# **C12**

# Cryopumps, Cryogenics



#### General

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General			
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#### Products

#### Cryopumps

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ClassicLine	
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COOLVAC 18.000 CL, 30.000 CL	C12.22
SemiLine	
COOLVAC 1500 SL	C12.24
System Controller SC / Power Supply PS	C12.25

#### **Conversion of Units**

#### Celsius, Fahrenheit, Kelvin

Kelvin (abbreviated as K) is the unit of temperature.

Temperatures on the Kelvin scale are converted into temperatures on the Celsius scale as follows:

 $n \ ^{\circ}C \cong (n + 273.15) \text{ K}.$ 

Since the following equation applies between Celsius scale and Fahrenheit scale

 $n \ ^{\circ}F \cong 5/9 \ (n - 32) \ ^{\circ}C$ 

it follows that

n °F  $\cong$  5/9 (n + 459.67) K.

The inverse equations are as follows:

m K ≙ (m - 273.15) °C

m °C  $\cong$  (1.8 m + 32) °F

m K  $\cong$  (1.8 m – 459.67) °F.

The following applies in particular to absolute Zero:

0 K  $\cong$  -273.15 °C  $\cong$  -459.67 °F.

1 bar = 14.5 psi 1 MPa = 10 bar

#### Cryogenics

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#### Accessories

#### **Cryopumps / Cryogenics**

Controllers and Monitoring Units for Cryopumps	C12.38
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Temperature Sensors (Silicon Diode)	C12.44
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Precision Manometer	C12.45

E140 pumps		6	JOLUAC 800	JOURS 1.5	JOCIAC 2.00	JOLIAC 3.05	JOUNG S.D.	DOLING TOP	DOLINE TS.	JODUNE 30
Application										
UHV systems		•	•	•						•
Beam tubes in particle accelerators		•								
Transfer chambers / Loadlock		•	•	•	(					•
General research		•	•	•	•	•	•	•	•	•
Evaporation coating systems			•	•	•	•	•	•	•	•
Sputtering systems			•	•	•					•
lon implanters			•	•	•	( 🔶 )				•
Metallization systems			•	•	•	•	•	•		•
Space simulation chambers					•	•	•	•	•	
Electron beam welding systems						•	•	•		
Accessories	Page									
COOLPAK 4000/4200 compressor unit	C12.32	•	•	•	•					•
COOLPAK 6000/6200 compressor unit	C12.32				[•]	•	•	•	•	
MODEL 1901 low temperature measuring instrument	C12.43	•								
Temperature sensors (silicon diode)	C12.44	•								
GD 2 gas manifold	C12.34	•	•	•	•	•				•
GD 4 gas manifold	C12.34	•	٠	•						•

(  $\blacklozenge$  ) = Only conditionally suited

[ • ] = For dual operation only

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Cold Heads		COURD	MER VET LOOF	JONET TES	JIPONES STOR
Application					
Cooling of samples and detectors		•	•	•	•
Cooling of superconductors			•	•	•
Cooling of cryopanels		•	•	•	•
Cleaning of gases		•	•	•	•
Calibration of sensors			•		
Optical spectroscopy			•	•	•
Infrared spectroscopy			•	•	•
Matrix spectroscopy			•		•
Testing of superconductors			•		
Cooling of superconducting magnets, coils and components $\mathrm{HT}_{\mathrm{C}} + \mathrm{LT}_{\mathrm{C}}$				•	•
Accessories	Page				
COOLPAK 4000/4200 compressor unit	C12.32		•		
COOLPAK 6000/6200 compressor unit	C12.32	•		•	•
Modell 9700 low temperature controller	C12.42		•	•	•
MODEL 1901 low temperature measuring instrument	C12.43	•	•	•	•
Temperature sensors (silicon diode)	C12.44	•	٠	•	•

# Cryopumps

Cryopumps are gas entrapment vacuum pumps for the pressure range from  $10^{-3}$  to  $\leq 10^{-11}$  mbar  $(0.75 \times 10^{-3} \text{ to} \le 0.75 \times 10^{-11} \text{ Torr})$ . The principle of operation is that gaseous substances are bound to the cold surfaces within the pump by means of cryocondensation, cryosorption or cryotrapping.

In order to be able to produce a high or ultra high vacuum the cold surfaces (cryopanels) must be cooled to a sufficiently low temperature. Depending on the type of cooling system used a difference is made between refrigerator cryopumps, bath cryopumps and evaporator cryopumps.

LEYBOLD manufactures only cryopumps which are cooled by means of a refrigerator.

#### Advantages to the User

#### Advantages offered by the Pumping Principle

- High effective pumping speed for all gases ٠
- Extremely high pumping speed for water vapor

For a given diameter of the high vacuum flange, the cryopump offers the highest pumping speed of all high vacuum pumps.

#### Advantages offered by Design

In contrast to gas transfer high vacuum pumps (mechanically suspended turbomolecular pumps, for example), cryopumps do not have any mechanically moving, oil, or grease lubricated parts on the vacuum side.

The following advantages are a direct result of this design characteristic:

- ٠ Hydrocarbon-free vacuum in the pressure range from  $10^{-3}$  to  $\le 10^{-11}$  mbar (0.75 x  $10^{-3}$  $to \le 0.75 \times 10^{-11}$  Torr).
- Insensitivity to mechanical disturbances from particles coming from the process or external vibrations.

#### **Further Advantages**

- Much more compact than comparable pump systems offering a pumping speed of over 1500 l x s<sup>-1</sup>
- Backing pump is only required during start-up and during regeneration

- Easy process control and pump control via computer
- Favorable price-to-performance ratio and low running costs especially at higher pumping speeds

The cryopumps are cooled by the well-proven two-stage cold heads from LEYBOLD's COOLPOWER line (Gifford/McMahon principle).

The design of a refrigerator cryopump from the COOLVAC range is shown schematically in the figure below.

The first stage of the cold head (9) cools the thermal radiation shield (5) and the baffle (6) of the pump. Depending on the type of pump and the operating conditions operating temperatures of 45 to 80 K are attained.

Correspondingly water vapor condenses at this temperature.

The thermal shield and baffle are made of copper which conducts heat very well so as to optimally utilize the refrigerating capacity which is available.

Moreover, the thermal shield is metallized so that reflective losses will be minimal.

The second stage of the cold head (7) is used to cool the cryopanels (8). Depending on the operating conditions, operating temperatures of 10 to 20 K are attained.

Here the process of cryocondensation of N<sub>2</sub>, O<sub>2</sub> and argon will take place.

The active pumping surfaces are made of copper of high thermal conductivity and they are tightly linked thermally to the second stage of the cold head. H<sub>2</sub>, Ne and He are also adsorbed on to these surfaces which are partly covered with activated charcoal.

All cryopumps from the COOLVAC range are equipped with a safety valve which is set in the factory so that it will open at an overpressure of 150 mbar (113 Torr). In order to be able to safely remove any gases which may present a health hazard when the safety valve responds, the valve is equipped with an additional DN 40 KF flange where an exhaust line is connected.

The pump's body, all flanges and the safety valve are made of high-quality stainless steel.

Upon request we will be pleased to mail you our special publication SO 182.04.02 "Benefits of modern refrigerator cryopumps in industrial processes and research".



5 Safety valve with flange connection for connection of an exhaust line Thermal radiation shield 10 Second stage of the cold head 8 First stage of the cold head 10 Helium gas connections Cold head motor with housing and 11 9

COOLVAC refrigerator cryopump

electrical connections

1 High vacuum flange Pump body 2

Foreline flange

3

5 Baffle 6

8 Cryopanels

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## Multiple Operation of Refrigerator Cryopumps

The powerful LEYBOLD compressor units COOLPAK 4000 D and 6000 D open up the possibility of operating two cold heads or refrigerator cryopumps simultaneously.

Multiple operation means operation of several cryopumps with one compressor unit.

## Regenerating Cryopumps

An important aspect in the operation of cryopumps is that of regeneration. Since a cryopump is a gas entrapment pump, the gasses which have accumulated in the pump during the "pumping" mode must from time to time be removed from the pump. This is done by switching the compressor unit off and by warming up the cryopanels to room temperature or sightly higher so that the released substances can be pumped out by a forevacuum pump.

#### Cryopumps without Electric Regeneration System

The cryopump is warmed up to room temperature by purging the inside of the pump with a dry, pre-warmed inert gas (such as nitrogen). In this case it is not possible to set up defined and controlled temperatures within the cryopump. Thus the simultaneous presence of gases such as hydrogen and oxygen in the pump can not be entirely excluded. The formation of ignitable gas mixtures is only prevented by the diluting effect of the dry inert gas.

#### Advantages to the User

- Significantly reduced investment and operating costs
- Small footprint

#### Cryopumps with Fully Automatic Electric Regeneration System from LEYBOLD

The cryopump is warmed up to room temperature by heating the 1st and 2nd stages of the cold head with electric heaters. In this case, a defined and controlled temperature distribution within the cryopump can be set up. This controlled warming process ensures that the pumped gases are removed sequentially, i.e. the pumped gases are released one after the other in the following sequence:

- Gases adsorbed at the cryopanels (e.g. hydrogen, helium, neon),
- Gases condensed at the cryopanels (e.g. nitrogen, oxygen, argon),
- Gases and vapors which have condensed on to the baffle and thermal radiation shield (e.g. water vapor).

The electric method of regeneration from LEYBOLD prevents gases such as hydrogen and oxygen from being present in the pump at the same time. This excludes the formation of ignitable gas mixtures right from the start.

