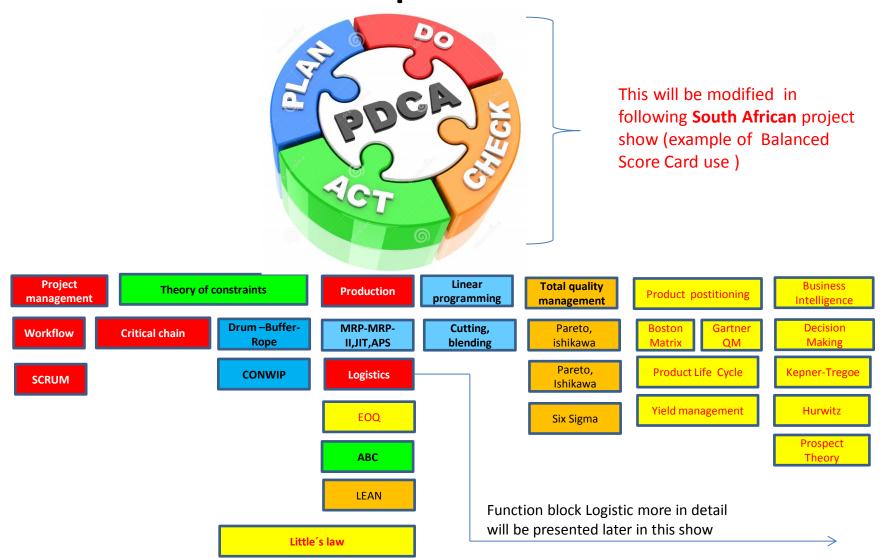
1litr milk pack -> 1.50€ selling price, 10% margin -> =0,15 €. Lead time = 4 days. The annual carrying cost is  $1.50 \in$  (the value is high because milk is a highly perishable product). Stock-out cost ->3 time the gross margin, that is to say->M= 0.45€. H=(4/365)x 1.5≈0.0055 H≈0.0055 . So p=98,5%

**Resource**: <u>https://www.lokad.com/service-level-definition-and-formula</u>

## Explanation of some terms used in PDCA Deming Cycle simple example (home study) II.

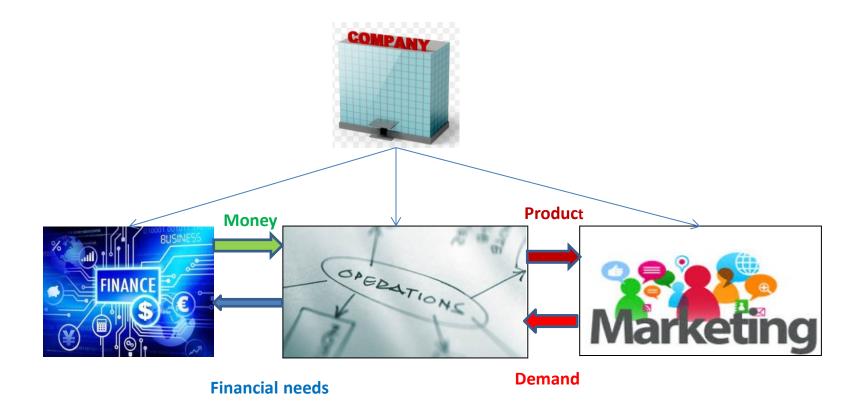
📰 1952-W OSLO Storage Unit/Shelf - Item Care	
General Invoicing Replenishment Planning	Foreign Trade Item Tracking E-Commerce Warehouse
Reordering Policy Fixed Reorde 💌	Reorder Cycle
Include Inventory 🗸	Safety Lead Time
Reserve Optional 💌	Safety Stock Quantity . 10
Order Tracking Policy None	Reorder Point
Stockkeeping Unit Exists .	Reorder Quantity
Critical	Maximum Inventory 0
	Minimum Order Quantity . 5
	Maximum Order Quantity 0
	Order Multiple 0
<u>I</u> tem ▼	Sales   Purchases   Functions  Help

