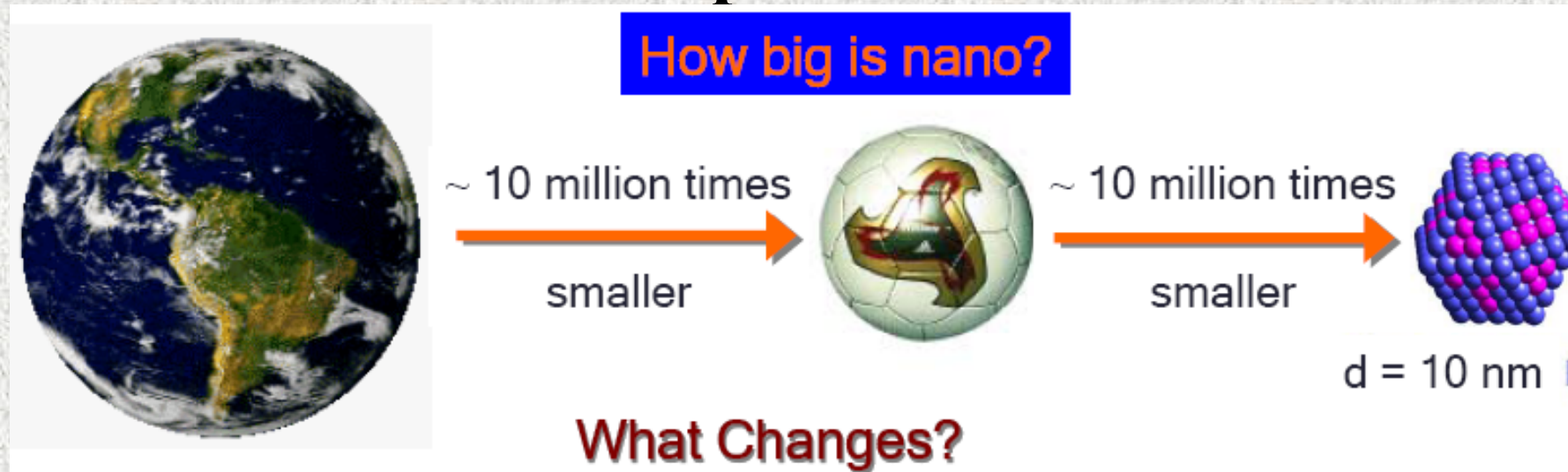
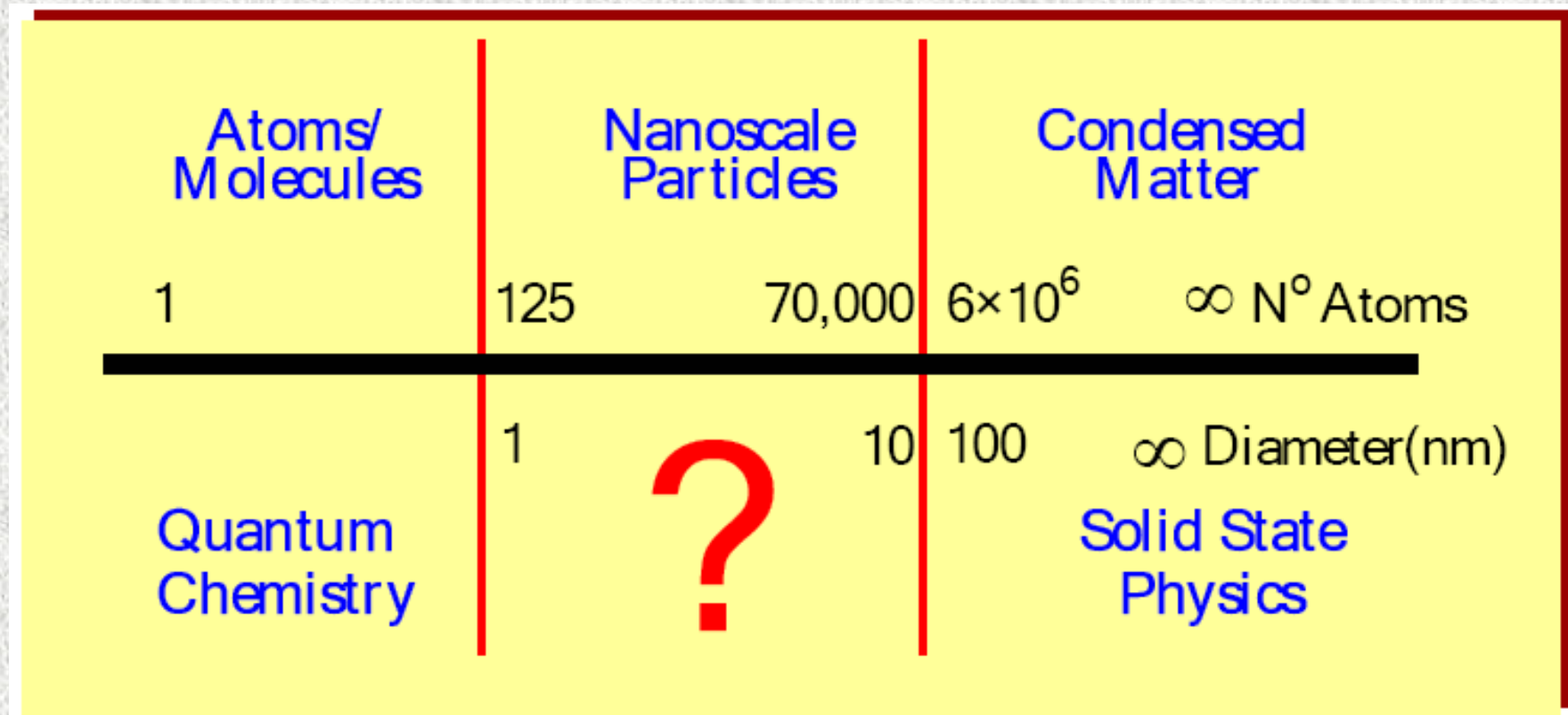


# Nanoscopic Materials



- Chemical methods to change physical and chemical properties – composition, substituents,....
- Size is another variable to change physical and chemical properties for constant chemical composition
- Each physical property or phenomenon has a **characteristic length**
- When particle size is comparable to the characteristic length, property start to **depend on the size**

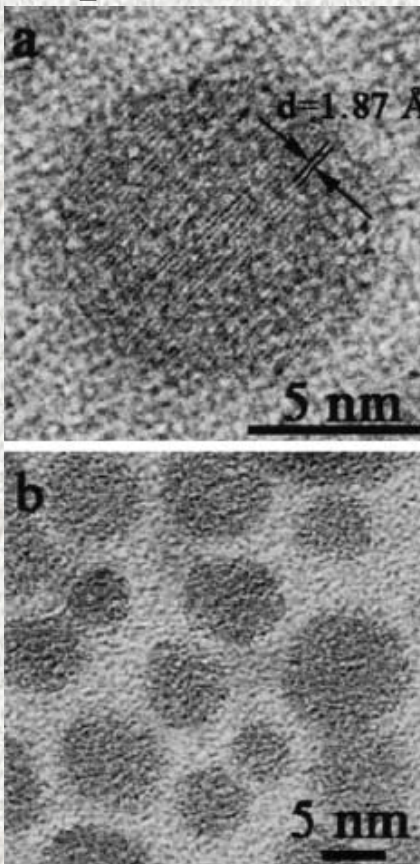
# Nanoscopic Scales



# Nanoscopic Materials

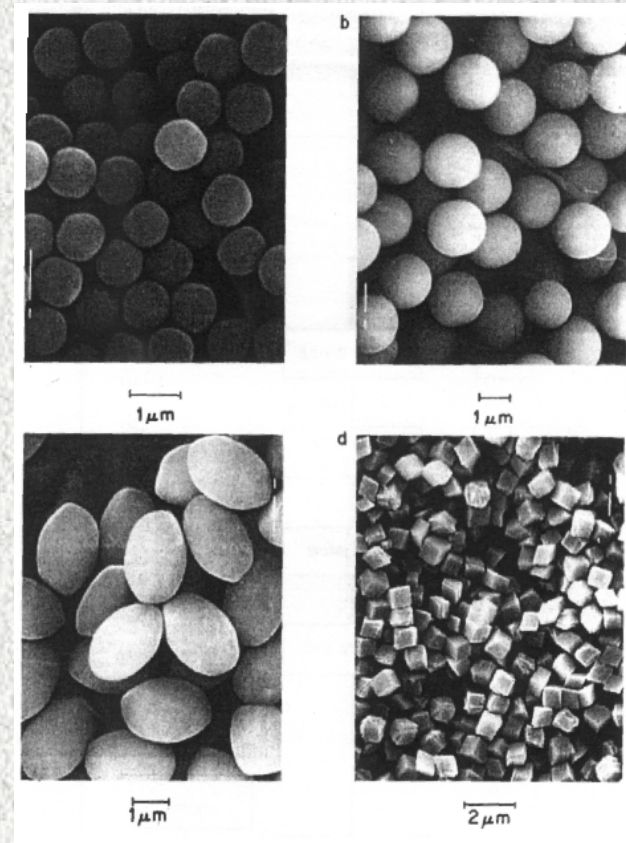
Nanoparticles **1 – 100 nm**

Traditional materials  $> 1 \mu\text{m}$



$$1 \text{ nm} = 10^{-9} \text{ m}$$

$$1 \text{ nm} = 10 \text{ \AA}$$



# Nanoscopic Materials

**EU definition (2011):**

**Size 1 – 100 nm**

*A natural, incidental or manufactured material containing particles, in an unbound state or as an aggregate or as an agglomerate and where, for 50% or more of the particles in the number size distribution, one or more external dimensions is in the size range 1 nm – 100 nm.*

[http://ec.europa.eu/environment/chemicals/nanotech/faq/definition\\_en.htm](http://ec.europa.eu/environment/chemicals/nanotech/faq/definition_en.htm)