 COOLVAC V

 High-vacuum flange at the top, cold head at the bottom

 Installation orientations for the COOLVAC

The warming up process is fully automatic. Pressure and temperature distribution within the pump are set up and controlled by the control system at all times. The sequential regeneration of pumped gases prevents the formation of ignitable gases right from the start. This ensures the utmost safety during the regeneration of cryopumps from LEYBOLD.

In the case of cryogenic pumps with fully automatic control there exist two cryo pump lines.

- 1. The COOLVAC ClassicLine (COOLVAC CL) offering the following pumping speed classes for nitrogen in I/s: 1500, 2000, 3000, 5000, 10.000, 18.0000 and 30.000; COOLVAC 1500 CL, for example.
- The COOLVAC SemiLine (COOLVAC SL) offering a pumping speed for nitrogen of 1500 I/s: COOLVAC 1500 SL.

The pumps of the ClassicLine offer total regeneration as standard and the COOLVAC 1500 SL offers in addition the possibility of fast regeneration.

In the price list the designators "V" and "H" appear in connection with the pump designations. "H":

The high-vacuum flange is located at the side and the cold head below, as is the case for the COOLVAC 1500 SL-H, DN 200 CF. "V":

The high-vacuum flange is located at the top and the cold head below, as is the case for the COOLVAC 1500 CL-V, DN 200 CF.

#### 0 20 60 80 100 40 120 0 10 20 30 40 50 60 70 80 90 <sup>100</sup> κ<sup>110</sup> 1st Stage Temperature Temperature Typical refrigerating capacity of the cold head COOLPOWER 120 T Typical refrigerating capacity of the cold head COOLPOWER 7/25 к<sup>40</sup> 30 2 nd Stage Temperature 12W **`**35 2 nd Stage Temperature 2nd 00 30 25 10W 2nd Stage 25 Refriga Stage 8W 20 Refrige ration 20 Capacity 6W ration 15 15 Capacity *۸*\// 61/ 10 2W 10 ow 140W 1200 40W 100V 80W 5 żω 140W 1st Stage Refrigaration Capacity $I \mid I$ 120Ŵ 100W 0 5 80W 40W 60W 20W 20 60 80 100 0 40 120 140 к 1st Stage Refrigeration Capacity 0 1st Stage Temperature 0 20 40 60 80 100 1st Stage Temperature

**Refrigerating Capacity of Cryogenic Cold Heads** 

The refrigerating capacities stated apply to vertical operation with the cold end at the bottom.

# **Cold Heads**

150

125

100

75

50

25

Cooling Capacity

W

A refrigerator (cold head) is a gas cooling machine which operates on the basis of a thermodynamic cycle to produce cryogenic temperatures (T < 120 K).

Refrigerators operating according to the Gifford/ McMahon principle have succeeded over other methods of cooling cryopumps and cryostats. It is thus employed exclusively by LEYBOLD.

In order to account for individual requirements from customers. LEYBOLD offers customized cryostats as well.

#### Gifford/McMahon-Refrigerators

#### Advantages to the User

- Low temperatures on a single key press
- No liquid helium and no liquid nitrogen are ٠ required
- Very simple to operate
- High refrigerating capacity from a small 4 volume
- Easy process control and temperature control ٠ via a computer

## Advantages by Design

- No space problems since cold head and compressor unit can be installed and operated apart
- Installation of the cold head basically in any orientation
- High reliability
- ٠ Long periods of operation without maintenance





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## Typical Applications

- Cooling of cryopanels in cryopumps thereby producing high or ultra high vacuum
- ٠ Cooling of superconducting magnets; in magnetic resonance tomographs, for example
- Cooling of samples and detectors; especially ٠ for cooling of
  - samples for spectroscopic analysis in the areas of solid state and surface physics
  - high temperature superconductors
  - superconductors and semiconductors
  - infrared and gamma detectors
- Calibration of sensors

### Cold Heads from the **COOLPOWER** Range

The standard range of single-stage and two-stage cold heads matches a wide range of applications.

LEYBOLD is offering refrigerators with usable refrigerating powers of 120 W at 80 K (COOLPOWER 120, single-stage) and down to 3.5 W at 10 K (COOLPOWER 5/100 T; dualstage).

The cold heads basically consist of three subassemblies:

- ŧ Drive and control unit for the displacer
- Displacer ٠
- First stage of the cold head (and second stage in the case of two-stage cold heads).

## **Pneumatically driven Cold Heads**

#### **Advantages**

**Simple Design** The pneumatic drive system for the displacer of these cold heads from LEYBOLD consists of only two mechanically moving components: the rotating control valve and the synchronous motor driving the control valve.

Easy and quick maintenance

All LEYBOLD cryopumps from the COOLVAC range are equipped with pneumatically driven LEYBOLD cold heads. Owing to the simple design of the built-in cold heads, maintenance is easy. Maintenance can be performed in place without detaching the cryopump from the vacuum chamber.

#### Advantages Through High Reliability

As to reliability, LEYBOLD cold heads are top performers.

Especially high reliability is required for medical instrumentation, specifically in connection with nuclear spin tomographs. In this application cold heads are used to cool superconducting magnets and they are thus exposed to strong magnetic fields.

The leading manufacturers of nuclear spin tomographs have therefore decided to use LEYBOLD cold heads to cool the superconducting magnets.



Refrigerating capacity as a function of temperature; operation in connection with the recommended compressor unit at 50 Hz; measured under standard acceptance conditions. Refrigerating capacity  $\dot{Q}_1$  of the first stage as a function of temperature  $T_1$ 

of the first stage (2nd stage:  $\dot{Q}_2 = 0$ )



Refrigerating capacity  $\dot{Q}_2$  of the second stage as a function of temperature  $T_2$ of the second stage (1st stage:  $T_1 = 80 \text{ K} = \text{constant}$ ) Standard acceptance conditions:

Cold head in a vacuum, 2nd cold stage thermally shielded by a radiation shield (high-gloss nickel-plated) attached to the 1st stage, thermal loading Q simulated by electrical heating



- 1 Electrical connection and current lead-through for cold head motor
- Helium high pressure connection Helium low pressure connection
- Cylinder, 1st stage
- Displacement piston, 1st stage 5
- Regenerator, 1st stage
- Expansion volume, 1st stage
- 1st (refrigerator) stage (copper flange)
- Cylinder, 2nd stage
- 10 Displacement piston, 2nd stage
- Refrigerator, 2nd stage 11
- 12 Expansion volume, 2nd stage
- 2nd (refrigerator) stage (copper flange) 13 Vapor pressure measurement chamber
- 14 15
- Control piston
- Control volume 16
- 17 Control disc 18 Control valve
- 19 Cold head motor

Dual-stage Gifford/McMahon cold head (schematic diagram)

#### General

## Refrigerator Cryostats (Basic Units)

#### Advantages to the User

- Can be installed basically in any orientation thereby offering a high degree of flexibility in experimental arrangements
- Can be set to any temperature within 10 and 320 K
- High refrigerating capacity, constant temperatures
- No liquid refrigerants are required

- Very simple to operate
- Temperature control without problems through standardized control- and connecting components
- Possible high throughput of samples due to short cooldown and warming-up periods

## Typical Applications

- Cooling of
  - high temperature superconductors
  - $-\,$  superconductors and semiconductors
  - infrared and gamma detectors

- Measurement of electric and thermal transport quantities, as a function of the temperature, such as
  - electric and thermal conductance
  - electromotive force

#### Especially in connection with:

- Spectroscopic investigations in the infrared, visible and ultraviolet spectral ranges
- Matrix spectroscopy
- Moessbauer spectroscopy
- Magneto-optic experiments

# **Compressor Units**

COOLPAK 4000 to 6000 compressors are available for single operation of the remaining cold heads from the COOLPOWER line as well as for multiple operation of cryopumps and cryostats.

The period during which no maintenance will be required on the LEYBOLD compressor units depends on the service life of the adsorber. If the values for the ambient temperature and the cooling water entry temperature remain within the specified range, LEYBOLD guarantees a service life for the adsorber – and thus a period during which no maintenance will be required – of 18 000 operating hours.

The possibilities for multiple operation of refrigerator cryo pumps are given in the following table:

	For the operation of	
Compressor unit	Cold heads	Cryopumps
COOLPAK 4000 D	2 x COOLPOWER 7/25	2 x COOLVAC 800/1500/2000
COOLPAK 4000/4200	-	2 x COOLVAC 1500/2000
COOLPAK 6000 D	2 x COOLPOWER 7/25 up to 2 x COOLPOWER 5/100 <sup>1)</sup>	2 x COOLVAC 1500/2000 2 x COOLVAC 3000
COOLPAK 6000/6200	-	up to 3 x COOLVAC 1500/2000 2 x COOLVAC 3000

1) at reduced power

## UL Approval

The LEYBOLD refrigerators in this catalog (consisting of compressor unit COOLPAK (4000/4200, 6000/6200, flex lines FL and the cold head COOLPOWER <sup>2)</sup> meet – as complete systems – the requirements of the Underwriter Laboratories (UL) as Recognised Components (Urus) as well as the approval cUR performed through the Underwriter Laboratories for the Canadian Standards Association.

LEYBOLD refrigerators are listed under the UL/cUL reference number SA 8676. The marks as shown on the right for the entire system can only be found on the name plate of the compressor unit.

2) resp. formerly RGD



#### **CE** Approval

The LEYBOLD compressor units RW and COOLPAK meet the basic requirements regarding safety and health of the relevant EC directives. They carry on the name plates of the compressor units the following mark.