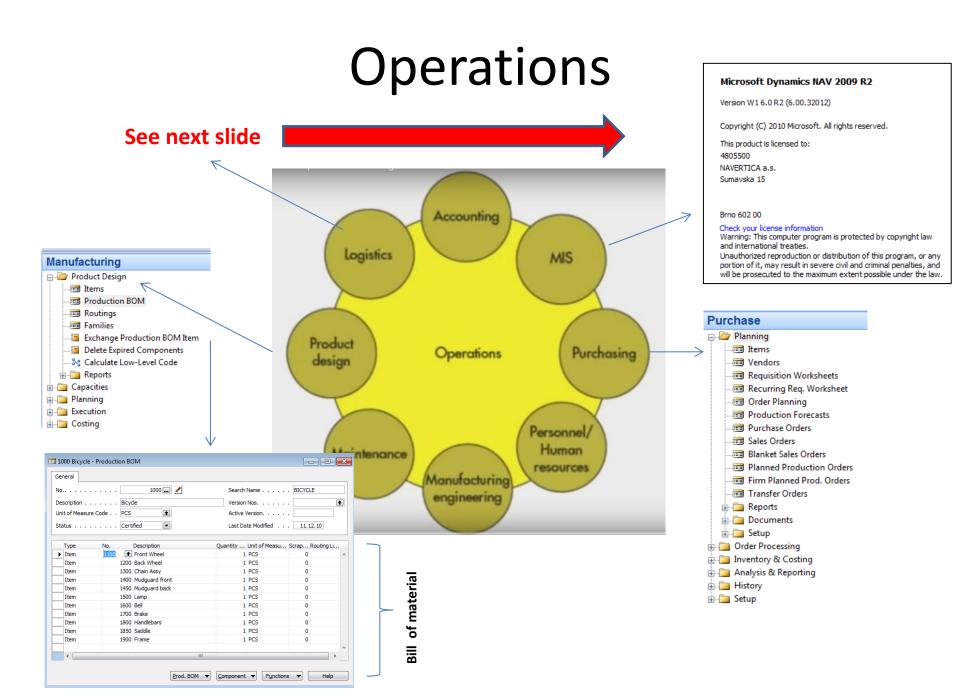
#### Another point of view



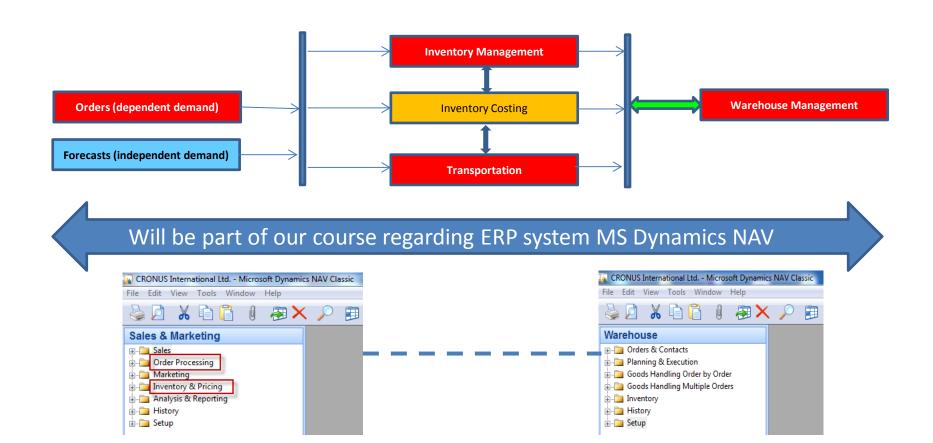
Used abbreviations : QM- Quadrant Matrix; CONWIP - Constant Work in Progress; EOQ - Economic Order Quantity; MRP - Material Requirement Planning