# Nanoscopic Materials

**Nanoscale regime**

**Size 1 – 100 nm** (traditional materials  $> 1 \mu\text{m}$ )

**Physical and chemical properties depend on the size !!**

**Natural examples:**

- ☯ **Human teeth, 1-2 nm fibrils of hydroxyapatite  $\text{Ca}_5(\text{PO}_4)_3(\text{OH})$  + collagen**
- ☯ **Asbestos, opals, calcidon**
- ☯ **Primitive meteorites, 5 nm C or SiC, early age of the Solar system**

**Nanoscale objects have been around us, but only now we can observe them, manipulate and synthesize them.**

# Nanostructural Materials

**“Prey”, the latest novel by Michael Crichton, author of “Jurassic Park”.**

**The horrible beasts threatening humanity in this new thriller are not giant dinosaurs, but swarms of minute “nanobots” that can invade and take control of human bodies.**

**Last summer, a report issued by a Canadian environmental body called the action group on erosion, technology and concentration took a swipe at nanotechnology. It urged a ban on the manufacture of new nanomaterials until their environmental impact had been assessed. The group is better known for successfully campaigning against biotechnology, and especially against genetically modified crops.**

**The research, led by a group at the National Aeronautics and Space Administration's Johnson Space Centre in Houston, has found in preliminary studies that inhaling vast amounts of nanotubes is dangerous. Since they are, in essence, a form of soot, this is not surprising. But as most applications embed nanotubes in other materials, they pose little risk in reality.**

## Room at the Bottom

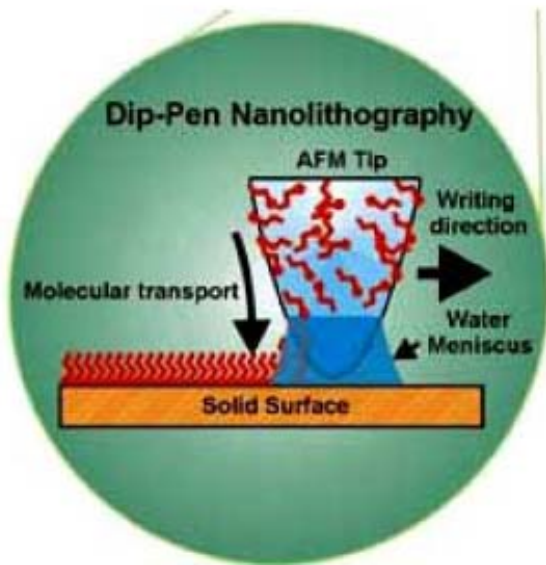
What I want to talk about is the problem of **manipulating and controlling things on a small scale ...**

As soon as I mention this, people tell me about miniaturization, and how far it has progressed today. They tell me about electric motors that are the size of the nail on your small finger. And there is a device on the market, they tell me, by which you can write the Lord's Prayer on the head of a pin. But that's nothing; that's the most primitive, halting step in the direction I intend to discuss. It's a staggeringly small world that is below. In the year 2000, when they look back at this age, they will wonder why it was not until the year 1960 that anybody began seriously to move in this direction.....

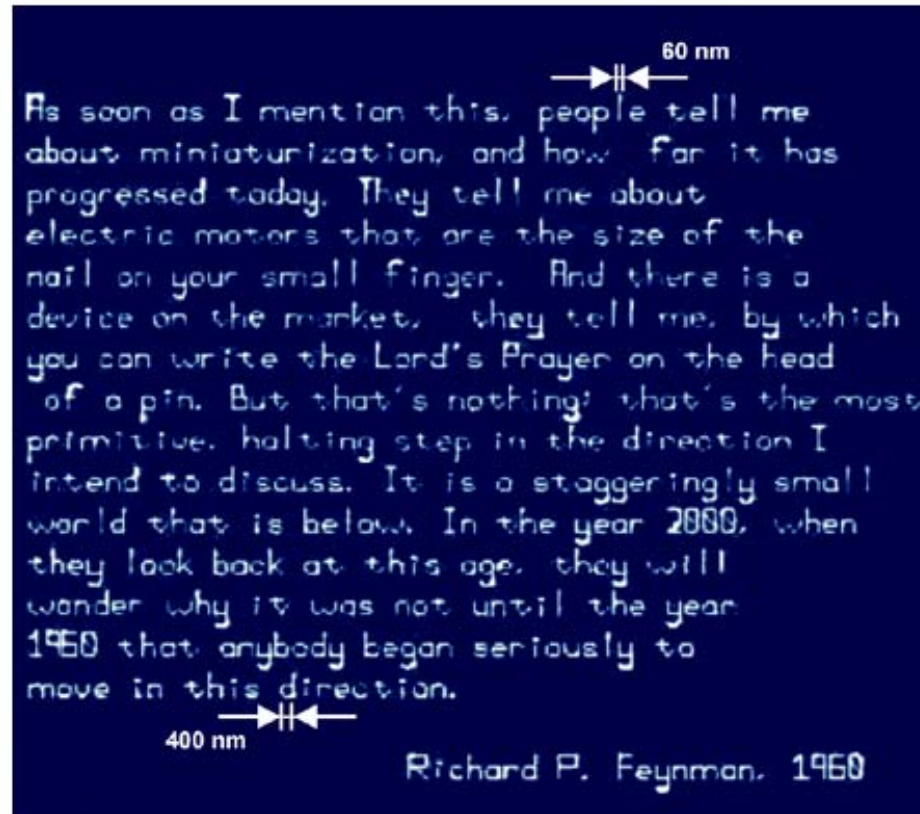


Prof. Richard Feynman in "There's plenty of room at the bottom", lecture delivered at the annual meeting of the APS, Caltech, 29 December, 1959.

# Nanoscale Writing



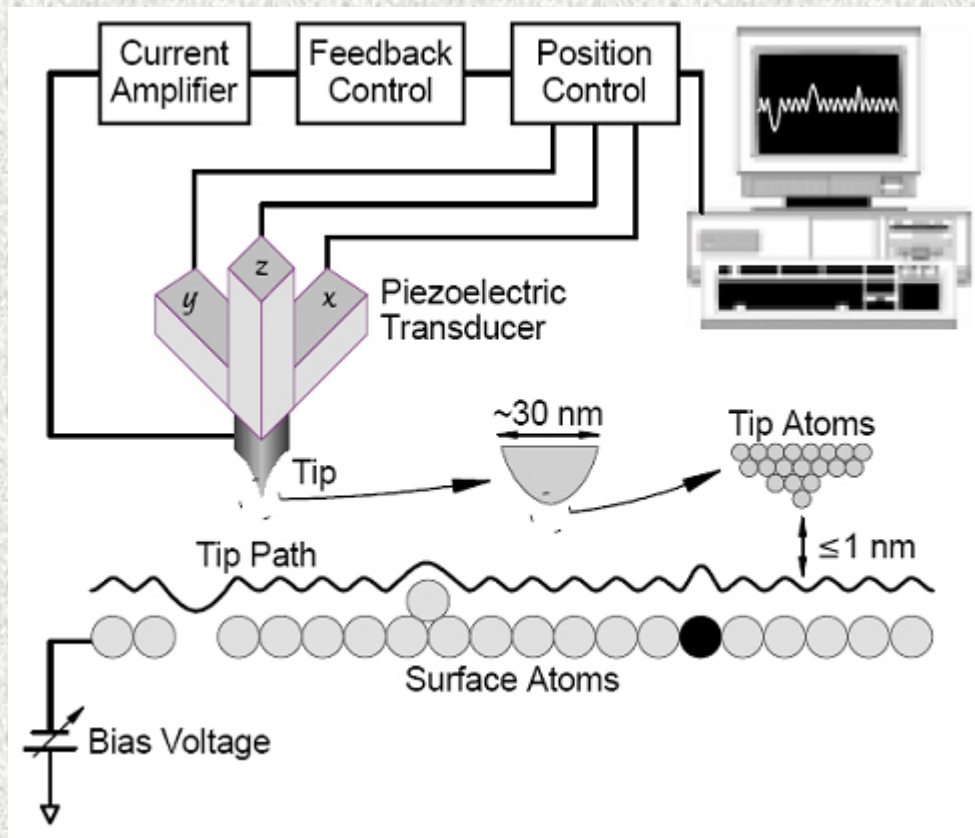
Nanoscale writing with an AFM (Mirkin et al.)





# STM

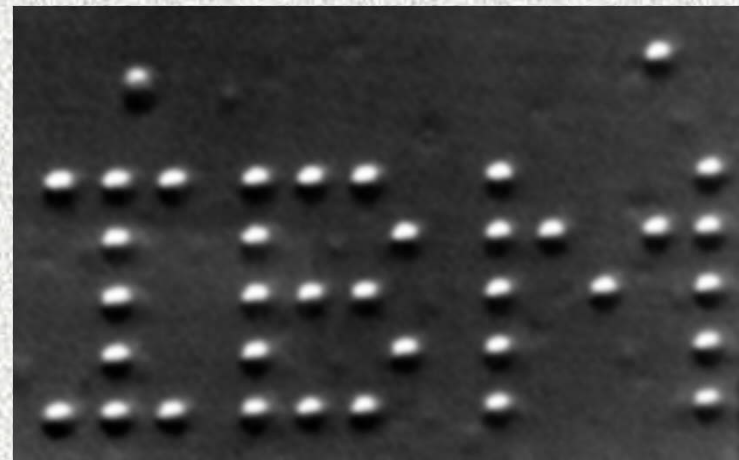
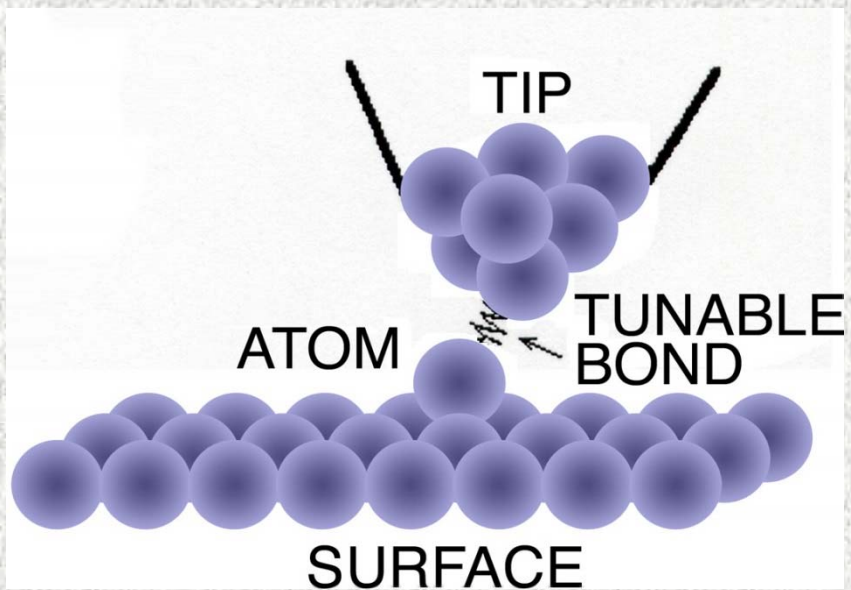
## Scanning Tunelling Microscopy