# COOLVAC 800



#### Advantages to the User

- + Hydrocarbon-free high vacuum
- + High capacity for argon and hydrogen
- High pumping speed for water vapor, argon and hydrogen
- Fast, safe and efficient regeneration with an electric regeneration system

#### **Typical Applications**

- Lamps and tubes manufacture
- Transfer chambers / Loadlock
- + General research



COOLVAC 800 (160 CF)

#### Advantages to the User

- + Hydrocarbon-free ultrahigh vacuum
- + High pumping speed for water vapor, nitrogen and hydrogen

#### **Typical Applications**

- Beam tubes in particle accelerators
- UHV systems





Techn	ical Data	COOLVAC 800 (ISO-K) COOLVAC 800 (CF)					
High vacuum flange	DN	160 ISO-K	160 CF				
Fore vacuum flange	DN	40 KF	40 CF				
Flange for other purposes	DN	16 KF (1x), 25 KF (1x), 40 KF (1x)	40 CF (2x)				
Safety valve with DN 40 F for gas exhaust line	K flange connection	welded-in	burst disk mounted on DN 16 CF				
Pumping speed H <sub>2</sub> O Ar/N <sub>2</sub> H <sub>2</sub> /He	x s <sup>-1</sup>   x s <sup>-1</sup>   x s <sup>-1</sup>		100 /800 //300				
Capacity Ar/N <sub>2</sub> H <sub>2</sub> at 10 <sup>-6</sup> mbar He	bar x l (Torr x l) bar x l (Torr x l) bar x l (Torr x l)	270 (270 000) 4.3 (3225) 0.5 (375)					
Built-in cold head	COOLPOWER	7/	25				
Max. throughput Ar/N <sub>2</sub> H <sub>2</sub>	mbar x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> ) mbar x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> )	4 (3) 2 (1.5)					
Crossover value	mbar x I (Torr x I)	60 (45)					
Cool down time to 20 K	min	70					
Overall height	mm	503	508				
Weight	kg (lbs)	12 (26.5)	14 (30.9)				
Silicon diode for temperat at second stage of the col		built-in to a DN 25 KF with two-way HV current feedthrough	built-in to a DN 16 CF with UHV feedthrough				
Ordering	Information	COOLVAC 800 (ISO-K)	COOLVAC 800 (CF)				
COOLVAC 800		Part No. 844160V1006	Part No. 844160V1002				
Accessories compressor unit COOLPAK 4000 COOLPAK 4200		Part No. 892 31 Part No. 892 33	Part No. 892 31 Part No. 892 33				
Power supply cable		see Ordering Information for th	e Compressor Units COOLPAK				
Connecting cable Compressor – cold he	ead, 4,5 m	Part No. 400 000 323	Part No. 400 000 323				
Flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2 and EL 4.5 (electri	2")	Part No. 892 87 Part No. 892 88 Part No. 893 74	Part No. 892 87 Part No. 892 88 Part No. 893 74				
MODEL 1901 low tem	perature measuring instrument	Part No. 136 45	Part No. 136 45				
Cable for the silicon	diode, 10 m long	Part No. 500 085	Part No. 500 201				

**C1** 

# COOLVAC 1.500 CL



#### Advantages to the User

- + Hydrocarbon-free high vacuum
- + High capacity for argon and hydrogen
- High crossover value
- Simple operation
- Trouble-free integration into complex systems
- Fully automatic regeneration through Cryo Compact Control
- Easy servicing

#### Typical Applications

- Evaporators
- Sputtering systems
- Ion implanters
- Optical coating systems
- Metallization systems



## COOLVAC 2.000 CL



COOLVAC 2.000 CL similar

#### Advantages to the User

- + Hydrocarbon-free high vacuum
- + High capacity for argon and hydrogen
- + High crossover value
- Simple operation
- Trouble-free integration into complex systems
- Fully automatic regeneration through Cryo Compact Control
- Easy servicing

#### **Typical Applications**

- + Evaporators
- Sputtering systems
- Ion implanters
- Optical coating systems
- Metallization systems

Π

Dimensional drawing for the COOLVAC 2.000 CL (DN 250 CF)





COOLVAC 3.000 CL similar

#### Advantages to the User

- + Hydrocarbon-free high vacuum
- + High capacity for argon and hydrogen
- + High crossover value
- Simple operation
- Trouble-free integration into complex systems
- Fully automatic regeneration through Cryo Compact Control
- Easy servicing

#### **Typical Applications**

- Evaporators
- Sputtering systems
- Ion implanters
- Optical coating systems
- Metallization systems



Technical	Data	COOLVAC 1.500 CL	COOLVAC 2.000 CL	COOLVAC 3.000 CL			
High vacuum (HV) flange	DN	200 ISO-K / 200 CF / 6" ANSI	250 ISO-K / 250 CF / 8" ANSI	320 ISO-K / 10" ANSI			
Fore vacuum flange	DN		25 KF				
Flange for connection a gauge head	DN		16 KF				
Flange for the electrical connection	DN		40 KF				
Safety valve with flange connection for gas exhaust line	DN		40 KF				
4-way current feedthrough for Si diode on a flange	DN		16 KF				
Heaters 1st stage 2nd stage	W V AC W V AC	160 35 90 35	160 35 90 35	160 35 90 35			
Temperature sensor 1st stage 2nd stage			Pt 100 Si diode				
Built-in cold head	COOLPOWER		7/25				
Weight	kg (lbs)	25 (55.2)	25 (55.2)	35 (77.3)			
Cooldown time to T <sub>2</sub> = 20 K	min	90	60	80			
Crossover value	mbar x l (Torr x l)	180 (135)	250 (187)	250 (187)			
Pumping speed H <sub>2</sub> O Ar / N <sub>2</sub> H <sub>2</sub>	x s <sup>-1</sup>   x s <sup>-1</sup>   x s <sup>-1</sup>	4600 1000 / 1300 2300	7000 1600 / 2100 3200	10 500 2400 / 2800 4500			
Capacity Ar/N <sub>2</sub> H <sub>2</sub> at 10 <sup>-6</sup> mbar H <sub>2</sub> O	bar x l bar x l bar x l	1600 12 not applicable	1400 12 190	2500 12 460			
	x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> ) x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> )	14 (10.5) 8 (6)	12 (9) 6.5 (4.8)	15 (11.2) 10 (7.5)			
Helium connections (Self-sealing couplings: outside thr	DN ead, type 5400-S2-8)	1/2"	1/2"	1/2"			

Ordering Information	Single Operation Europe USA/Japan		LVAC 1.50 Dual Operation Europe		Multiple ( Europe	)peration USA/Japan
COOLVAC 1.500 CL DN 200 CF DN 6" ANSI DN 200 ISO-K	Part No. 844200V0002 844200V0004 844200V0006	8	Part No. 44200V0002 (2) 44200V0004 (2) 44200V0006 (2)	k)	Part 844200V0 844200V0 844200V0	1002 (3x) 1004 (3x)
Electronics and cables						
System Controller SC	844 230		844 230		844	230
Power Supply PS 230 V, 1 ph. 200 V, 3 ph.	844 135 -	844 135 _	_ 844 235	- 844 235	- 844	235
Network communication cable – System Controller to the pump(s) 10 m 20 m	844 261 844 262		844 261 844 262		844 844	
Network PM cable for the link between the pumps 3 m 10 m	-		844 256 844 258		844 25 844 25	· · /
Power supply cable from power supply to pump 10 m 20 m	-	-	844 251 (2x) 844 252 (2x)	844 251 (2x) 844 252 (2x)	844 25 844 25	` '
Remote control cable CP, 1 m	-	-	844 265	844 265	844	265
Cable compressor – Power Supply 10 m 20 m	844 129 844 139	844 129 844 139	-	- -	-	
Cable System Controller – Power Supply, 1 m	844 141	844 141	-	-	-	
Cable pump module PM – Power Supply 10 m 20 m	844 128 844 138	844 128 (2x) 844 138 (2x)	-	- -	-	
Connecting cable compressor – pump, 4.5 m	400 000 323	400 000 323 (2x)	-	-	-	
Compressors and flexlines						
Compressor CP 4000 D CP 4000 CP 4200 CP 6000 CP 6200 Accessories	- 892 31 - - 892 33 - -	892 3000 _ _	_ 892 31 _ _ _	- - 892 33	- - 892 36 -	892 37
Water cooling discharge throttle	840 000 133		840 000 133		840 00	0 133
Power supply cable for compressor	S	ee Ordering Informa	tion for the Compre	essor Units COOLPAK		
Set of flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2") and EL 4.5 (electric extension cable)	892 87 892 88 893 74	892 87 (2x) 892 88 (2x) 893 74 (2x)	892 87 (2x) 892 88 (2x) -	892 87 (2x) 892 88 (2x) -	892 87 892 88 -	3 (3x)
Gas manifold GD 2 GD 4	-	891 02 -	891 02 -	891 02 -	- 891	03