#### Another point of view

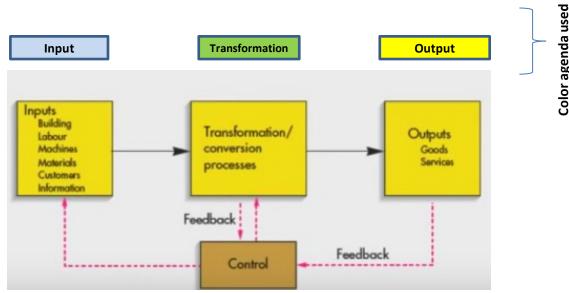




### Function block Logistic-simplified



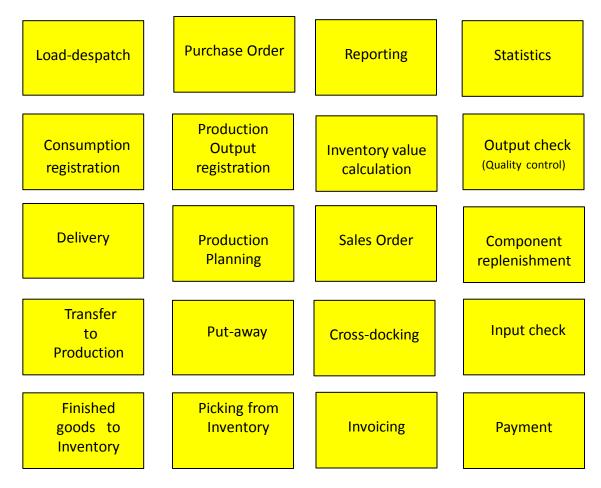
#### **Procedures-simplified**



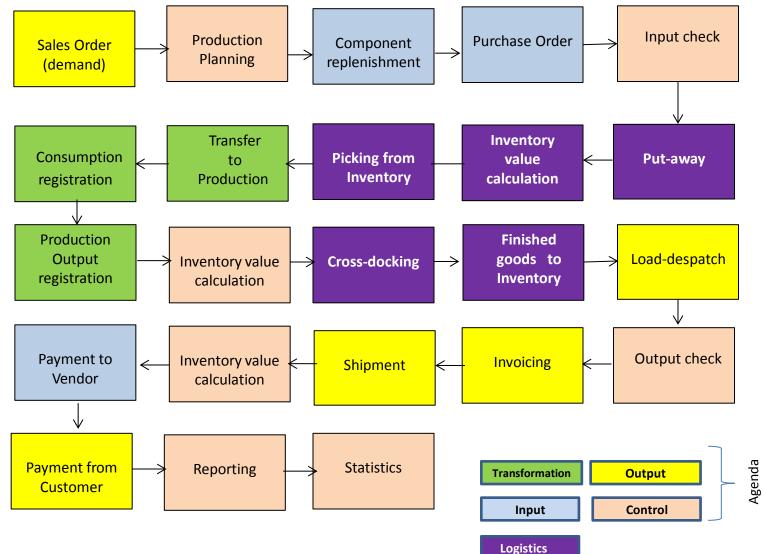


## Processing (not organised set of processes, will be presented also as a introduction to

project management PWP presentation later)