**Binnig and Rohrer  
Nobel Prize 1986**

# Nanoscale Writing

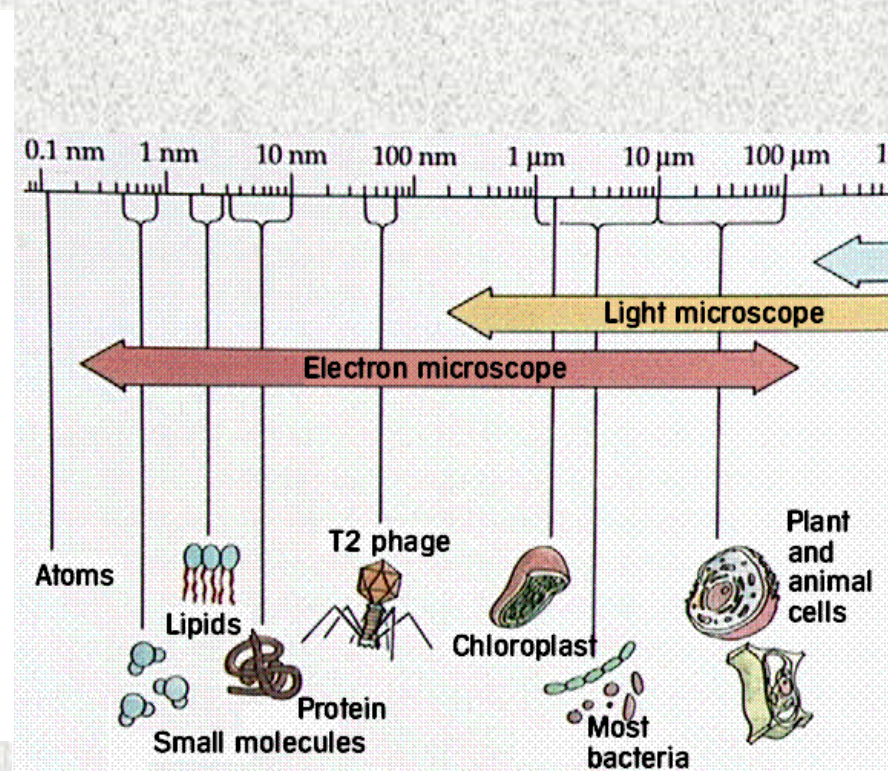
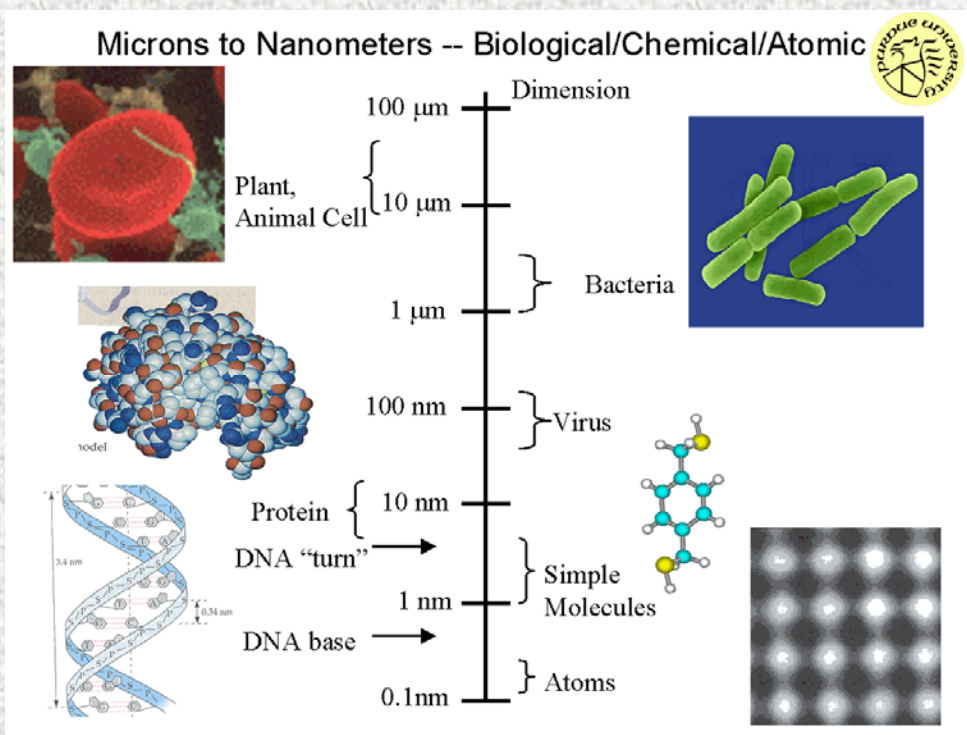
STM positioned Xe atoms on Ni crystal, 5 nm letters



# Properties of Nanoscopic Materials

- **Metallic behavior - a single atom cannot behave as a metal, nonmetal to metal transition : 100-1000 atoms**
- **Magnetic behavior - Single domain particles, large coercive field**
- **Depression of melting points in nanocrystals**  
bulk Au mp 1064 °C → 10 nm Au 550 °C
- **Negligible light scattering - new optics**
- **Quantum size effects - information technology, storage media**
- **High surface area - catalysts, adsorbents**
- **Large interfacial area - new composites**
- **Surface modifications - targeted drug delivery, medical and biological applications**

# Nanoscopic Size



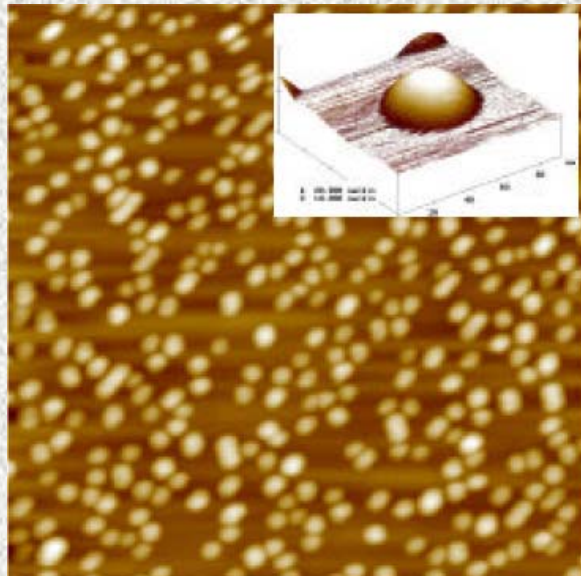
The largest known bacterium -  
**Thiomargarita namibiensis - 100-750 microns**

# The Nano-Family

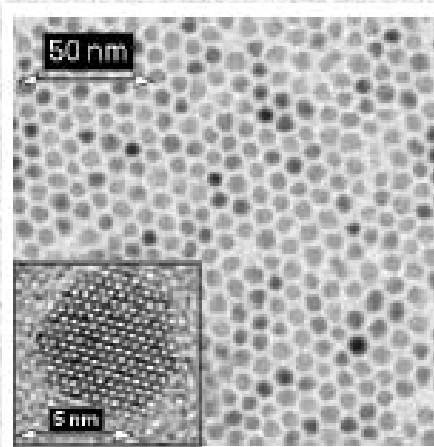
At least one dimension is between 1 - 100 nm