Ordering Information	Single Operation Europe USA/Japan		LVAC 200 Jual Operatic Europe		Multiple Operation Europe USA/Japan
COOLVAC 2000 CL DN 250 CF DN 8" ANSI DN 250 ISO-K	Part No. 844250V0002 844250V0004 844250V0006	84 84	Part No. 44250V0002 (2) 44250V0004 (2) 44250V0006 (2)	() ()	Part No. 844250V0002 (3x) 844250V0004 (3x) 844250V0006 (3x)
Electronics and cables					
System Controller SC	844 230		844 230		844 230
Power Supply PS 230 V, 1 ph. 200 V, 3 ph.	844 135 -	844 135 _	- 844 235	- 844 235	- 844 235
Network communication cable – System Controller to the pump(s) 10 m 20 m	844 261 844 262		844 261 844 262		844 261 844 262
Network PM cable for the link between the pumps 3 m 10 m	- -		844 256 844 258		844 256 (2x) 844 258 (2x)
Power supply cable from power supply to pump 10 m 20 m	-	-	844 251 (2x) 844 252 (2x)	844 251 (2x) 844 252 (2x)	844 251 (3x) 844 252 (3x)
Remote control cable CP, 1 m	-	-	844 265	844 265	844 265
Cable compressor – Power Supply 10 m 20 m	844 129 844 139	844 129 844 139	- -		-
Cable System Controller – Power Supply, 1 m	844 141	844 141	-	-	-
Cable pump module PM – Power Supply 10 m 20 m	844 128 844 138	844 128 (2x) 844 138 (2x)	-	- -	-
Connecting cable compressor – pump, 4.5 m	400 000 323	400 000 323 (2x)	-	-	-
Compressors and flexlines					
Compressor CP 4000 D CP 4000 CP 4200 CP 6000 CP 6200	892 31 – – 892 33 –	892 3000 _ _	 892 31 	- - 892 33	- - 892 36 - 892 37
Accessories Water cooling discharge throttle	840 000 133		840 000 133		840 000 133
Power supply cable for compressor		ee Ordering Informat	tion for the Compre	essor Units COOLPAK	
Set of flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2") and EL 4.5 (electric extension cable)	892 87 892 88 893 74	892 87 (2x) 892 88 (2x) 893 74 (2x)	892 87 (2x) 892 88 (2x) -	892 87 (2x) 892 88 (2x) -	892 87 (3x) 892 88 (3x) -
Gas manifold GD 2 GD 4	-	891 02	891 02 -	891 02	- 891 03

Ordering Information	Single O Europe		AC 3000 CL I Europe	Dual Operation Europe	USA/Japar
COLVAC 3000 CL DN 10" ANSI DN 320 ISO-K	Part 844320 844320	No. V0004		Part No. 844320V0004 (2x 844320V0006 (2x	)
lectronics and cables					
System Controller SC	844	230		844 230	
Power Supply PS 230 V, 1 ph. 200 V, 3 ph.	844 -		844 135 -	- 844 235	_ 844 235
Network communication cable – System Controller to the pump(s) 10 m 20 m	844 844			844 261 844 262	
Network PM cable for the link between the pumps 3 m 10 m	-			844 256 844 258	
Power supply cable from power supply to pump 10 m 20 m	-		-	844 251 (2x) 844 252 (2x)	844 251 (2x) 844 252 (2x)
Remote control cable CP, 1 m	-		-	844 265	844 265
Cable compressor – Power Supply 10 m 20 m	844 844		844 129 844 139	-	- -
Cable System Controller – Power Supply, 1 m	844	141	844 141	-	_
Cable pump module PM – Power Supply 10 m 20 m	844 844		844 128 (2x) 844 138 (2x)	-	- -
Connecting cable compressor – pump, 4.5 m	400 00	0 323	400 000 323 (2x)	-	-
ompressors and flexlines					
Compressor CP 4000 CP 4200 CP 6000 D CP 6000 CP 6200	892 31 _ 	892 33	- 892 46 -	- - 892 36 -	- - - 892 37
Accessories Water cooling discharge throttle	840 00	0 133		840 000 133	
Power supply cable for compressor		see Ordering Information fo	r the Compressor Units C	DOLPAK	
Set of flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2") and EL 4.5 (electric extension cable)	892 892 893	88	892 87 (2x) 892 88 (2x) 893 74 (2x)	892 87 (2x) 892 88 (2x) -	892 87 (2x) 892 88 (2x) -
Gas manifold GD 2			891 02	891 02	891 02

Notes

**G1**2

# COOLVAC 5.000 CL



COOLVAC 5.000 CL

#### Advantages to the User

- Hydrocarbon-free high vacuum
- + High capacity for argon and hydrogen
- High crossover value
- Simple operation
- Trouble-free integration into complex systems
- Fully automatic regeneration through Cryo Compact Control
- Easy servicing

#### Typical Applications

- Evaporators
- Ion implanters
- Electron beam welding systems
- Optical coating systems
- Metallization systems



## COOLVAC 10.000 CL



COOLVAC 10.000 CL

#### Advantages to the User

- + Hydrocarbon-free high vacuum
- + High capacity for argon and hydrogen
- + High crossover value
- Simple operation
- Trouble-free integration into complex systems
- Fully automatic regeneration through Cryo Compact Control
- Easy servicing

#### **Typical Applications**

- Evaporators
- Space simulation chambers
- Electron beam welding systems
- Optical coating systems
- Metallization systems



Technical Data		COOLVAC 5.000 CL	COOLVAC 10.000 CL
High vacuum (HV) flange	DN	400 ISO-K	500 ISO-K
Fore vacuum flange	DN	40	KF
Flange for connection of a gauge head	DN	16	KF
Flange for the electrical connection	DN	40	KF
Safety valve with flange connection for gas exhaust line	DN	40	KF
4-way current feedthrough for Si diode on a flange	DN	16	KF
Heaters 1st stage 2nd stage	W V AC W V AC	16 3 9 3	5 0
Temperature sensor 1st stage 2nd stage		Pt <sup>-</sup> Si d	100 iode
Built-in cold head C	OOLPOWER	5/1	00
Weight	kg (lbs)	42 (92.7)	50 (110.4)
Cooldown time to $T_2 = 20 \text{ K}$	min	120	160
Crossover value mbar	x I (Torr x I)	700 (525)	800 (600)
Pumping speed H <sub>2</sub> O Ar / N <sub>2</sub> H <sub>2</sub>	x s <sup>-1</sup>   x s <sup>-1</sup>   x s <sup>-1</sup>	18 000 3 700 / 5 000 5 200	30 000 8 400 / 10 000 12 000
Capacity Ar/N <sub>2</sub> H <sub>2</sub> at 10 <sup>-6</sup> mbar H <sub>2</sub> O	bar x l bar x l bar x l	3 000 32 790	5 000 40 not applicable
Max. throughput Ar/N <sub>2</sub> mbar x l x s <sup>-1</sup> (T H <sub>2</sub> mbar x l x s <sup>-1</sup> (T		10 ( 7 (5	

Europe	5.000 CL USA/Japan	CUULVAC 1 Europe	<b>0.000 CL</b> USA/Japan
Part No.	844 410	– Part No. 8	44 610
Part No.	844 230	Part No. 84	4 230
Part No.	844 135	Part No. 84	14 135
Part No.	844 141	Part No. 84	4 141
Part No. 892 36 –	– Part No. 892 37	Part No. 892 36 –	– Part No. 892 37
Part No. 84	0 000 133	Part No. 840	000 133
	see Ordering Information for th	e Compressor Units COOLPAK	
Part No.	892 88	Part No. 8	92 88
	Part No. Part No. 842 Part No. 844 Part No. 844 Part No. 844 Part No. 844 Part No. 844	Part No. 844 410         Part No. 844 230         Part No. 844 230         Part No. 844 135         Part No. 844 261         Part No. 844 262         Part No. 844 129         Part No. 844 139         Part No. 844 139         Part No. 844 138         Part No. 844 138         Part No. 844 138         Part No. 892 36         Part No. 840 000 133	Part No. 844 410       -         Part No. 844 230       Part No. 84         Part No. 844 230       Part No. 84         Part No. 844 135       Part No. 84         Part No. 844 135       Part No. 84         Part No. 844 135       Part No. 84         Part No. 844 262       Part No. 84         Part No. 844 129       Part No. 84         Part No. 844 139       Part No. 84         Part No. 844 141       Part No. 84         Part No. 844 138       Part No. 84         Part No. 844 138       Part No. 84         Part No. 844 138       Part No. 84         Part No. 840 000 133       Part No. 840         See Ordering Information for the Compressor Units COOLPAK         Part No. 892 87       Part No. 892 88

Notes	

**C1**2

# COOLVAC 18.000 CL



COOLVAC 18.000 CL with special flanges

#### Advantages to the User

- Hydrocarbon-free high vacuum
- High pumping speed for water vapor and nitrogen
- Fast, safe and efficient regeneration with the electric regeneration system
- Simple operation

#### Typical Applications

- Space simulation chambers
- Evaporators
- Electron beam welding systems
- Optical coating systems
- Metallization systems

# COOLVAC 30.000 CL



COOLVAC 30.000 CL

#### Advantages to the User

- + Hydrocarbon-free high vacuum
- High pumping speed for water vapor and nitrogen
- Fast, safe and efficient regeneration with the electric regeneration system
- Simple operation

#### **Typical Applications**

- Space simulation chambers
- Evaporators
- + General research
- Optical coating systems