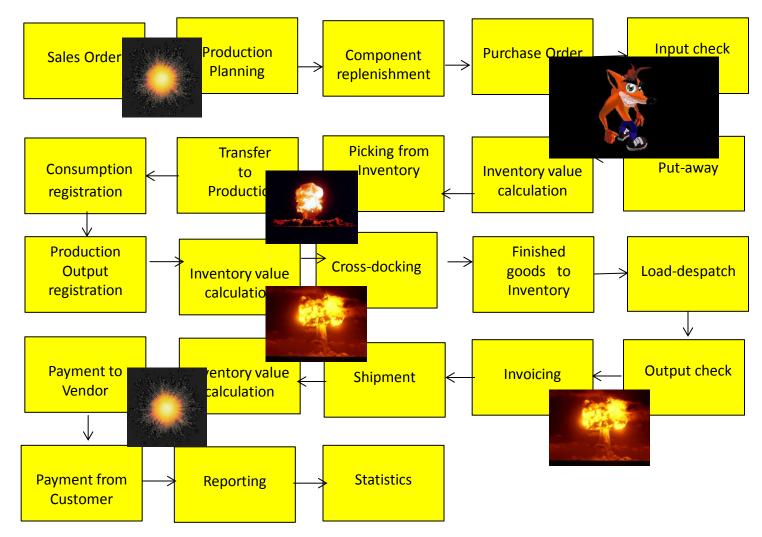


#### Your main task (to organize processes based on business logic)



Resource : Skorkovský

#### Your main task (possible problems, bottlenecks, undesirable effects..)

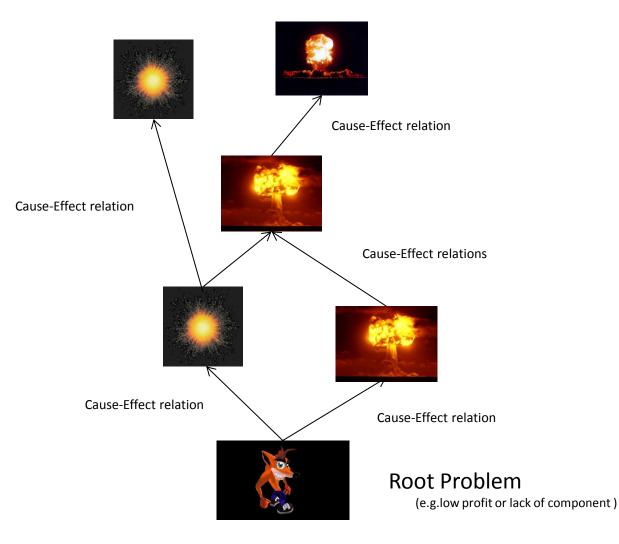


Application of TOC ->thinking tools->Current Reality Tree – first stage

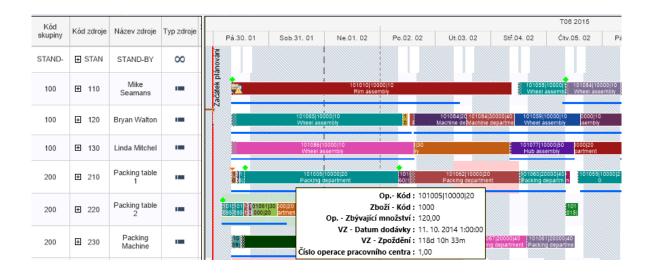
Resource : Skorkovský

#### Your main task

(Search - HOW ??? Measure impacts – HOW ??? and Destroy – HOW ???)



#### Basic problem I. (availability of components solved by product PlannerOne application)



rod. Order	Routing •					Type to filter (F	Type to filter (F3) Prod. Order No. 👻			
							Filter: Firm Planned • 101005 • 10000			
Operati 🔺 No.	Туре	No.	Description	Starting Date-Time	Ending Date-Time	Setup Time	Run Time Material Fixed Date			
10	Work Center	100	Wheel assembly	18. 8. 2014 14:41	22. 8. 2014 8:31	110	12 23. 8. 2014 0:00			
20	Work Center	200	Packing department	27. 8. 2014 8:31	1. 9. 2014 14:46	15	15 10. 9. 2014 0:00			
30	Work Center	300	Painting department	1. 9. 2014 14:46	4. 9. 2014 10:46	10	20			
40	Work Center	400	Machine department	4. 9. 2014 11:11	5. 9. 2014 12:21	10	8			

APS result ->18.8.->23.8. a 27.8.->10.9

#### Basic problem II-I. (over budget)

🗊 2012 - Budget	
General Filters Options	
Budget Name 2012	
Show as Lines G/L Account 👔	
Show as Columns Period 🕥	

Code	Name	Budgeted Amount	26.03.12	02.04.12
8100		Anounc	20.03.12	02.04.12
8110		1 160,00	1 000,00	
8120		1 120,00	1 000,00	
8130		1 160,00	1 000,00	
8190		3 440,00	3 000,00	
8200			,	
8210	_	510,00	500,00	
8230	Phone and Fax	800,00	800,00	
8240	Postage	1 390,00	1 200,00	
8290	Total Administrative Expenses	2 700,00	2 500,00	
8300	Computer Expenses			
8310	Software	1 000,00	1 000,00	
			•	
_				
7 31 3	12 1 4 >	Balance	<ul> <li>Functions</li> </ul>	