**0-D structures (3-D confinement):**

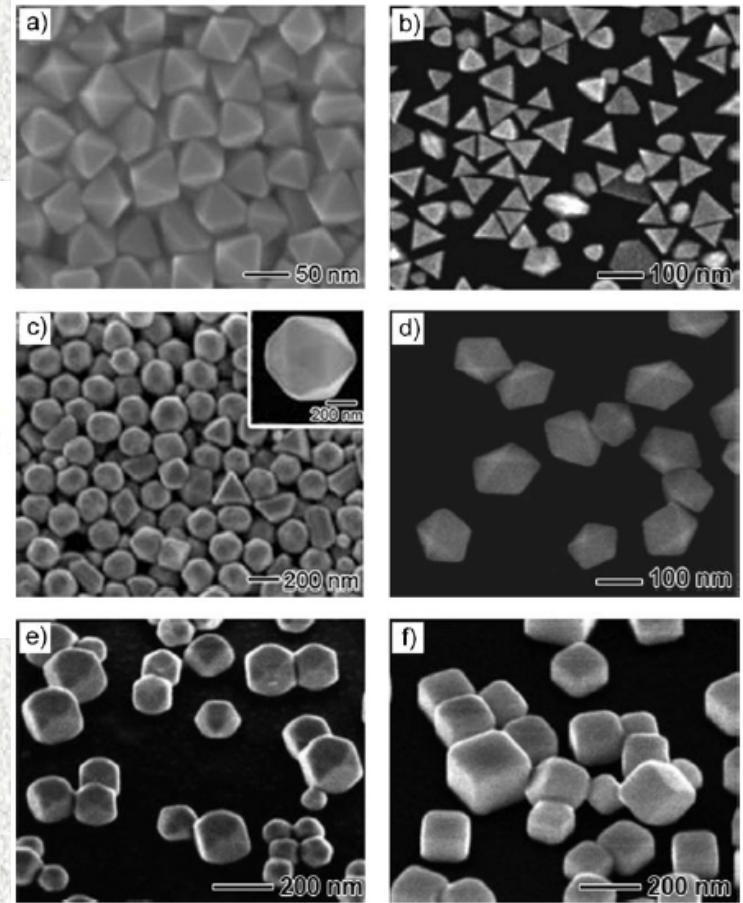
- Quantum dots
- Nanoparticles



AFM 1  $\mu\text{m}$  x 1  $\mu\text{m}$   
InAs on GaAs/InP



CdTe nanoparticles



Au nanoparticles

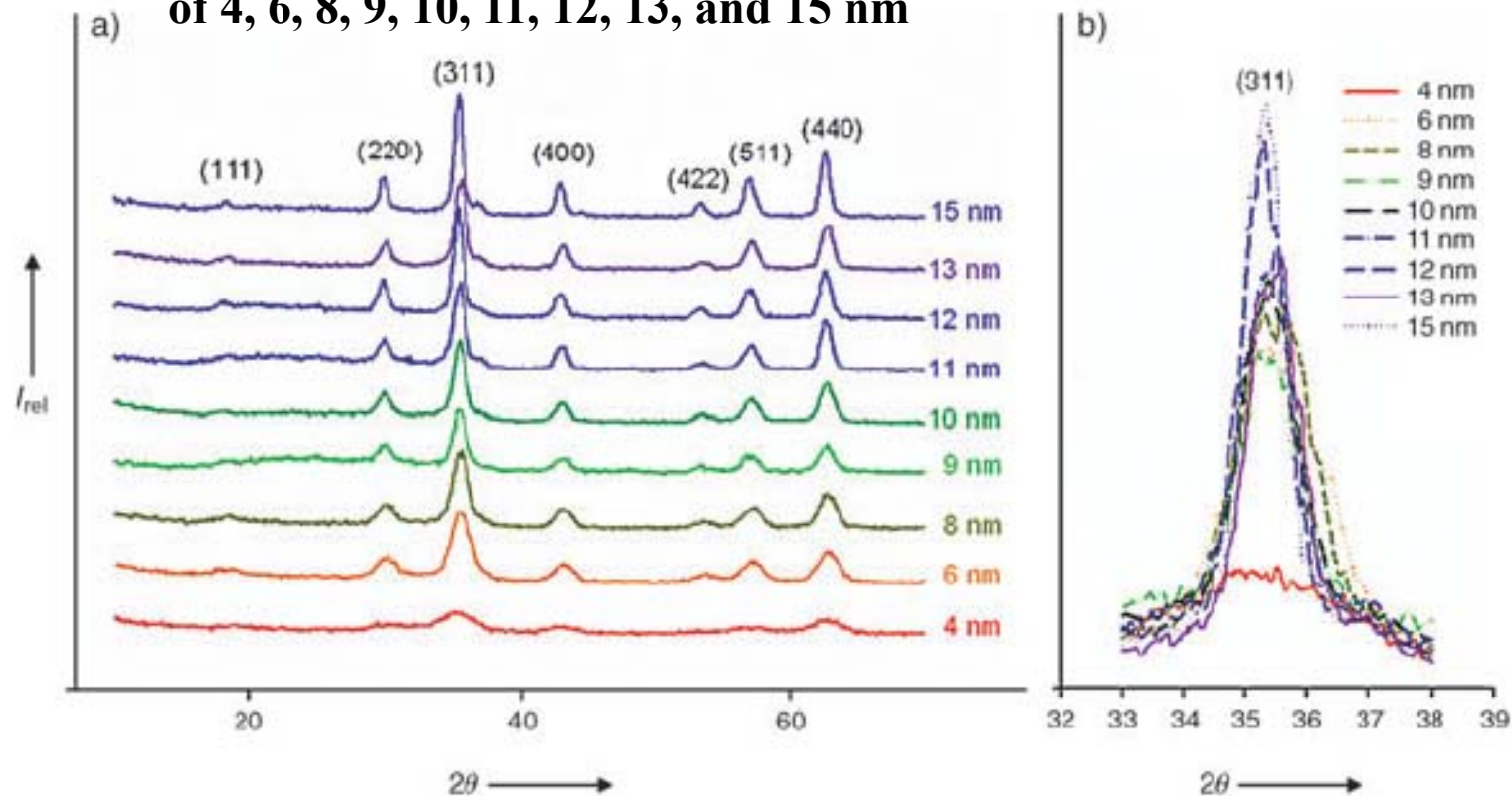
# Coherence Length, $d$

Scherrer equation

$$d = \frac{k\lambda}{\beta \cos \theta}$$

$k = 0.89$ ,  $\lambda =$  wavelength,  
 $\beta =$  full width at half-maximum of a  
standard (Si)

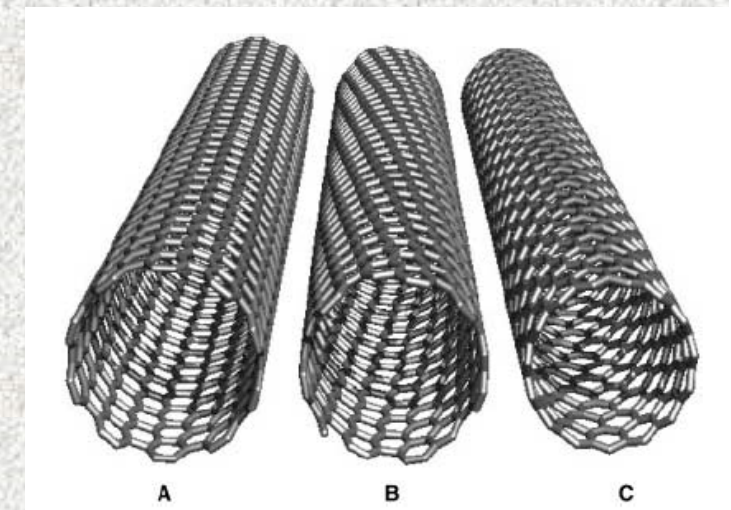
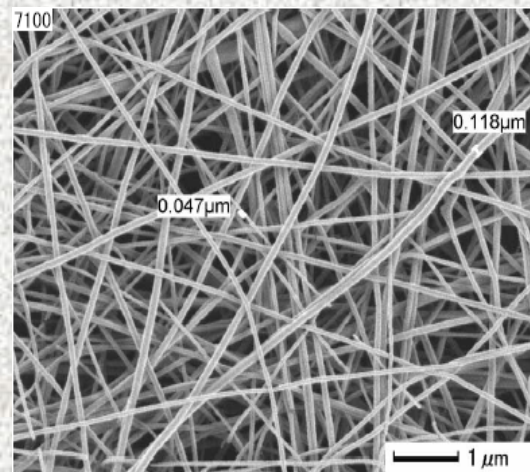
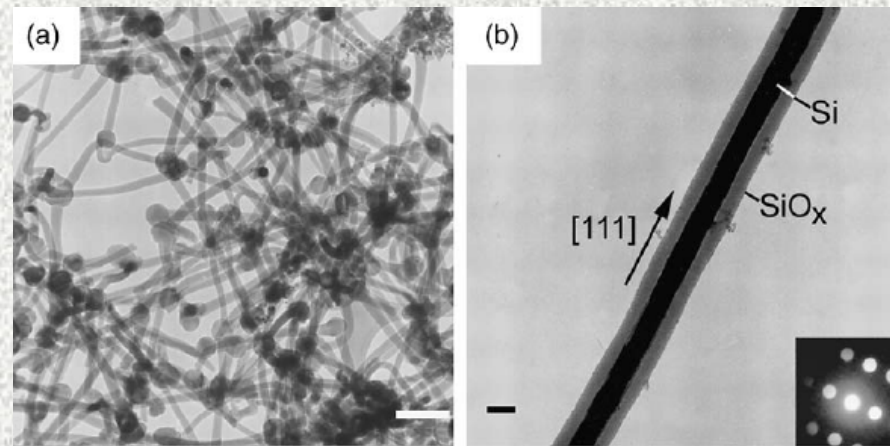
**XRD patterns of iron oxide nanocrystals  
of 4, 6, 8, 9, 10, 11, 12, 13, and 15 nm**



# The Nano-Family

## 1-D structures (2-D confinement):

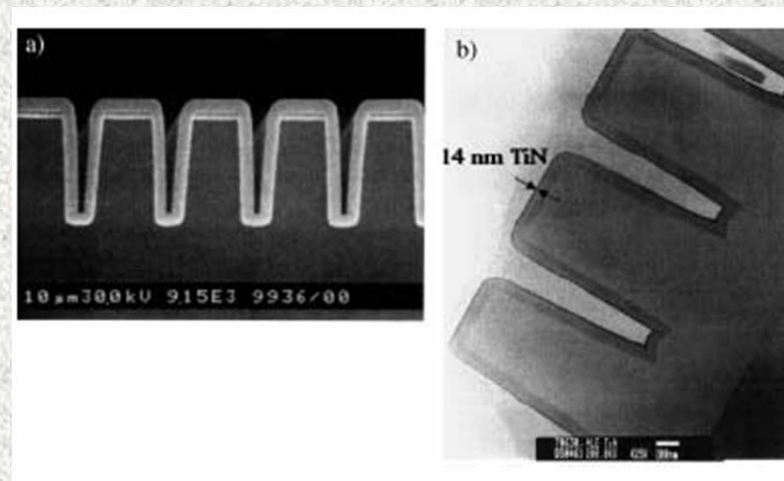
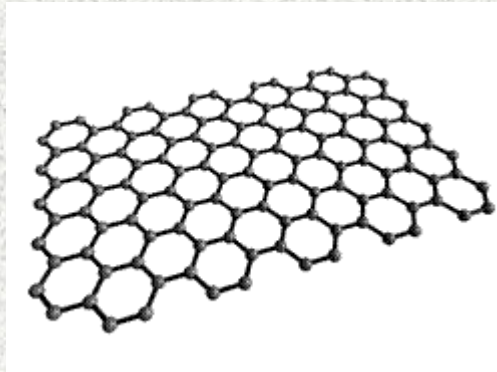
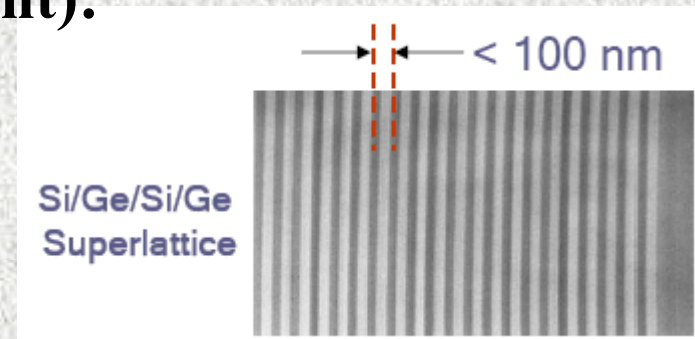
- Nanowires
- Nanorods
- Nanotubes
- Nanofibers