Technical Data	COOLVAC 18.000 CL	COOLVAC 30.000 CL
High vacuum flange DN	630 ISO-F	35" ANSI (892 mm)
Fore vacuum flange DN	63 ISO-K	63 ISO-K
Flange with current feedthrough $*$ for silicon diode DN	25 KF (2x)	25 KF (2x), *) 2 way
Flange for other purposes DN	40 KF	40 KF
Safety valve with DN 40 KF flange connection for gas exhaust line	welded-in	welded-in (2x)
Pumping speed           H <sub>2</sub> O         I x s <sup>-1</sup> Ar/N <sub>2</sub> I x s <sup>-1</sup> H <sub>2</sub> /He         I x s <sup>-1</sup>	46 000 13 500/18 000 14 000/4 000	93 000 25 000/30 000 30 000/7 000
Capacity Ar/N <sub>2</sub> bar x I H <sub>2</sub> at 10 <sup>-6</sup> mbar bar x I H <sub>2</sub> O bar x I	5 000 65 945	6 500 120 –
Built-in cold head COOLPOWER	5/100 (2x)	5/100 (2x) + 120
Max. throughput           Ar/N2         mbar x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> )           H2         mbar x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> )		14 (10.5) 7 (5.25)
Crossover value mbar x I (Torr x I)	850 (638)	1200 (900)
Cool down time to 20 K min	180	260
Overall height min	606	711
Weight kg (lbs)	65 (143)	245 (540)
Silicon diode for temperature measurements at the second stage of the cold head	built-in (2x)	built-in (2x)
Regeneration heaters at the first and second stage of the cold head	built-in (2x)	built-in (2x)
Ordering Information	COOLVAC 18.000 CL	COOLVAC 30.000 CL
Cryopump COOLVAC 18.000 CL, 630 ISO-F COOLVAC 30.000 CL, 35" ANSI	upon request –	– upon request
Accessories Compressor unit COOLPAK 6000 COOLPAK 6200	upon request (2x) upon request (2x)	upon request (3x) upon request (3x)
Power supply cable	see Ordering Information for	the Compressor Units COOLPAK
Set of flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2") and EL 4.5 (electric extension cable)	Part No. 892 87 (2x) Part No. 892 88 (2x) Part No. 893 74 (2x)	Part No. 892 87 (3x) Part No. 893 74 (3x) Part No. 893 74 (3x)

upon request

## COOLVAC 1500 SemiLine



COOLVAC 1500 SL

#### Advantages to the User

- Qualified at all major OEM's
- Drop-in compatible to all major equipments
- Higher flexibility and availability of the process system
- Increased productivity and improved yield
- No extra tool downtime caused by regeneration
- Lowest Cost of Ownership

LEYBOLD, world-wide leader in vacuum and cryo technology has added a new cryopump system to meet the needs for current and future demands in state-of-the-art cryopump applications: COOLVAC 1500 SemiLine. This system is the unique cryopump technology that cuts "cold to cold" regeneration from several hours to 45 minutes or less. This significant reduction of regeneration time has been achieved by combining the COOLVAC 1500 SL cryopumps with a compact and intelligent control system that allows control and monitoring of up to 30 cryopumps by only a single control unit.

COOLVAC 1500 SemiLine system is designed for a high level of tool integration. The cryopumps can easily be adapted to the process chambers because of their proven drop-in compatibility.

## Typical Applications

COOLVAC 1500 SemiLine system should be used wherever production time, optimized quality, higher tool availability and improved CoO are important issues.

In particular, the overall equipment performances of

- Sputtering (PVD) Systems
- + Ion Implanters
- Vacuum Coating Systems
- Transfer Chambers
- Load Lock Chambers

can be increased significantly.



For remote control the cryopump system can be fully integrated to the equipment's host computer via the standard RS 232 C interface of the System Controller SC.

Existing tools can be upgraded fast and without any modifications because the system has proven their "plug and play" compatibility to other cryopump systems.

COOLVAC 1500 SemiLine system is uniquely designed for a simple and fast entire service and maintenance procedure direct on the process chamber.

A complete displacer change is done within 20 minutes without breaking the vacuum connection. After cryopump maintenance no leak check and no vacuum or process requalification is required.

#### Design Features

- "Fast Regeneration" capability from "cold to cold" in 45 minutes or less. During the fast regeneration of the COOLVAC 1500 SL only the second stage of the pump is regenerated. Consequently, "Fast Regeneration" is synonymous with the regeneration of all gases pumped by the cryo's second stage, e.g. H<sub>2</sub>, Ar, N<sub>2</sub>, O<sub>2</sub>.
- "Total Regeneration" capability from "cold to cold" in about 2.5 hours. During the total regeneration of the COOLVAC 1500 SL the second stage as well as the first stage of the pump are regenerated and all gases are released, e.g. H<sub>2</sub>, Ar, N<sub>2</sub>, O<sub>2</sub> as well as H<sub>2</sub>O and other easily condensable gases.
- The fast as well as the total regeneration cycle is optimized with respect to
  - time
  - safety

cleanness of the pump.

Only with clean pumping surfaces can a low base pressure, maximum pumping speeds and capacities be attained.

- Easy to operate
  - only one compact control unit for up to 30 pumps
  - simple push button operation
  - fully automatic regeneration
  - complete monitoring of pump operation

- Easy to integrate
  - compatible pump sizes and connectors to replace other cryopumps
  - drop-in tool compatibility at all major equipments
  - designed to be fully integrated to the equipment's host computer via the standard RS 232 C interface
  - optional network and 24 V DC interface capabilities
- Electrical heaters for regeneration only
  - no expensive and complex purge gas system
  - sequential regeneration of all pumped gases

- better control of the regeneration cycles
- highest safety standards during regeneration
- Suitable for multiple operation
  - up to 30 COOLVAC 1500 SL cryopumps can be operated by one compact System Controller SC.
  - up to 3 COOLVAC 1500 SL cryopumps can be supported by one multiple Power Supply PS.
  - up to 3 COOLVAC 1500 SL cryopumps can be supported by one Compressor Unit CP.

- Easy to service
  - displacer exchange is possible without removing the COOLVAC from the production system.
  - back-up pool needs just displacer rather than expensive pumps
  - Extended service and maintenance intervals
  - data collection for service and trend analysis
- All known features of cryopumps are maintained:
  - high pumping speeds and capacity for H\_2O, H\_2, Ar, N\_2
  - high crossover values
  - hydrocarbon-free vacuum

## System Controller SC



System Controller SC for COOLVAC 1500 SL

## **Power Supply PS**



Power Supply PS for COOLVAC 1500 SL

#### **Design Features**

- 1/4 19" rack module
- 3 height units
- Dimensions (W x H x W) 106 x 129 x 178 mm

The intelligent COOLVAC System Controller SC automatically controls and monitors up to 30 COOLVAC pumps. Online monitoring, help functions and a service interface for easy diagnostic are just a few user friendly features.

It can be installed as a "stand alone system" or remote controlled via an interface.

## Design Features

- Josigii i Gata
- 19" rack module
- 4 height units
- Dimensions (W x H x W) 435 x 190 x 440 mm

The COOLVAC Power Supply PS provides the power for the cold head motor, the electrical heaters and the supplies voltage to the electronics for up to 3 COOLVAC pumps. Controlled via the System Controller SC the PS turns the compressor unit on and off if required by the connected pumps.



Technical Data

#### COOLVAC 1500 SL

High vacuum (HV) flange	DN	DN 200 CF
Fore vacuum flange		DN 25 KF
Regeneration valve		DN 40 KF
Pumping speed		
H <sub>2</sub> 0 / Ar / H <sub>2</sub>	l x s <sup>-1</sup>	4600 / 1300 / 2500
02	l x s <sup>-1</sup>	1600
Ultimate pressure	mbar	$\le 5 \times 10^{-10}$
Capacity for		
Ar	bar x l	1800
H <sub>2</sub> at 10 <sup>-6</sup> mbar	bar x l	16
H <sub>2</sub> 0	bar x l	190
Max. pumping speed for		
Ar / N <sub>2</sub>	mbar x l x s- <sup>1</sup> (sccm)	14 (840)
H <sub>2</sub>	mbar x l x s <sup>-1</sup> (sccm)	6 (360)
Crossover value	mbar x l (Torr x )	210 (160)
Recovery time from 10 mTorr	$t t o \le 5 x 10^{-7} Torr$ s	< 4
Regeneration times		
Fast regeneration (cold to	o cold, 2nd stage at 20 K) min	< 50
	o cold, 2nd stage at 20 K) min	< 170
Warm-up from operating t		< 30
	to operating temperature min	< 80
	between total regeneration	> 50
Noise, measured at 1 m (3 ft.)	radius from the pump dB(A)	< 70
Heaters		
1. stage	W	160
	V AC	35
2. stage	W	90
	V AC	35
Temperature measurement		
1. stage		Pt 100
2. stage		Si diode
Built-in coldhead	COOLPOWER	7/25
Weight	kg (lbs)	25 (55.2)