# \*Basic problem II-II. (over budget)

🗊 1015 London Postmaster - Purchase Invoice	
General Invoicing Shipping Foreign Trade E-Commerce	
No	Posting Date         26.03.12           Document Date         26.03.12           Vendor Invoice No.         Miki-0983           Order Address Code.         Image: Code Code Code Code Code Code Code Code
Buy-from Address 10 North Lake Avenue	Order Address Code
Buy-from Address 2 Buy-from Post Code/City N12 5XY  London	Campaign No
Buy-from Contact Mrs. Carol Philips	Assigned User ID In The Status Open

	Туре	No.	Description	Location Code	Quantity	Unit of Measure	Direct Unit Cost Excl	Line Amount Excl. VAT	Line Disco	Qty. to Assign	
	G/L Ac	8110	Cleaning		10	HOUR	100,00	1 000,00			4
	G/L Ac	8120	Electricity and Heating		20	HOUR	200,00	4 000,00			
	G/L Ac	8130	Repairs and Maintenance		30	HOUR	300,00	9 000,00			
	G/L Ac	8210	Office Supplies		10	HOUR	100,00	1 000,00			
	G/L Ac	8230	Phone and Fax		20	HOUR	200,00	4 000,00			
Þ	G/L Ac	8240	Postage		30	HOUR	300,00	9 000,00			
_											
	•	III									

Ŧ

Invoice

Line 🔻

Functions -

Help

Posting

## \*Basic problem II-III. (over budget)

G/I	Balance/B	Budget								
Opti	ons									
Date	Filter	01.03.1231.03.12	Budget Filter 2012 💼							
Dep	artment Filte	er	Closing Entries Include 💽							
Proj	ect Filter .									
	ło,	Name		I D	ebit Amount	Credit Amount	Balance/Budget (%)	Budgeted Debit Amount		Budgeted
	8100	Building Maintenance Expenses		I			(,,,)			, and and
Þ	8110	Cleaning		I	1 000,00	1	100,0	1 000,00		1 000,00
	8120	Electricity and Heating		I	4 000,00		400,0	1 000,00		1 000,00
	8130	Repairs and Maintenance		I	9 000,00		900,0	1 000,00		1 000,00
	8190	Total Bldg. Maint. Expenses		I	14 000,00		466,7	3 000,00		3 000,00
	8200	Administrative Expenses		I						
	8210	Office Supplies		I	1 000,00		200,0	500,00		500,00
	8230	Phone and Fax		I	4 000,00		500,0	800,00		800,00
	8240	Postage		I	9 000,00		750,0	1 200,00		1 200,00
	8290	Total Administrative Expenses		I	14 000,00	X	560,0	2 500,00		2 500,00
	8300	Computer Expenses		I			· · · · · ·			
	8310	Software		I				1 000,00		1 000,00
1	7 31 3	12 I I.I ()					Ac	count 🔻	Function	s 🔻 Help

Other problems (examples which could be solved are mentioned in PWP Project activities (Činnosti spojené s projektem)

## Tuition –plan-theory

- OM-intro done (this slide show)
- Real project-South African client (wholesale)
- Theory of constraints
- Critical chain and project management
- Quality management I. (Pareto+ Ishikawa)
- Quality management II. (Six Sigma, Kaizen, Poka Yoke)
- Business metrics (use of matrices Boston, Gartner MQ)
- Balanced Score Card
- DBR , CONWIP
- Decision making (Kepner-Tregoe methodology,..)
- P&Q analysis (mix of products)
- Business Intelligence intro and concept
- Little's law
- Yield management intro to concept
- Linear programming concept and use
- Business Intelligence
- •

## Tuition –plan-ERP used in OM

- ERP basics (principles) and ERP handling and installation
- Purchase basic parameters and impacts of parameter setting (Stock, General Ledger)
- Sale basic parameters and impacts of parameter setting (Stock, General Ledger, Discounts)
- Inventory basics
- Transfers of items
- Banking operations (posting and payments)
- Customer Relationship Management
- Basic tools used for analysis of created transactions