# The Nano-Family

## 2-D structures (1-D confinement):

- Thin films - CVD, ALD
- Planar quantum wells
- Superlattices
- Graphene
- SAM

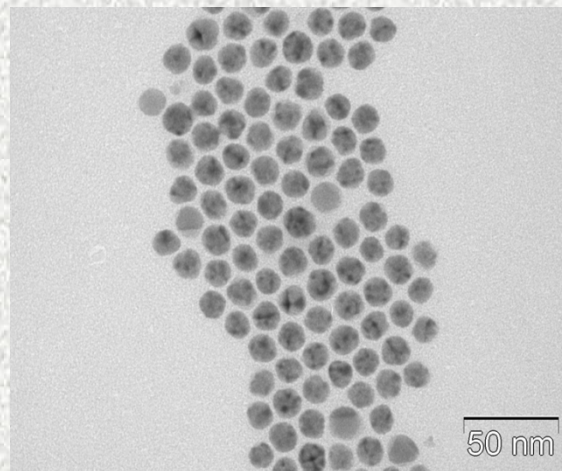




# Nanoscopic Behavior of Materials

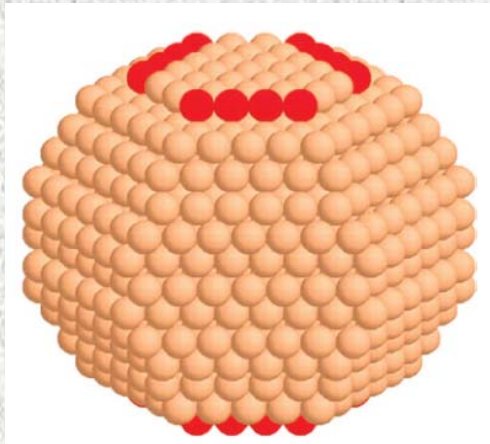
Differences between bulk and nanoscale materials

- **Surface Effects**
- **Quantum Confinement Effects**

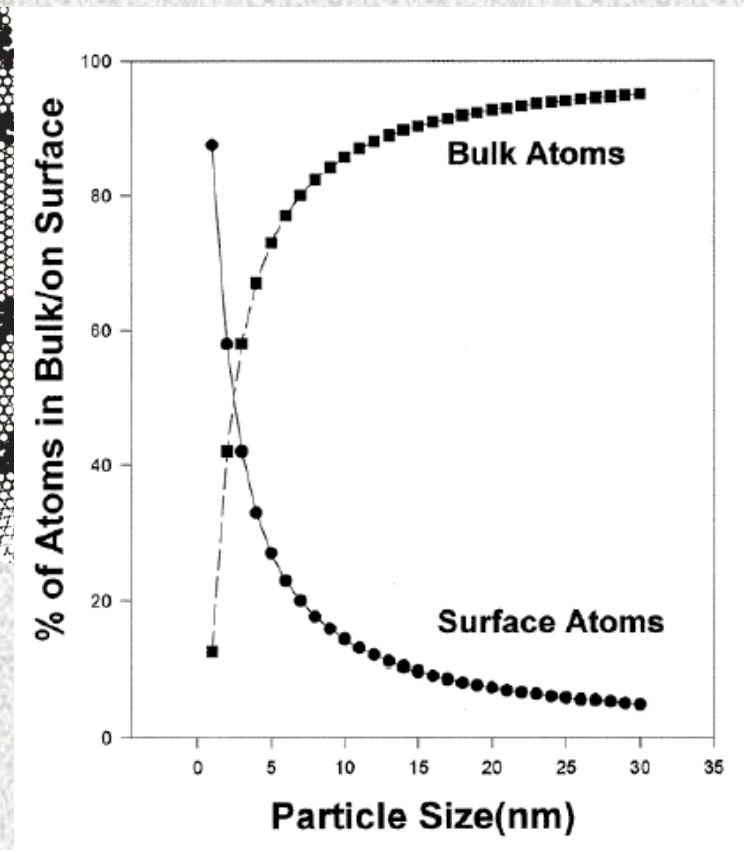
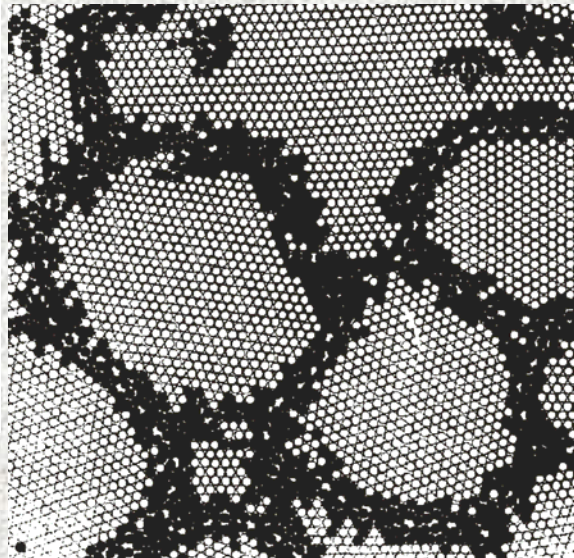


# Surface Effects

Decreasing grain size = Increasing volume fraction of grain boundaries (50% for 3 nm particles)



Ru particle  
diameter 2.9 nm



# Surface Effects

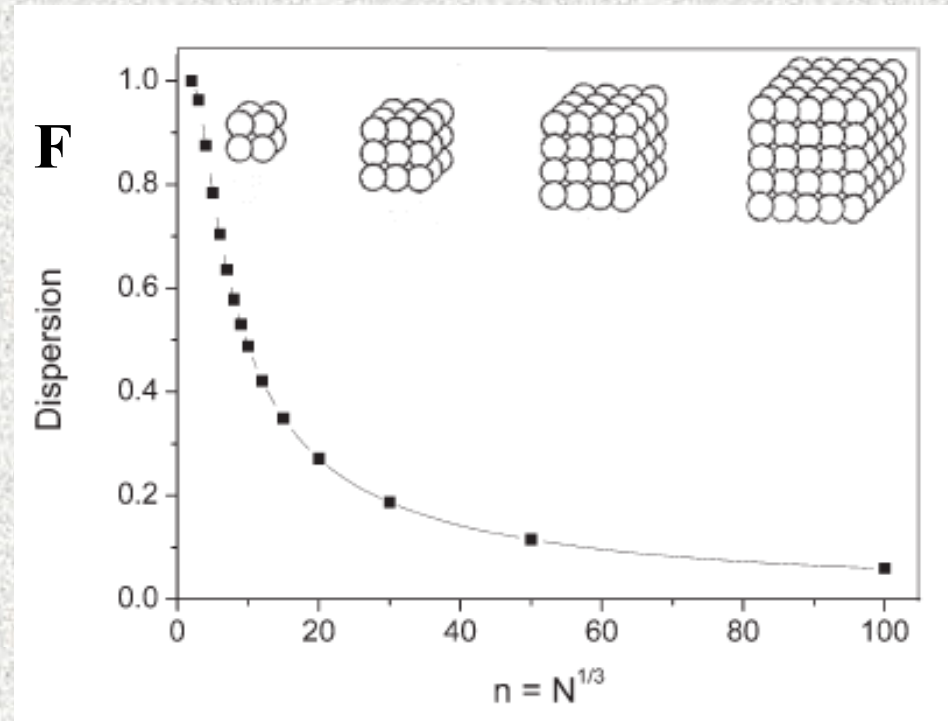
**Dispersion F = the fraction of atoms at the surface**

**F is proportional to surface area divided by volume**

**N = total number of atoms**

**$V \sim r^3 \sim N$**

$$F \approx \frac{r^2}{r^3} \approx \frac{1}{r} \approx \frac{1}{\sqrt[3]{N}}$$



**n = number of atoms at the cube edge**

# Surface Effects

## Properties of grain boundaries

- Lower coordination number of atoms
- Reduced atomic density (by 10 – 30 %)
- Broad spectrum of interatomic distances

## Experimental evidence

- HREM
- EXAFS, reduced number of nearest and next-nearest neighbors
- Raman spectroscopy
- Mössbauer spectroscopy, quadrupole splitting distribution broadened
- Diffusivity enhanced by up to 20 orders of magnitude !!
- Solute solubility in the boundary region

Ag (fcc) and Fe (bcc) immiscible in (s) or (l), but do form solid solution as nanocrystalline alloy

- EPR, nano-Si gives a sharp signal



# Surface Effects

## Atoms at surfaces

- fewer neighbors than atoms in the bulk = lower coordination number
- stronger and shorter bonds
- unsatisfied bonds
- surface atoms are less stabilized than bulk atoms

The smaller a particle the larger the fraction of atoms at the surface, and the higher the average binding energy per atom