Ordering Information	Single Operation Europe USA/Japan		LVAC 1.50 Dual Operation Europe		Multiple Operation Europe USA/Japan
COOLVAC 1.500 SL DN 200 CF other flanges	Part No. 844 212 upon request		Part No. 844 212 (2x) pon request (2)		Part No. 844 212 (3x) upon request (3x)
Solenoid fore-vacuum valve, DN 25 KF with electric valve position indicator and for 24 V DC supplies	287 46		287 46 (2x)		287 46 (3x)
Electronics and cables					
System Controller SC	844 230		844 230		844 230
Power Supply PS 230 V, 1 ph. 200 V, 3 ph.	844 135 _	844 135 _	_ 844 235	- 844 235	_ 844 235
Network communication cable – System Controller to the pump(s) 10 m 20 m	844 261 844 262		844 261 844 262		844 261 844 262
Network-PM cable between the pumps 3 m 10 m	-		844 256 844 258		844 256 (2x) 844 258 (2x)
Power supply cable for the pump 10 m 20 m	-	-	844 251 (2x) 844 252 (2x)	844 251 (2x) 844 252 (2x)	844 251 (3x) 844 252 (3x)
Remote control cable CP, 1 m	-	_	844 265	844 265	844 265
Cable compressor – Power Supply 10 m 20 m	844 129 844 139	844 129 844 139	-		-
Cable System Controller – Power Supply, 1 m	844 141	844 141	_	_	-
Cable pump module PM – Power Supply 10 m 20 m	844 128 844 138	844 128 (2x) 844 138 (2x)	- -		-
Connecting cable compressor – pump, 4.5 m	400 000 323	400 000 323 (2x)	-	-	-
Compressors and flexlines					
Compressor CP 4000 D CP 4000 CP 4200 CP 6000 CP 6000	892 31 – – 892 33 – 892 33 –	892 3000 _ _	- 892 31 - - -	- - 892 33	- - 892 36 - 892 37
Accessories Water cooling discharge throttle	840 000 133		840 000 133		840 000 133
Power supply cable for compressor		ee Ordering Informat		essor Units COOLPAK	
Set of flexlines					
FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2") and EL 4.5 (electric extension cable)	892 87 892 88 893 74	892 87 (2x) 892 88 (2x) 893 74 (2x)	892 87 (2x) 892 88 (2x) -	892 87 (2x) 892 88 (2x) -	892 87 (3x) 892 88 (3x) -
Gas manifold GD 2 GD 4	-	891 02 -	891 02 -	891 02 -	- 891 03

**P1** 

# COOLPOWER 120 T Single Stage Cold Heads



COOLPOWER 120 T single stage cold head

#### Advantages to the User

- + For installation mostly in any orientation
- High refrigerating capacity
- No liquid refrigerants are required
- Very simple to operate
- Short cooldown time

#### **Typical Applications**

- Cooling of cryopanels in cryopumps and thus generation of high vacuum and ultra high vacuum pressures
- Cooling of samples and detectors; especially for cooling of
  - samples for spectroscopic investigations in solid state and surface physics
  - high temperature superconductor and semiconductor conditions
  - infrared and gamma detectors
- Calibration of sensors



Technical Data	a	COOLPOWER 120 T
Refrigeration capacity at 50/60 Hz <sup>1)</sup> 1st stage at 80 K, approx. 2st stage at 20 K, approx.	W W	120 25
Lowest attainable temperature <sup>1)</sup>	К	≤ 15
Cooldown time down to 20 K	min	≤ 55
Permissible ambient temperature	°C	10 to 40
He filling pressure at room temperature	bar	16
He connections Self-sealing screwed connections High pressure connection Low pressure connection		1/2" (#8 <sup>2</sup> )) 1/2" (#8)
Weight	kg (lbs)	13 (29)
Length of the electrical connection line to the compressor unit	m	15
Ordering Informa	tion	COOLPOWER 120 T
Cold head COOLPOWER 120 T		Part No. 103 59
Accessories Compressor unit (for operation of one co COOLPAK 6000, 400 V/50 Hz; 470 V/60 COOLPAK 6200, 200 V/50 Hz; 200 V, 2	D Hz	Part No. 892 36 Part No. 892 37
Power supply cable		see Ordering Information for the Compressor Units COOLPAK
Set of flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2")		Part No. 892 87 Part No. 892 88
Options Temperature measurement Silicon diode MODEL 1901 low temperature measur Measuring cable	ing instrument	Part No. 890 89 Part No. 136 45 see Ordering Information for the MODEL 1901 low temperature measuring instrument

The refrigerating capacities and temperatures stated apply to vertical operation with the cold end at the bottom
 Series 8 from Aeroquip

C12

# COOLPOWER 7/25, 5/100 and 5/100 T Dual Stage Cold Heads



#### Advantages to the User

- For installation in any orientation
- High refrigerating capacity
- No liquid refrigerants are required
- Very simple to operate
- Short cooldown time



COOLPOWER 5/100 dual stage cold head, COOLPOWER 5/100 T similar

#### **Typical Applications**

- Cooling of cryopanels in cryopumps and thus generation of high vacuum and ultra high vacuum pressures
- Cooling of samples and detectors; especially for cooling of
  - samples for spectroscopic investigations in solid state and surface physics
  - high temperature superconductors
  - superconductors and semiconductors
  - infrared and gamma detectors

- Calibration of sensors
- Cooling of accelerator components in the area of high energy physics
- Cooling of superconducting magnets; in nuclear magnetic resonance tomographs, for example (only COOLPOWER 5/100 and 5/100 T)





and COOLPOWER 5/100 T

Cold Heads Cryogenics

Technical Data		7/25	COOLPOWER 5/100	5/100 T
Refrigeration capacity at 50/60 Hz <sup>1)</sup> 1st stage at 80 K, approx. 2st stage at 20 K, approx. 1st stage at 10 K, approx. 2st stage at 40 K, approx.	W W W	25 7 -	100 5 -	100 7.5 3.5 35
Lowest attainable temperature <sup>1)</sup> 1st stage, approx. 2nd stage, approx.	K K	≤ 35 ≤ 10	≤ 35 ≤ 10	28 6
Cooldown time of the 2nd stage to 20 K, approx. 1st stage to 80 K, approx. 2nd stage to 10 K,, approx. 1st stage to 40 K, approx. 2nd stage to 6 K,, approx. 1st stage to 30 K,, approx.	min min min min min min	20 20 - - -	20 20 - - -	20 20 35 30 45 40
Permissible ambient temperature	°C		5 to 40	
He filling pressure at room temperature	bar		16	
He connections Self-sealing screwed connections High pressure connection Low pressure connection			1/2" (#8 <sup>2)</sup> ) 1/2" (#8)	
Weight	kg (lbs)		11 (24.3)	
Length of the electrical connection line to the compressor unit (included with cold hear	i) m		4.5	
Ordering Informati	on	7/25	COOLPOWER 5/100	5/100 T
Cold head COOLPOWER 7/25 COOLPOWER 5/100 COOLPOWER 5/100 T		Part No. 842 040 – –	- Part No. 893 05 -	- - Part No. 129 78
Accessories Connecting cable Compressor – cold head, 4.5 m		Part No. 400 000 323	included with the cold head	included with the cold head
Compressor unit (for operation of one cold COOLPAK 4000 COOLPAK 4200 COOLPAK 6000 COOLPAK 6200	head)	Part No. 892 31 Part No. 892 33 – –	– – Part No. 892 36 Part No. 892 37	– – Part No. 892 36 Part No. 892 37
Power supply cable		see	Ordering Information for the Compressor Units C	OOLPAK
Set of flexlines FL 4.5 (1/2", 1/2") or FL 9.0 (1/2", 1/2") and EL 4.5 (electric extension cable)			Part No. 892 87 Part No. 892 88 Part No. 893 74	
Options Temperature measurement / control Silicon diode MODEL 1901 low temperature measuring Measuring cable Electrical heaters Modell 9700 low temperature controller Measuring cable, 3 m long	instrument	see Ordering Info	Part No. 890 89 Part No. 136 45 ormation for the MODEL 1901 low temperature m upon request Part No. 842 400 Part No. 842 401	easuring instrument

1) The refrigerating capacities and temperatures stated apply to vertical operation with the cold end at the bottom

<sup>2)</sup> Series 8 from Aeroquip

# COOLPAK 4000/4200, COOLPAK 6000/6200



#### Advantages to the User

- Highly effective and even more powerful when connected with LEYBOLD cryopumps and refrigerators
- Excellent long-term reliability owing to the modular design and the longlife components
- Silent and low vibration operation through scroll compressors
- Easy to install and operate
- Global power supply compatibility
- Easy integration in complex systems due to 24 V DC or RS 232 C interfaces
- Almost maintenance-free
- Small footprint
- Low cost of ownership



