Sequences of operations

Class II.

Phase in dental office
Taking impression – alginate
Both jaws.

1. Phase in dental lab Pouring of the models – stone Or

Making of wax template or making of custom trey

2.nd phase in dental surgery

Customized impression - alginate or elastomeric

Or

Registration of intemaxillary relationship - occlusion, choice of colour.

3.rh phase in dental lab

• Preparation of the model for backup.

All undercuts are blocked out with wax

Also the space

under the future framework is covered with wax

Tha wax framework is made of special wax, the sprue pins go to the canal in the base of the model.

• Investment with the same investing material –a special flask.

The wax is burnt out and the form is heated in a special oven.

After that the casting process is performed using a special casting machine.

3rd phase in dental office Try the metal framework

4th phase in dental surgery The denture is built up – base is of wax and acrylic teeth are placed into the correct position.

5th phase in dental office – the denture is tried

6th phase in dental lab

The prothesis with the wax bases is put into a special flask – four parts of the flask. Gypsum is used.

After hardening of the gypsum, the flask is open, the wax is removed using hot water, the gypsum is insulated and the wax is repalced with acrylic material. The flask is closed again and pressed in a special machine. After that polymeriazion of resin take place in hot water. The denture is finished and polished.

7th phase in dental office: Prothesis is given to the patient