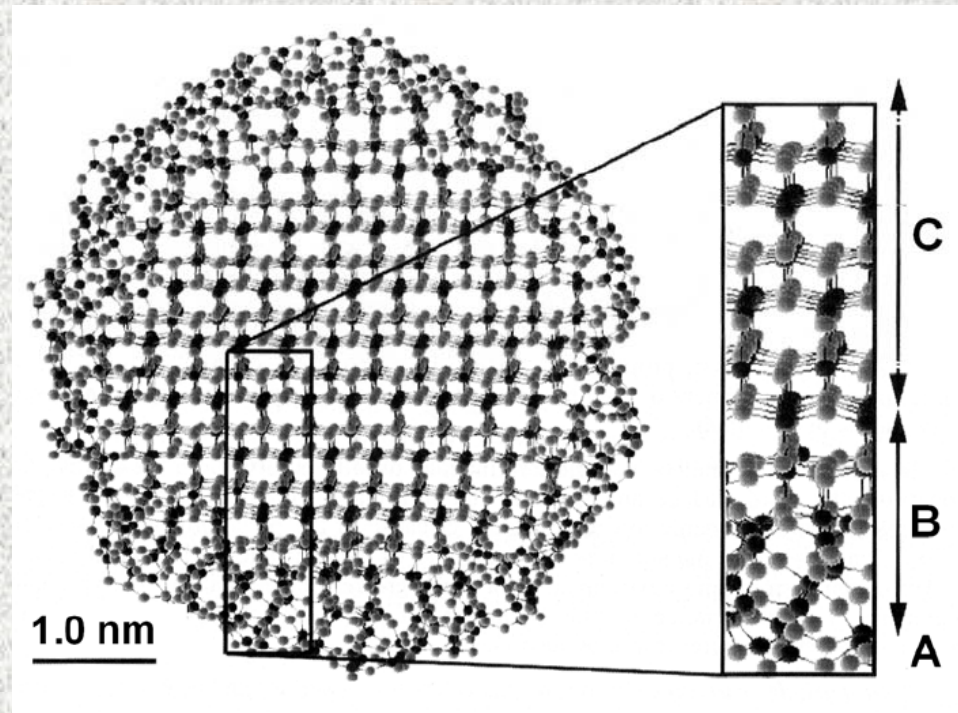
The melting and other phase transition temperatures scale with surface-to-volume ratio and with the inverse size

**Example: the melting point depression in nanocrystals**

**2.5 nm Au particles 930 K**

**bulk Au 1336 K**

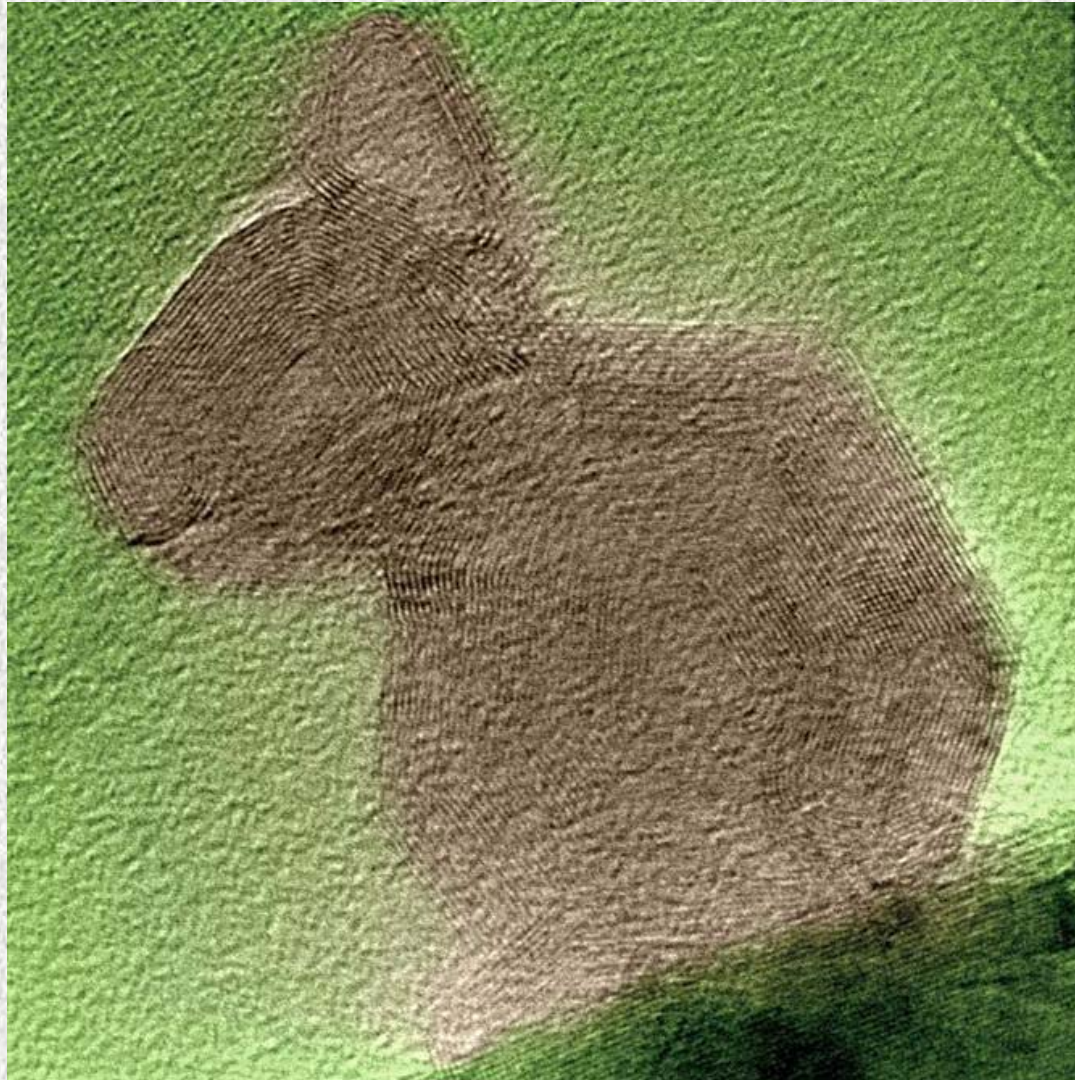
# Surface Effects



**A = Atoms at surfaces (one layer) – fewer neighbors, lower coordination, unsatisfied (dangling) bonds**

**B = Atoms close to surface (several layers) – deformation of coordination sphere, distorted bond distances and angles**

**C = Bulk atoms, regular ordering – not present in particles below 2 nm**

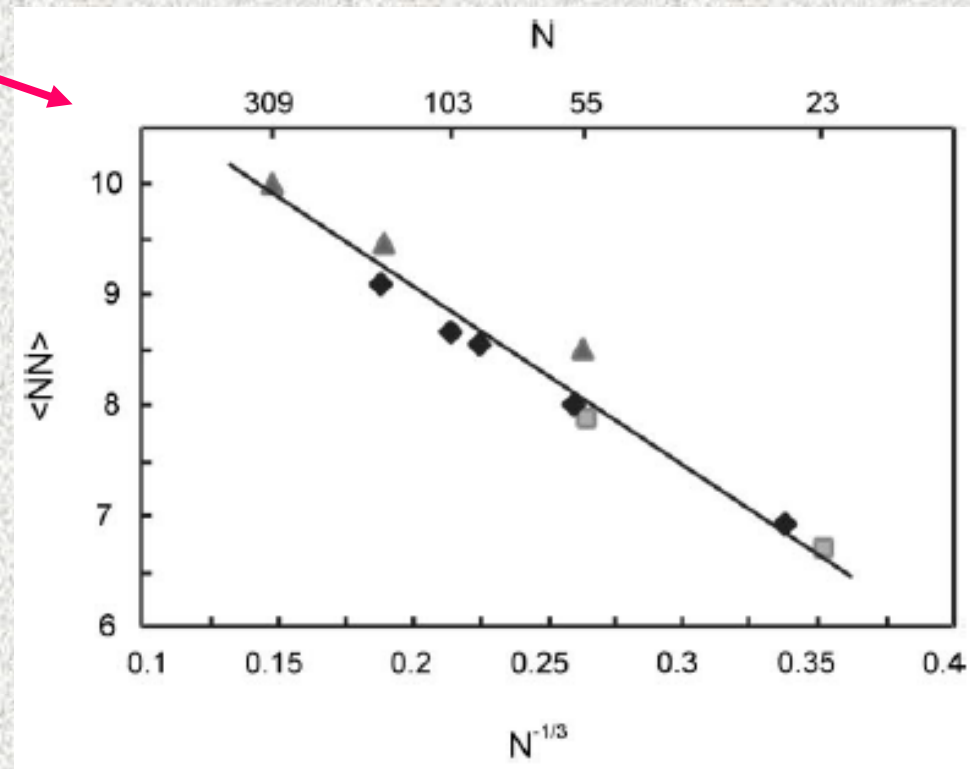


Graphite shells

What value ?

## Surface Effects

Mean  
coordination  
number








Calculated mean coordination number  $\langle NN \rangle$  as a function of inverse radius, represented by  $N^{-1/3}$  for Mg clusters (triangles = icosahedra, squares = decahedra, diamonds = hcp)



# Surface Effects

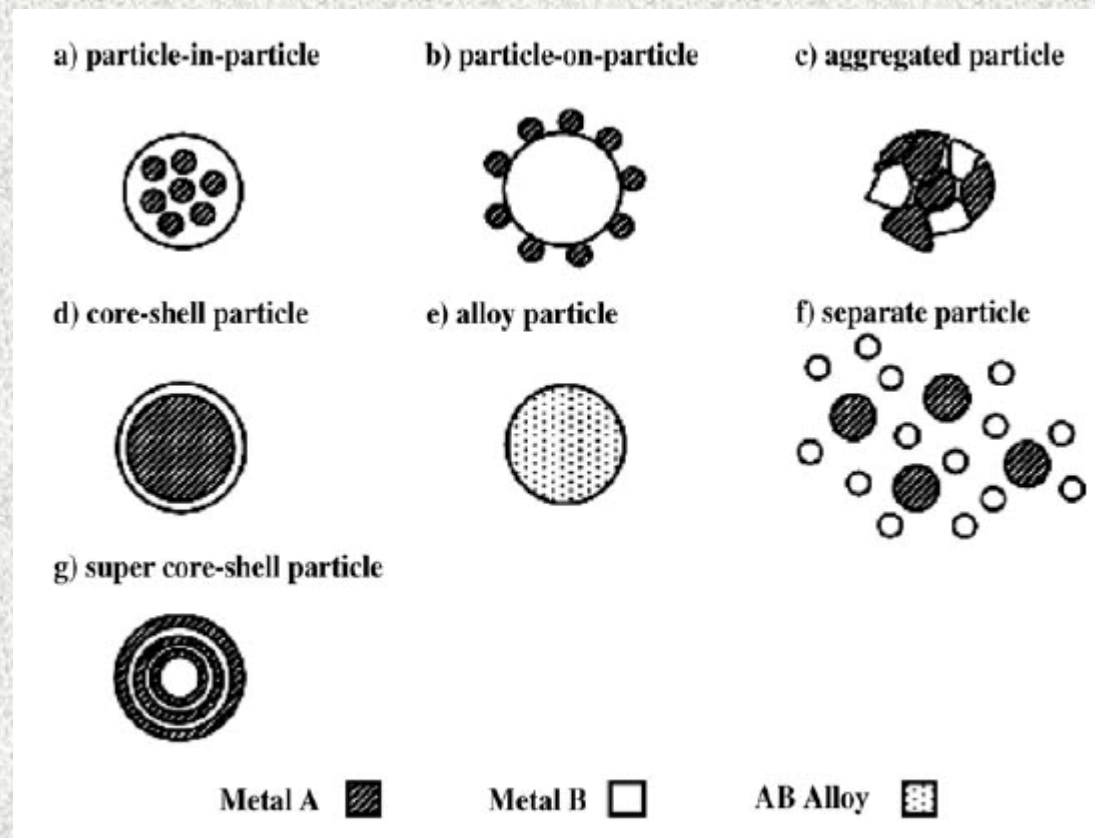
**Atom binding (vaporization) energies lower in nanoparticles, fewer neighbors to keep atoms from escaping**

