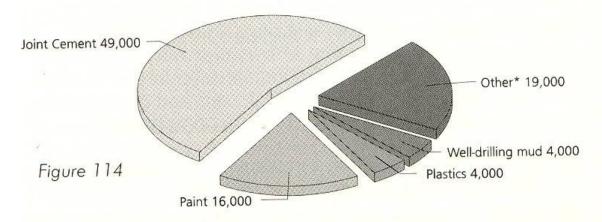
Micas	icas						
Formula	Color/Luster	SG	Н	Crystal system/ habit	Occurrences		
K(Mg, Fe) <sub>3</sub> (Al, Fe)Si <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub>	green, black, dark brown, yellow; transparent - opaque; splendent, submetallic, vitreous	2.7 - 3.1	2½ - 3	monoclinic; short prismatic or tabular xls; massive aggregates of cleavable scales	mainly in granites, pegmatites, gabbros, norites, diorites, schists, phyllites, and gneisses		
K (Li,Al) <sub>3</sub> (Si, Al) <sub>4</sub> O <sub>10</sub> (F,OH) <sub>2</sub>	rose-red, violet-gray, lilac, pink, purple, yellowish, grayish white, white; transparent - translucent; pearly	2.8 - 3.3	2½ - 3	monoclinic; tabular xls, thick cleavable masses, coarse to fine scaly aggregates	almost exclusively in granite pegmatites, and less commonly in granites, aplites, and high- temperature tin-bearing veins		
KAl <sub>2</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub>	colorless, gray, brown, pale green, violet, yellow, dark-olive green, ruby; transparent - translucent; vitreous - pearly or silky	2.77 - 2.88	2½ - 4	monoclinic; tabular xls, hexagonal or diamond-shaped in cross section; commonly lamellar or scaly massive	many geological environments, especially granites and granitic pegmatites; phyllites, schists and gneisses; in dendritic or authigeni sediments		
KMg <sub>3</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub>	yellowish brown, brown to brownish red, colorless, white, greenish; transparent to translucent; pearly	2.76 - 2.90	2 - 2½	monoclinic; prismatic xls, usually tapered, often long and course	in metamorphic limestones and ultrabasic rocks		
K(V, AI,Mg) <sub>2</sub> AISi <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub>	clove brown to greenish brown, dark green; translucent; pearly	2.97	21/2	monodinic; minute scales	interlaminated with native gold; assoc. with telluride minerals, and with uranium-vanadium deposits		
KLiFe <sup>+2</sup> AI(AISi <sub>3</sub> )O <sub>10</sub> (F,OH) <sub>2</sub>	gray, brown, sometimes dark green; transparent; vitreous	2.9 - 3.3	2½ - 4	monoclinic; short prismatic or tabular xls; disseminated scales or scaly aggregates	mainly in greisens, high-temperal quartz veins, and in granite pegmatites.		
	Formula  K(Mg, Fe) <sub>3</sub> (AI, Fe)Si <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> K (Li,AI) <sub>3</sub> (Si, AI) <sub>4</sub> O <sub>10</sub> (F,OH) <sub>2</sub> KAI <sub>2</sub> (AISi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> KMg <sub>3</sub> (AISi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> K(V, AI,Mg) <sub>2</sub> AISi <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub>	Formula  Color/Luster  K(Mg, Fe) <sub>3</sub> (Al, Fe)Si <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> green, black, dark brown, yellow; transparent - opaque; splendent, submetallic, vitreous  K (Li,Al) <sub>3</sub> (Si, Al) <sub>4</sub> O <sub>10</sub> (F,OH) <sub>2</sub> rose-red, violet-gray, lilac, pink, purple, yellowish, grayish white, white; transparent - translucent; pearly  KAl <sub>2</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> colorless, gray, brown, pale green, violet, yellow, dark-olive green, ruby; transparent - translucent; vitreous - pearly or silky  KMg <sub>3</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> yellowish brown, brown to brownish red, colorless, white, greenish; transparent