

	Dish	Mug	Total	Capacity
Variables X1, X2	24	8		
Return	40	50	1360	
Material	4	3	120	120
Work	1	2	40	40

	Dish	Mug	Total	Capacity
Variables X1, X2	0	0		
Return	40	50	0	
Material	4	3	0	120
Work	1	2	0	40