**Plasticity of nanocrystalline ceramics**

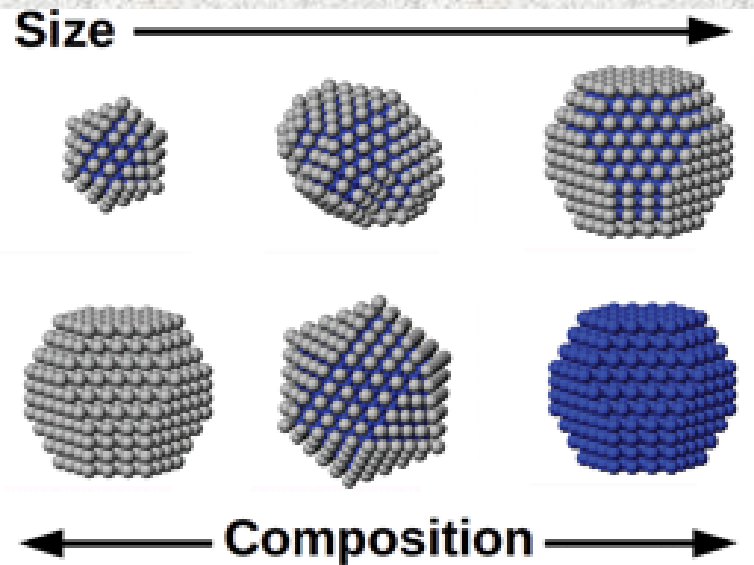
Full-shell "magic number" clusters					
Number of shells	1	2	3	4	5
Number of atoms in cluster	13	55	147	309	561
Percentage of surface atoms	92	76	63	52	45

# Surface Effects

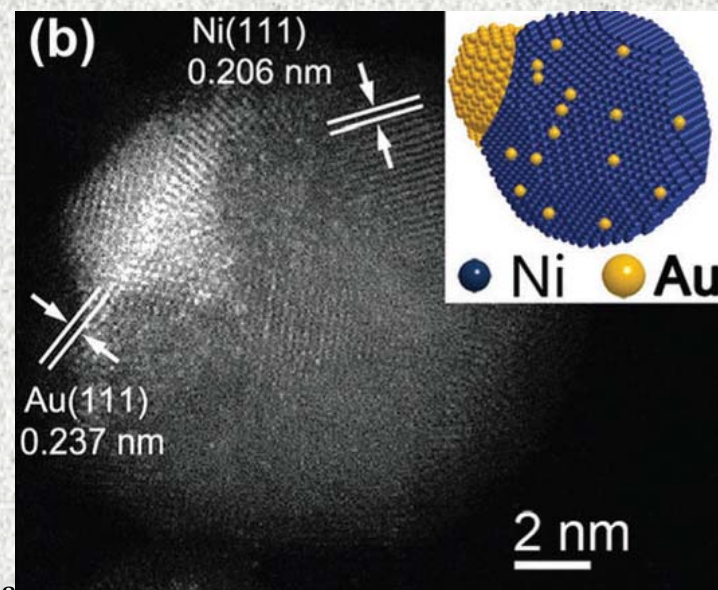
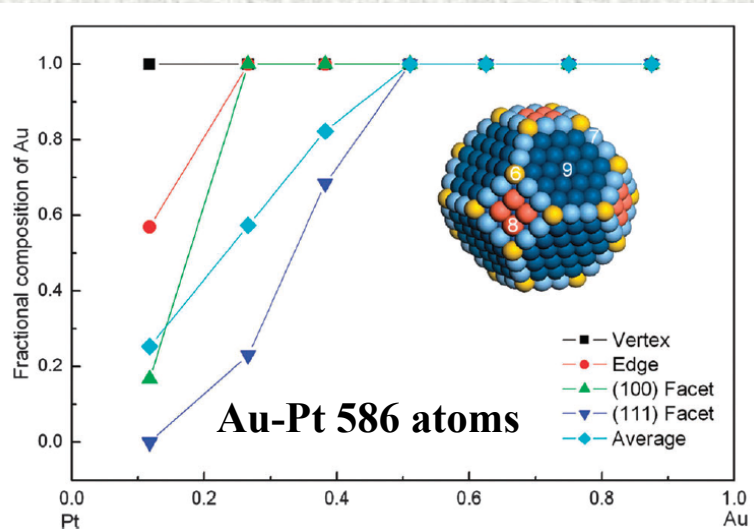
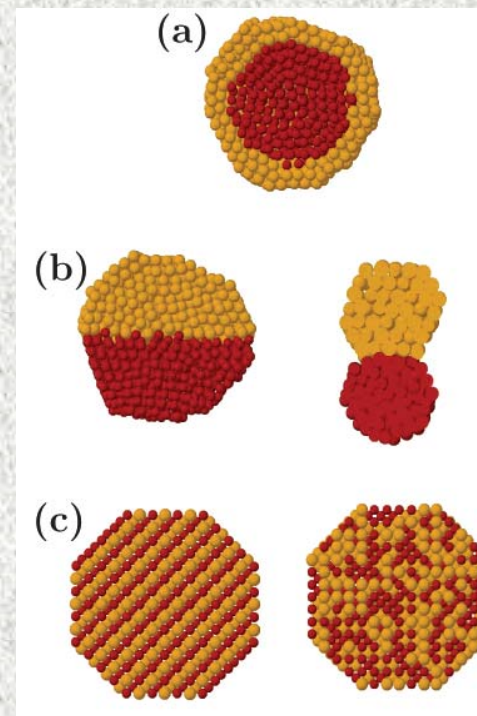
## Morphologies of bimetallic nanoparticles



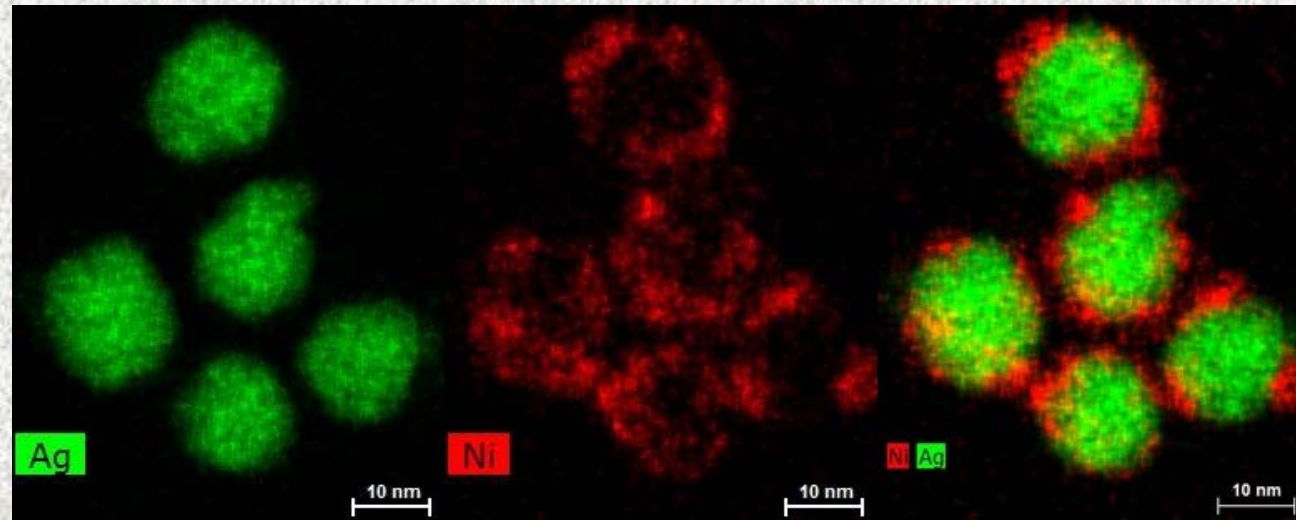
# Surface Effects in Alloys



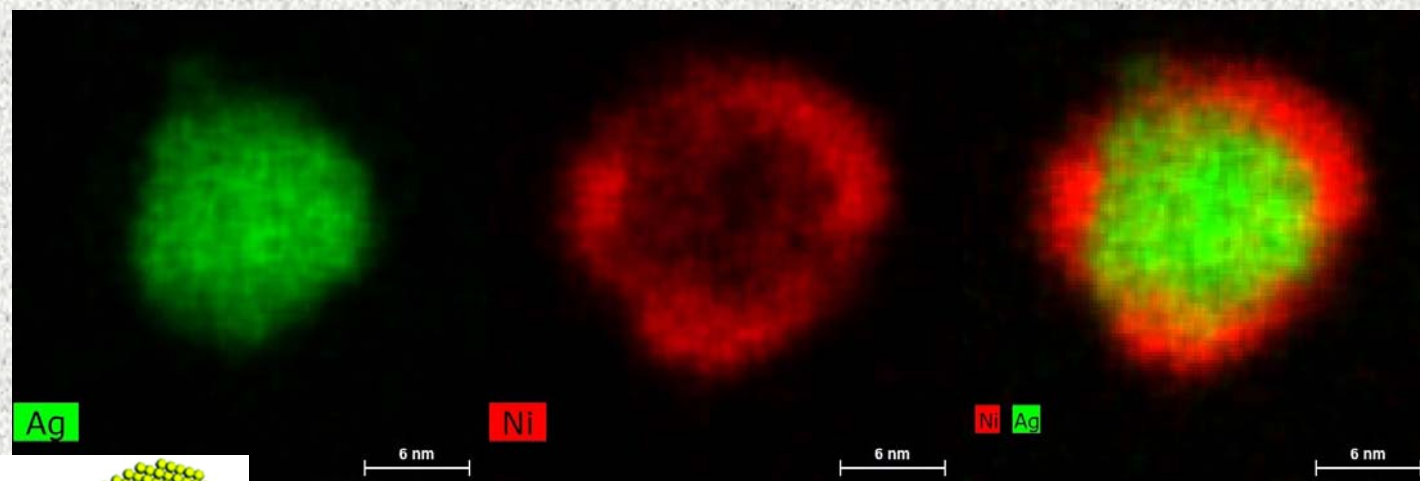
Alloys:  
 Core-shell  
 Janus  
 Random mixture