to translucent; pearly  K(V, Al,Mg) <sub>2</sub> AlSi <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub> Glove brown to greenish brown, dark green; translucent; pearly	Formula       Color/Luster       SG         K(Mg, Fe)3(AI, Fe)Si3O10(OH,F)2       green, black, dark brown, yellow; transparent - opaque; splendent, submetallic, vitreous       2.7 - 3.1         K (Li,AI)3 (Si, Al)4O10(F,OH)2       rose-red, violet-gray, lilac, pink, purple, yellowish, grayish white, white; transparent - translucent; pearly       2.8 - 3.3         KAI2(AISi3O10(OH,F)2       colorless, gray, brown, pale green, violet, yellow, dark-olive green, ruby; transparent - translucent; vitreous - pearly or silky       2.88         KMg3(AISi3O10 (OH,F)2       yellowish brown, brown to brownish red, colorless, white, greenish; transparent to translucent; pearly       2.76 - 2.90         K(V, AI,Mg)2AISi3O10       clove brown to greenish brown, dark green; translucent; pearly       2.97         KLiFe+2AI(AISi3)O10       gray, brown, sometimes dark       2.9 - 2.97	K(Mg, Fe) <sub>3</sub> (Al, Fe)Si <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> green, black, dark brown, yellow; transparent - opaque; splendent, submetallic, vitreous  K (Li,Al) <sub>3</sub> (Si, Al) <sub>4</sub> O <sub>10</sub> (F,OH) <sub>2</sub> rose-red, violet-gray, lilac, pink, purple, yellowish, grayish white, white; transparent - translucent; pearly  KAl <sub>2</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> colorless, gray, brown, pale green, violet, yellow, dark-olive green, ruby; transparent - translucent; vitreous - pearly or silky  KMg <sub>3</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> yellowish brown, brown to brownish red, colorless, white, greenish; transparent to translucent; pearly  K(V, Al,Mg) <sub>2</sub> AlSi <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub> clove brown to greenish brown, dark green; translucent; pearly  KLiFe <sup>+2</sup> Al(AlSi <sub>3</sub> )O <sub>10</sub> gray, brown, sometimes dark  2.7 - 2½ - 2.88  4  2.76 - 2 - 2.90  2½  2.76 - 2 - 2.90  2½  Clove brown to greenish brown, dark green; translucent; pearly	Formula  Color/Luster  K(Mg, Fe) <sub>3</sub> (Al, green, black, dark brown, yellow; transparent - opaque; splendent, submetallic, vitreous  K (Li,Al) <sub>3</sub> (Si, Al) <sub>4</sub> O <sub>10</sub> (F,OH) <sub>2</sub> rose-red, violet-gray, lilac, pink, white; transparent - translucent; pearly  KAl <sub>2</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> colorless, gray, brown, pale green, ruby; transparent - translucent; vitreous - pearly or silky  KMg <sub>3</sub> (AlSi <sub>3</sub> O <sub>10</sub> (OH,F) <sub>2</sub> K(V, Al,Mg) <sub>2</sub> AlSi <sub>3</sub> O <sub>10</sub> COH,F  Colorless, gray, brown to greenish; transparent to translucent; pearly  K(V, Al,Mg) <sub>2</sub> AlSi <sub>3</sub> O <sub>10</sub> GOH,F  Green; translucent; pearly  KLiFe <sup>+2</sup> Al(AlSi <sub>3</sub> )O <sub>10</sub> Gray, brown, sometimes dark green; transparent; vitreous  Green; transparent; vitreous  Gray, brown, sometimes dark green; transparent; vitreous  Green; transparent; vitreous  Gray, brown, sometimes dark green; transparent; vitreous  Green; transparent; vitreous  Gray, brown, sometimes dark green; transparent; vitreous  Green; transparent; vitreous  Gray, brown, sometimes dark green; transparent; vitreous  Green; transp		