## Compressor Units

Technical Data	COOLP 50 Hz	<b>AK 4000</b> 60 Hz	COOLPA 50 Hz	<b>AK 4200</b> 60 Hz	COOLP/ 50 Hz	<b>AK 6000</b> 60 Hz	<b>COOLP/</b> 50 Hz	<b>AK 6200</b> 60 Hz
Number of electrical connections for cold heads		1		1		1		1
Helium system filling pressure at room temperature ba	14	13	14	13	15	14	14	13
Ambient temperature °(	5 t	o 40	5 ti	o 40	5 to	o 40	5 to	0 40
Cooling-water consumption <sup>1)</sup> I/min	;	3.5	3	8.5	5	.0	5	.0
Cooling-water entry temperature °C	5 t	o 25	5 ti	o 25	5 to	0 25	5 to	0 25
Main voltage (3 phase) upon delivery alternative setting	± 10%	- 470	200 ± 10% 230 <sup>3)</sup>	200 <sup>2)</sup> + 10% - 5% 230	400 ± 10% -	- 470	230 <sup>3)</sup> - 10% 200	230 ± 10 % 200
Operating currents with the cold head cool with the cold head warm		± 10% 6,2 to 7,3 8.1	- 10% 14.6 to 16.5 18.3	± 10% 13.8 to 17.0 19.5	9.5 to 10.5 13.7	± 10% 9.0 to 10.0 12.0	± 10% 15.5 to 22.0 25.0	± 10% 16.0 to 23.0 25.0
Electrical power consumption with the cold head cool kW with the cold head warm kW		4.2 to 5.3 5.8	4.0 to 4.6 5.3	4.4 to 5.3 5.9	6.0 to 6.5 8.2	6.5 to 6.9 8.7	5.5 to 6.2 7.6	5.9 to 6.7 7.8
Remote control via interface	24 V DC	or RS 232 C	24 V DC o	or RS 232 C	24 V DC c	or RS 232 C	24 V DC c	r RS 232 C
Helium connections Self-sealing couplings High pressure side Low pressure side		/2" /2"		/2" /2"		/2" /2"		/2" /2"
Water connections	Ho	se nozzle DN 12 /	G 1/2" outside th	nread	Hos	e nozzle DN 12 /	G 1/2" outside th	read
Sound level (at 1 m distance) dB(A		53	5	53	5	i3	5	3
Dimensions (W x H x D) mn	440 x 5	i89 x 511	440 x 5	89 x 511	440 x 5	89 x 511	440 x 5	89 x 511
Weight kg (lbs	93	(205)	93 (	(205)	94 (	207)	94 (	207)
Ordering Information	COOLP Europe	<b>AK 4000</b> USA/Japan		<b>AK 4200</b> Japan	COOLP/ Europe	<b>AK 6000</b> USA/Japan		<b>AK 6200</b> Japan
Compressor unit without power supply cable Single cold head operation Dual cold head operation		). 892 31 392 3000 <sup>4)</sup>	Part No	. 892 33 -		. 892 36 892 46 <sup>5)</sup>	Part No	. 892 37 -
Power supply cable 3.5 m, CEE plug, 32 A/6h, 3 pole + N + PE 3.5 m, NEMA plug, L 16-20 P, 20 A/480 V, 3 pole + PE (AWG 12) 3.5 m, NEMA plug, L 15-20 P, 20 A/250 V, 4 pole - PE (AWG 12) 10 m, with end splice (AWG 10)	Part No. 893 95 –	– Part No. 893 96 – –		- - . 840 110 . 840 111	Part No. 893 95 –	- Part No. 893 96 -	Part No.	- - - 840 111
Spare part Adsorber CACP 4000 / 6000	Part N	o. 893 52	Part No	). 893 52	Part No	. 893 52	Part No	. 893 52

At a cooling water entry temperature of 25 °C
 ± 10% at 12 bar filling pressure
 At 13 bar filling pressure
 COOLPAK 4000 D
 COOLPAK 6000 D

# General Accessories for Compressor Units COOLPAK

Technical Data	Length	Connections on both High pressure line	sides (inside thread) Low pressure line
Flexlines <sup>1), 2)</sup>			p
FL 4.5 (1/2", 1/2")	4.5 m	1/2"	1/2"
FL 9.0 (1/2", 1/2")	9.0 m	1/2"	1/2"
		Adaptor	
Accessories for Flexlines	Outside thread (m)		Inside thread (f)
Adapter for flexlines			
AD (1/2" m, 3/4" f)	1/2"		3/4"
AD (1/2" f, 3/4" m)	3/4"		1/2"
		Connections	
	Outside thread (m)		Inside thread (f)
Elbow 1/2" for flexlines	1/2"		1/2"
Isolating piece 1/2" for flexlines	1/2"		1/2"
		Connections on both sides	
		Outside thread (m)	
Coupling 1/2" for interconnecting two 1/2" flexlines		1/2"	
	Number of	Gas manifold	- Connections
	gas distributors	At the compressor (inside thread)	At the cold head (outside thread)
Gas manifold for dual operation <sup>2)</sup> (consisting of two Tees)			
GD 2 (for dual operation)	2	1/2"	2 x 1/2"
GD 4 (for up to quad operation)	4	1/2"	4 x 1/2"
		Length	
EL 4.5 extension cable for linking cold head			
and compressor unit		4.5 m	
Ordering Information			
Flexlines <sup>1), 2)</sup>			
FL 4.5 (1/2", 1/2")		Part No. 892 87	
FL 9.0 (1/2", 1/2")		Part No. 892 88	
Adaptor			
AD (1/2" m, 3/4" f)		Part No. 892 89	
AD (1/2" f, 3/4" m)		Part No. 892 90	
Elbow 1/2"		Part No. 891 73	
Coupling 1/2"		Part No. 891 71	
Gas manifold			
GD 2 (for dual operation) <sup>2)</sup>		Part No. 891 02	
GD 4 (for dual operation) <sup>2)</sup>		Part No. 891 03	
EL 4.5 extension cable for linking cold head and compressor unit $^{\rm 2)}$		Part No. 893 74	
anu compressor unit 47			

All flexible pressure lines, adaptor pieces, bends, isolating pieces, line couplings and gas manifolds are equipped with self-sealing Aeroquip fittings and filled in the factory with high-purity helium gas (purity: 99.999 %). The filling pressure is 16 bar

1) Minimum bending radius: 30 cm

2) Only suited for pneumatically driven cold heads and cryopumps

## Refrigerator Cryostats based on the RDK 6-320



The RDK 6-320 basic unit includes the COOLPOWER 5/100 T two-stage cold head. Its high refrigerating capacity at low temperatures permits experiments which previously could not be performed by relying on refrigerators and which required the use of liquid helium.

The RDK 6-320 basic unit is a complete system for measurements in the temperature range between 6 and 320 K.

The COOLPOWER 5/100 cold head is augmented by:

- Silicon diode for measuring the temperatures at the second stage of the cold head
- Heater at the second stage of the cold head provided with overheating protection
- 11-way current feedthrough with matching external connector
- DN 25 KF pumpdown port
- DN 160 ISO-K vacuum flange

#### Advantages to the User

- Compact
- + Very reliable
- Comprehensive range of accessories from one source
- + For installation in any orientation
- + Simple to operate
- Short cooldown time
- Cost-effective in long-term experiments since no liquid helium is required
- Simple and rapid servicing through the use of the standard COOLPOWER 5/100 cold head with pneumatic drive system for the displacer

## Typical Applications

- Cooling of samples and detectors
- Material research and testing
- Spectroscopic applications
- Matrix isolation spectroscopy with neon and argon

# General Remarks on Refrigerator Cryostats

#### **Isolating Vacuum**

A two-stage rotary vacuum pump will normally be adequate to produce an isolating vacuum. However, this pump should be equipped on the suction side with an adsorption trap and a isolation valve.

If the application requires that the cold surfaces remain free of hydrocarbons, we recommend the use of our small turbomolecular pump system PT 50 (see Product Section C10).

#### **Temperature Measurement**

In order to avoid measurement errors due to thermal resistances, the temperature at the sample should preferably be measured by a second optional silicon diode which is installed as close to the sample as possible. If possible it should be maintained at the same temperature level as that of the probe.

#### **Temperature Control**

The temperature at the second stage of the cold head (or that of the probe) is controlled by heating against the cooling effect produced by the refrigerator (while the cold head is running).

# Optical Refrigerator Cryostat based on the RDK 6-320



Upgraded as an optical cryostat (option) the RDK 6-320 is tailor-made for experiments involving temperatures down to about 7 K.



#### Supplied Equipment

- Basic unit RDK 6-320
- Temperature attenuation disk out of Pb Sn
- Sample holder out of Al 99.5
- Thermal radiation shield out of E-Cu
- Vacuum jacket out of aluminum / stainless steel
- Five exchangeable windows (four windows on the sides, one window in the longitudinal axis of the cryostat);

two windows on the sides and the window in the longitudinal axis are made of SUPRASIL I, the two other windows are blanked off and are made of brass

Technical Data
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RDK	6-320
-----	-------

Temperature range 2nd stage of the cold head K	6 to 320	
1st stage of the cold head K	28 to 320	
Silicon diode for temperature measurements at the 2nd stage of the cold head	built-in	
Heater at the 2nd stage of the cold head	built-in	
Heating power W	50	
Heating current A	1	
Heating voltage V DC	50	
Permissible ambient temperature °C	5 to 40	
He filling pressure at room temperature bar	16	
He connections Self-sealing screwed connections High pressure connection (outside thread) Low pressure connection (outside thread)	1/2" 1/2"	
Length of the connection cable to the compressor unit m	4.5 (included)	
Weight kg (lbs)	13 (28.7)	
Ordering Information	RDK 6-320	
Basic unit RDK 6-320	Part No. 842 403	
Optical cryostat consisting of RDK 6-320 and Expansion Kit ROK	Part No. 842 404	
Accessories		
Compressor unit		
COOLPAK 6000, 400 V/50 Hz; 470 V/60 Hz	Part No. 892 36	
COOLPAK 6200, 200 V/50 Hz; 200 V, 230 V/60 Hz Power supply cable	Part No. 892 37 see Ordering Information for the Compressor Units COOLPAK	
Flexines		
FL 4.5 (1/2", 1/2")	Part No. 892 87	
Temperature measurement at 2nd stage with		
Modell 9700 low temperature controller	Part No. 842 400	
Measuring cable, 3 m long	Part No. 842 401	

**C1**2

## **Controllers and Monitoring Units for Cryopumps**

#### System Controller COOLVAC SC



System Controller COOLVAC SC

#### **Design Features**

- 1/4 19" rack module
- 3 height units
- Dimensions (W x H x D) 106 x 129 x 178 mm
- Operation through pushbuttons

The intelligent COOLVAC System Controller SC automatically controls and monitors up to 30 COOLVAC pumps.

Online monitoring, help functions and a service interface for easy diagnostic are just a few user friendly features.

It can be installed as a "stand alone system" or remote controlled via an interface.

