How to succeed in cloze tests? - grammar forms, word formation, vocabulary

Note the grammar form of the clue expressions, especially those ending with -s. Can they be both nouns and verbs? Are any of them evidently only nouns or only verbs?

Clue: Affected bubbles chipped expands occurring patches properties releases through undergone weaken

a/ only nouns:

b/ only verbs:

Compare the similar ending undergone and weaken. What grammar forms are they?

What grammar forms can follow the verb be?

Is there a **preposition** in the clue? If so, find its occurrence in the following text.

Clue: Affected bubbles chipped expands occurring patches properties releases through undergone weaken (Use one of the words twice.)

Chemical weathering

There is a kind of weathering that does not change only the size of the rock material, but changes the material itself. You have most likely seen 1..... of rust on a bicycle, steel wool pad, castiron frying pan, or other object that contains iron. It is no longer the same material that it was before the weathering took place.

Sometimes when the outer layer is 4...... away, the inner rock appears to be a different color. The outer rock layer has 5..... chemical weathering, but the inner has not. Different minerals have been formed in the outer layer.

A form of chemical weathering known as **carbonization** causes caves to form in rock material. Carbon dioxide from the air dissolves in water to form carbonic acid. This weak acid reacts slowly with some minerals found in rocks. One rock that is 8...... is limestone. Huge limestone caves can be formed over long periods of time by running water that contains dissolved carbon dioxide. The water flows 9...... underground cracks in the limestone. The carbonic acid continues to dissolve more and more of the limestone along the surface of the cracks until a cave is formed. As years pass, the cave becomes larger and may be many meters high and many kilometers long.