## **Consumption of ground mica in the United States**(tonnes)



<sup>\*</sup> includes mica used for molded electrical insulation, rubber, textile and decorative coatings, welding rods, and miscellaneous.

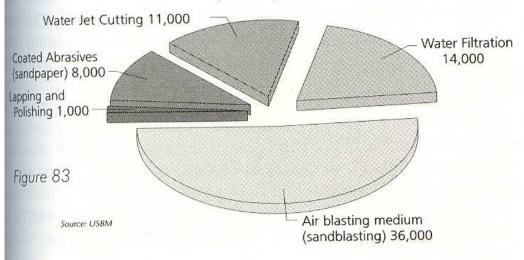
Source: USBM.

Table 73	Garnets							
Minerals	Formula	Color/Luster	SG	Н	Crystal system/ habit	Occurrences		
Almandite Alabanda, Asia Minor, where garnets were cut and polished	3FeO·Al <sub>2</sub> O <sub>3</sub> ·SiO <sub>2</sub>	deep red, brownish red & black; transparent - translucent; vitreous - resinous	4.1 - 4.3	7 - 7½	cubic; dodecahedrons or trapezohedrons; massive & compact, coarse granular	schists, gneiss, other metamorphic rocks; contact zones & some igneous rocks; detritd mineral in sedimentary deposits		
Andradite J.B.d'Andrada e Silva (1763- 1838), Brazilian mineralogist	3CaO·Fe <sub>2</sub> O <sub>3</sub> ·SiO <sub>2</sub>	yellowish green, greenish brown, reddish brown, grayish black, black; transparent - opaque; vitreous - resinous	3.7 - 4.1	6½ - 7	cubic; dodecahedrons or trapezohedrons; massive & compact, coarse granular	chlorite schist and serpentinite; alkaline igneous rocks (melanite); metamorphosed limestone. or contact zones		
Grossularite Latin grossularium = gooseberry for its pale green color	3CaO·Al <sub>2</sub> O <sub>3</sub> ·SiO <sub>2</sub>	colorless, white, gray, yellow, yellowish brown, pink, red, green, black; transparent - opaque; vitreous - resinous	3.4 - 3.6	6½ - 7	cubic; dodecahedrons or trapezohedrons; massive, compact, fine or coarse granular	metamorphosed impure calcareous rocks, especially in contact zones, assoc. with wollastonite, idocrase, diopside, scapolite, and calcite; certain schist and in serpentine		
Pyrope Greek pyr = fire and ops = eye due to its fire-red color	3MgO·Al <sub>2</sub> O3·SiO <sub>2</sub>	pinkish red, purplish red, orange- red, deep crimson to nearly black; transparent - translucent; vitreous	3.5 - 3.8	6½ - 7½	cubic; usually dodecahedrons or trapezohedrons, often as rounded pebbles or embedded grains	peridotites and assoc. serpentinites, and sand & gravels derived from them; eclogites, hornblende-garnet-plagioclase rocks, Precambrian anorthosites, diamond-bearing peridotites		
Spessartite Spessart in northwestern Bavaria, Germany	3MnO·Al <sub>2</sub> O <sub>3</sub> ·SiO <sub>2</sub>	brownish-red to red, reddish orange, yellowish brown; transparent - translucent; vitreous	3.8 - 4.3	7 - 7½	cubic; usually dodecahedrons or trapezohedrons; often striated; massive and compact, or coarse granular	granite pegmatites, gneiss, quartzite, schist, and lithophysae in rhyolite, skarn deposits		
Uvarovite Count Sergei Semeonovich Uvarov (1786-1855), Russian nobleman, St. Petersburg	3CaO·Cr <sub>2</sub> O <sub>3</sub> ·SiO <sub>2</sub>	emerald green; transparent - translucent; vitreous	3.4 - 3.8	6½ - 7	cubic; usually dodecahedrons or trapezohedrons, often striated	in assoc. with chromite is serpentine, in skar deposits, and metamorphosed limestone		

Source: various including Roberts et al 1000

Table 75	Grain Sizes of Commercial Garnet						
End use	Size ranges (mm)						
Sand blasting	1.1, 0.5, 0.6/0.4, 0.4/0.2, 0.3/0.15						
Water filtration	2.5/1.7, 1.1, 1.4/0.6, 0.5, 0.6/0.4, 0.4/0.2						
Water jet cutting	1.0/0.3, 0.25/0.18, 0.18, 0.15, 0.18/0.85, 0.12/0.06						
Coated abrasives	0.34/0.1, 0.08/0.036						
Polishing/lapping	0.15/0.18, 0.10/0.15, 0.030, 0.010						

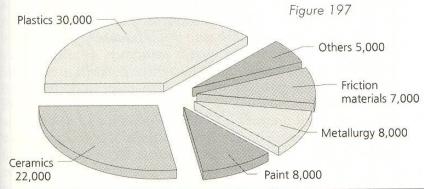
## Consumption of almandite garnet in the United States (tonnes)