## Power Supply PS for up to Two Cryopumps



## **Design Features**

- 19" rack module
- 3 height units
- Dimensions (W x H x D) 485 x 135 x 320 mm

The System Controller COOLVAC SC (not included) will fit into the empty space.

The COOLVAC Power Supply PS provides the power for the cold head motor, the electrical heaters and the supplies voltage to the electronics for up to 2 COOLVAC pumps. Controlled via the System Controller SC the PS turns the compressor unit on and off if required by the connected pumps.

## Power Supply PS for up to Three Cryopumps



#### Advantages to the User

- Interface to external system controller
- For easy integration with external system controllers
- For safe pumping of hydrogen

#### Typical Applications

 For automated operation of the COOLVAC cryopums of the ClassicLine and the SemiLine

#### **Design Features**

- 19" rack module
- 4 height units
- Dimensions (W x H x D) 435 x 190 x 440 mm
- ٠ Single LED indicates correct direction of rotation for the rotating field

The COOLVAC Power Supply PS provides the power for the cold head motor, the electrical heaters and the supplies voltage to the electronics for up to 3 COOLVAC pumps. Controlled via the System Controller SC the PS turns the compressor unit on and off if required by the connected pumps.

## **Ordering Information**

System Controller	Part No. 844 230
Power Supply PS for up to 2 Cryo pumps for up to 3 Cryo pumps	Part No. 844 135 Part No. 844 235

## **COOLVAC ClassicLine, Single System Configuration**



Key to the diagram "Single System Configuration"

- PM = Pump Module (included with the pump)
- SC = System Controller
- PS = Power Supply
- 1 = e.g. Part No. 844 262
- 2 = e.g. Part No. 844 139
- 3 = e. g. Part No. 844 138
- 4 = Part No. 400 000 323
- 5 = Part No. 844 141
- 6 = to be provided by the customer

# COOLVAC ClassicLine, Dual System Configuration

#### Only for European mains voltages and for compressors suited for dual operation



Key to the diagram "Dual System Configuration"

- PM = Pump Module (included with the pump)
- SC = System Controller
- PS = Power Supply
- 1 = e.g. Part No. 844 262 2 = e.g. Part No. 844 139
- 3 = e.g. Part No. 844 138
- 4 = Part No. 400 000 323
- 5 = Part No. 844 141 6 = to be provided by the customer
- 7 = e.g. Part No. 844 256

## **COOLVAC ClassicLine, Dual and Mutiple System Configuration**



Key to the diagram "Dual and Mutiple System Configuration"

- PM = Pump Module (included with the pump)
- SC = System Controller
- PS = Power Supply
- 1 = e.g. Part No. 844 262
- 6 = to be provided by the customer
- 7 = e.g. Part No. 844 256
- 8 = e.g. Part No. 844 252
- 9 = Part No. 844 265

# Modell 9700 Low Temperature Controller



#### Advantages to the User

- Microprocessor controlled PID controller
- Digital temperature readout in Kelvin
- Control by means of counter heating
- High control accuracy over the entire temperatur range (1.5 to 450 K)
- Electric heating power up to 50 W
- Programmable heater power limit
- Generation of linear temperature ramps
- Up to 50 program steps are programmable
- Standard interface RS 232 C and IEEE-488
- Data from two sensors can be displayed
- Analogue temperature outputs for both channels
- Can be used in three operating modes
  - Manual
  - Program
  - External computer control

#### **Typical Applications**

+ Temperature control at refrigerator cryostats

#### **Technical Data**

		Modell 9700	
Mains connection, 50/60 Hz	V AC	85-240	
Power consumption, max.	W	150	
Entry of data		3 x 4 membrane key pad	
Data memory		EPROM	
Display		Two line, 20 digit LED digital display	
Temperature measurement Sensors Measurement current	μА	2 x silicon diodes type D or 2 x silicon diodes with standard temperature resistance characteristics 10	
Measurement range	K	1.5 to 450	
Measurement range of the silicon diode type D	K	1.4 to 325 K	
Number of channels		2	
Resolution	Simultaneous display of both channels		
A/D converter resolution	bit	24	
Switching outputs		2 relays (n.o. and n.c. contacts)	
Temperature resolution	K	0.1	
Temperature control		PID controller	
Heating power, max.	W	50	
Heating current, max.	A	1	
Heating voltage, max. V DC		0 to 50	
Computer interface		RS 232 C and IEEE-488	
Permissible ambient temperature	°C	+ 10 to + 30	
Mechanical design/cabinet		Table-top unit (8.5" x 3.5" x 12")	
Dimensions (W x H x D) [high H without feet]	mm	215.9 x 88 x 304.8	
Weight	kg (lbs)	2.3 (5)	
Dimensions of the packaging (W x H x D)	mm	360 x 230 x 450	
Weight (including packaging, approx.) kg (lbs)		4.2 (9.3)	
Length of mains cord	m	2.5	
Ordering Information		Modell 9700	
Modell 9700 low temperature controller		Part No. 842 400	
Sensor cable, 3 m long		Part No. 842 401	
Silicon diode type D with connection cable and miniature plugs		Part No. 890 89	

Modell 9700

## MODEL 1901 Low Temperature Measuring Instrument



#### Advantages to the User

- + Supports one silicon diode
- ♦ 3-digit LED display
- Temperature readout between 1 and 450 Kelvin
- Two trigger thresholds
- RS 232 C interface

#### **Typical Applications**

- Temperature measurements on cryostats
- Temperature measurements on cryopumps for monitoring their operation and to control pump systems



Technical Data	MODEL 1901	
Measurement current µA	10	
Display	LED, 3-digits	
Temperature range K	1.5 to 450	
Resolution	0.1 K from 1.5 to 99.9 K 1.0 K from 100 to 450 K	
Accuracy	±0.1 K from 1.5 to 99.9 K ±1.0 K from 100 to 450 K	
Power supply voltage	9 V DC @ 500 mA through the supplied 220 V AC / 9 V DC power adaptor	
Trigger thresholds	2	
Switched output	2 relays (n.c. and n.o.)	
RS 232 C interface	a) Temperature output b) External adjustment of switching thresholds	
Admissible ambient temperature °C	+10 to +35	
Mechanical design/housing	Benchtop unit	
Dimensions (W x H x D) mm	95.3 x 47.8 x 134.1	
Packaging dimensions (W x H x D) mm	320 x 180 x 120	
Weight (including packaging) kg (lbs)	1.5 (3.3)	
Ordering Information	<b>MODEL 1901</b>	
MODEL 1901 low temperature measurement instrument	Part No. 136 45	
HV cable with plug, 10 m long $^{*)}$ UHV cable with plug, 10 m long $^{*)}$	Part No. 500 085 Part No. 500 201	
Silicon diode, type D, with connecting cable and micro plugs - without current feedthrough HV current feedthrough on a flange DN 25 KF, 2 way UHV current feedthrough on a flange DN 16 KF, 2 way *) for COOLPOWER and COOLVAC pumps	Part No. 890 89 Part No. 200 19 256 Part No. 500 217	

\*) for COOLPOWER and COOLVAC pumps

## Temperature Sensors



Standard characteristic of the silicon diode

In contrast to vapor pressure thermometers, electric temperature sensors can be used for continuous measurements within a wide range of temperatures.

Silicon diodes offer a negative temperature coefficient of resistance, i.e. their resistance drops as the temperature increases. The slope of the temperature/resistance characteristic and the absolute resistance are decisive regarding the suitability of these diodes. The slope determines the sensitivity of the sensor and a high electrical resistance permits accurate measurements while keeping the thermal load small (microwatts).

In systems which are degassed at high temperatures, silicon diodes can only be fitted after degassing has been completed.

The type D silicon diode is compatible to the MODEL 1901 low temperature display unit.

Technical [	Data	Type D Silicon Diode	
Temperature range	K	1.4 to 325	
Temperature coefficient (dR/dT)			
qualitative		Negative in the entire temperature range	
quantitative	Ω/Κ	Non-linear characteristic	
Measurement current	μA	10	
Bakeable to	°C	60	
Ordering Information Type D Silicon Diode		Type D Silicon Diode	
Temperature Sensors		Part No. 890 89	

# Safety Valve / Precision Manometer



## Typical Applications

- Protecting sealed vacuum systems like cryopumps, cryostats, lifting devices, for example against internal overpressures
- Mandatory for systems which are separated when cold, as a means of protection against overpressures



## **Typical Applications**

 Pressure readout for vapor pressure thermometers

## **Technical Information**

For operation and measurements at pressures exceeding 1013 mbar the small flange seal must be equipped with an outer centering ring Part No. 183 53.

Technical Data	Safety Valve	Precision Manometer
Responding pressure mbar	120 to 160, over-pressure	-
Flow at 140 mbar I x h <sup>-1</sup>	500	-
Valve disk	Spring loaded, with O-ring seal	-
Leak rate in the closed state mbar x   x s <sup>-1</sup> (Torr x   x s <sup>-1</sup> )	< 1 x 10 <sup>-8</sup> (< 0.75 x 10 <sup>-8</sup> )	_
Connection DN	16 KF	10 KF
Measurement range mbar (Torr)	-	0 to 2000 (0 to 1500)
Accuracy	-	1 % of full scale
Diameter mm	32	160
Length of the dial mm	-	320
Internal volume, approx. cm <sup>3</sup>	-	20
Overall height mm	28	226
Weight kg (lbs)	0.3 (0.7)	1.4 (3.1)
Ordering Information	Safety Valve	Precision Manometer
Safety valve on DN 16 KF flange	Part No. 890 39	-
Precision manometer	-	Part No. 890 50