## A Global Geology

					Mullit		
Minerals	Formula	Color/Luster	SG	Н	ization/ vol.	Crystal system/ habit	Occurrences
Andalusite	11.0.0				change		
oality at Andalusia, Spain	Al <sub>2</sub> SiO <sub>5</sub> 63.2% Al <sub>2</sub> O <sub>3</sub> 36.8% SiO <sub>2</sub>	pink, reddish brown, rose red, grayish, whitish; transparent - nearly opaque; vitreous to subvitreous	3.13		1,380°C +5%	orthorhombic; prismatic xls, nearly square in x section; usually coarse; massive, compact	slates and argillaceous schists (contact); mica schist, gneiss, and related rocks (detrital); granites, granitic pegmatites
Dumortierite Jugène Dumortier (1802 - 873), French Judeontologist	Al <sub>7</sub> (BO <sub>3</sub> )(SiO <sub>4</sub> ) <sub>3</sub> O <sub>3</sub>	blue, violet, pinkish, brown; transparent - translucent; vitreous dull	3.4	81/2		orthorhombic; rare prismatic xls usually massive, columnar, fibrous, or granular	
yanite (disthene) Treek kyanos = dark blue effecting its color	Al <sub>2</sub> SiO <sub>5</sub> 63.2% Al <sub>2</sub> O <sub>3</sub> 36.8% SiO <sub>2</sub>	blue, white, gray, green, yellow, pink, or nearly black; transparent to translucent; vitreous to pearly	3.5 - 3.67	4 - 71/2	1,350°C +18%	triclinic; long bladed xls, flattened	paragonite schists, gneiss, granite an granitic pegmatites
Mullite The island of Mull, Scotland	3Al <sub>2</sub> O <sub>3</sub> ·2SiO <sub>2</sub>	colorless to pale pink; transparent to translucent; vitreous	3.03	6 - 7	_	orthorhombic; prismatic xls	in fused argillaceous inclusions in Tertiary eruptive rocks on Isle of Mull in slags and firebricks upon heating
ineralogist, Yale	Al <sub>2</sub> SiO <sub>5</sub> 63.2% Al <sub>2</sub> O <sub>3</sub> 36.8% SiO <sub>2</sub>	colorless, white to gray, yellowish, brownish, greenish, bluish; transparent - translucent; vitreous - silky	3.23 - 3.7	6½ - 7½	+7%		schists, gneisses, and granites; detrita deposits
opaz  reek Topazion, an island  the Red Sea, meaning to  tek since it was often  bscured by mist; Sanskrit  pos = fire	Al <sub>2</sub> SiO <sub>4</sub> (F,OH) <sub>2</sub>	colorless, white, gray, bluish, greenish, yellowish, yellow-brown to orange, purple, pinkish to reddish; transparent to translucent; vitreous	3.49 - 3.57	8		prismatic xls, also massive, coarse to fine granular	pegmatites and high-temperature quartz veins; cavities in granites and rhyolites; contact zones; alluvial deposits

## **Wollastonite consumption in the United States**



simple:

 $SiO_2 + CaCO_3 \Leftrightarrow CaSiO_3 + CO_2$ quartz calcite wollastonite carbon dioxide

The temperature of this "wollastonite reaction" increases with pressure in a closed system, from which carbon dioxide cannot escape (at 506 MPa  $P_{\rm CO2}$  at a temperature of almost  $800^{\circ}\text{C}$ ). However, in an open system the temperature of wollastonite formation decreases slightly with rising pressure (at 506 MPa  $P_{\rm CO2}$  the temperature is about  $420^{\circ}\text{C}$ ). Triclinic a-wollastonite forms at  $450^{\circ}\text{C}$  and almost any pressure, and converts into triclinic pseudowollastonite ( $\beta$ -CaSiO\_3) at 1,120-  $1,160^{\circ}\text{C}$ . This occurs only in synthetic wollastonite products in ceramics, slags, cin-

Table 189	Wollastonite								
Minerals	Formula	Color/Luster	SG	Н	Crystal system/ habit	Occurrences			
Wollastonite for William Hyde Wollaston (1766-1828), English chemist and mineralogist	CaSiO <sub>3</sub> 48.3% CaO 51.7% SiO <sub>2</sub>	White, yellowish; vitreous to pearly luster	2.8 - 2.9		coarsely bladed crystalline masses that break down into acicular cleavage fragments	contact metasomatic or skarn; detrital deposits			
Pseudo-wollastonite	β-CaSiO <sub>3</sub> 48.3% CaO 51.7% SiO <sub>2</sub>	Colorless; transparent, vitreous	2.9	5	triclinic; equant grains, twinning	pyrometamorphosed Tertiary rocks			

Source: various including Roberts et al., 1990