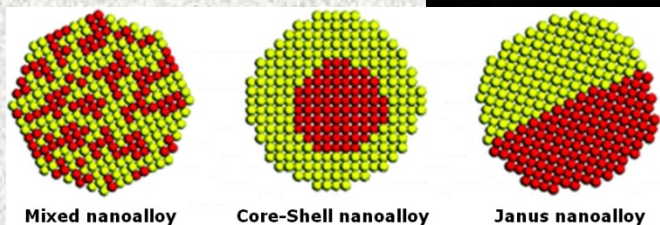
Transition  
Electron  
Microscopy  
Energy  
Dispersive  
X-ray  
Spectroscopy



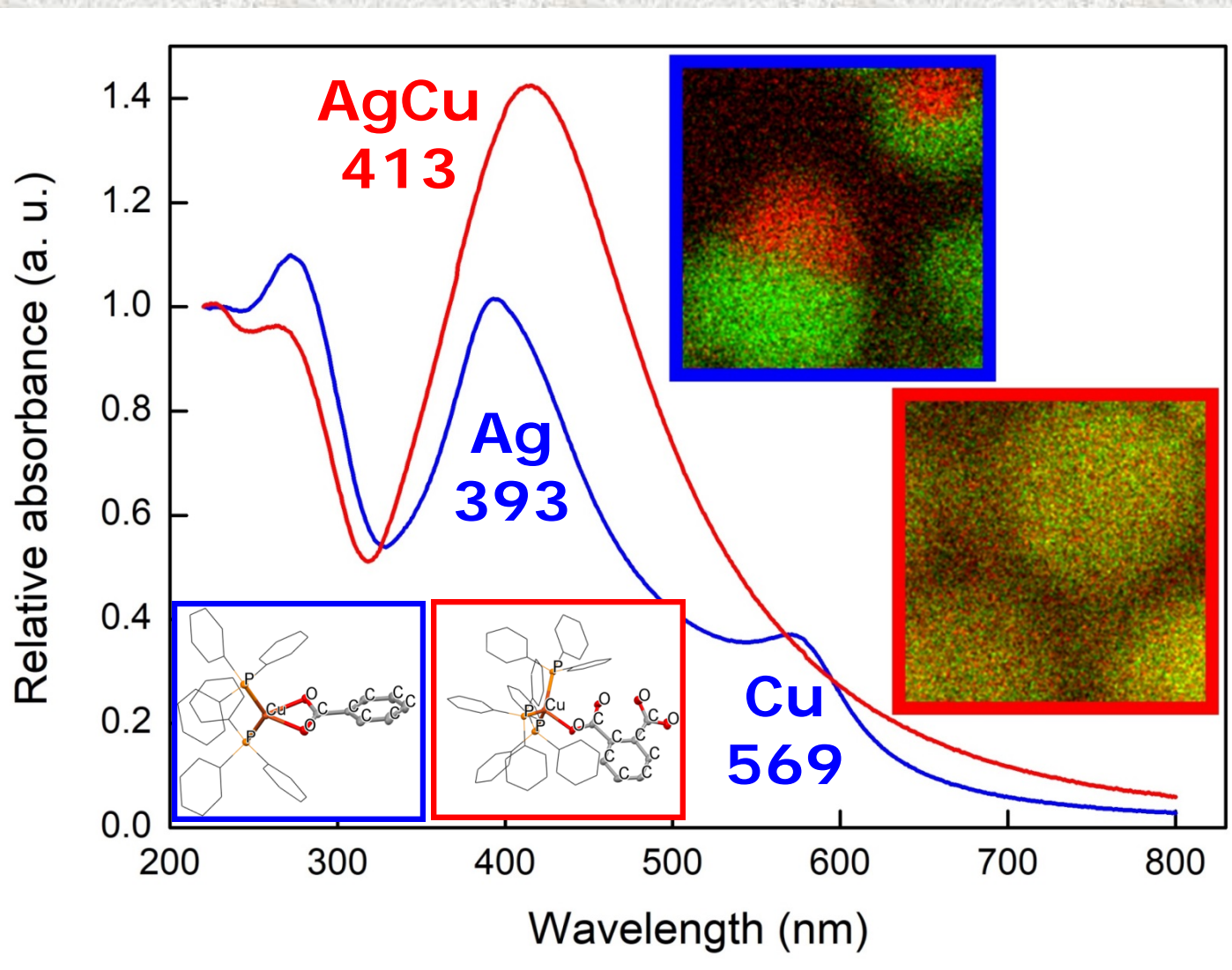
ICP-OES: Ag 68.8 mol%, EDS: Ag 84.2 mol%



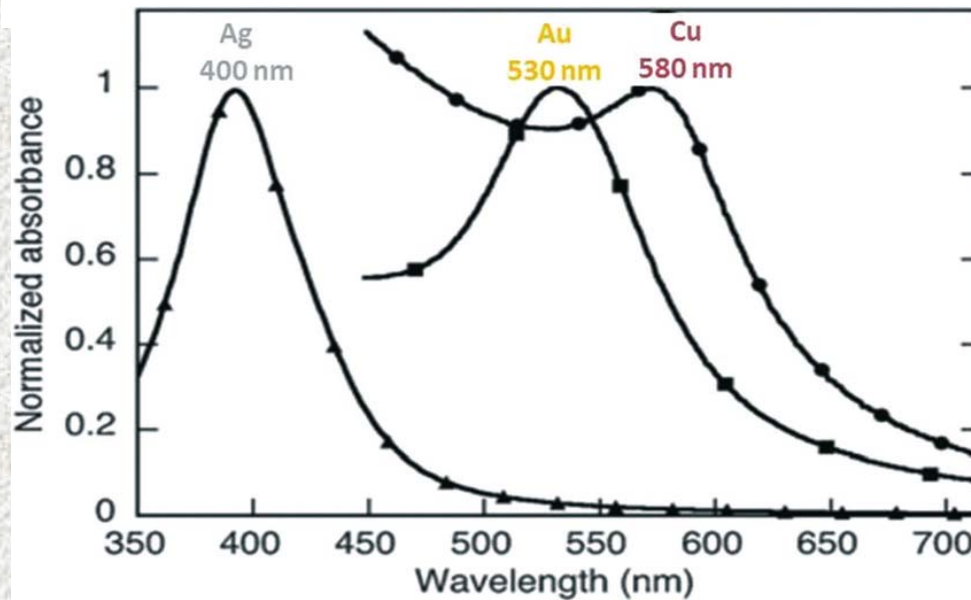
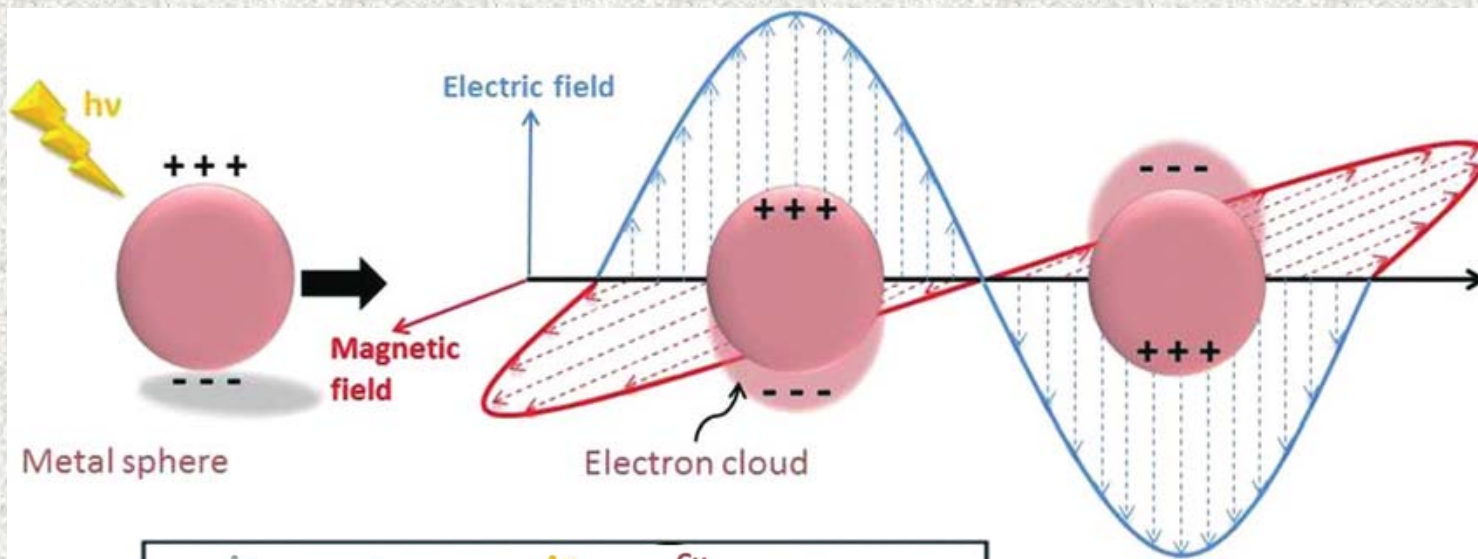
ICP-OES: Ag 50.3 mol%, EDS: Ag 62.5 mol%



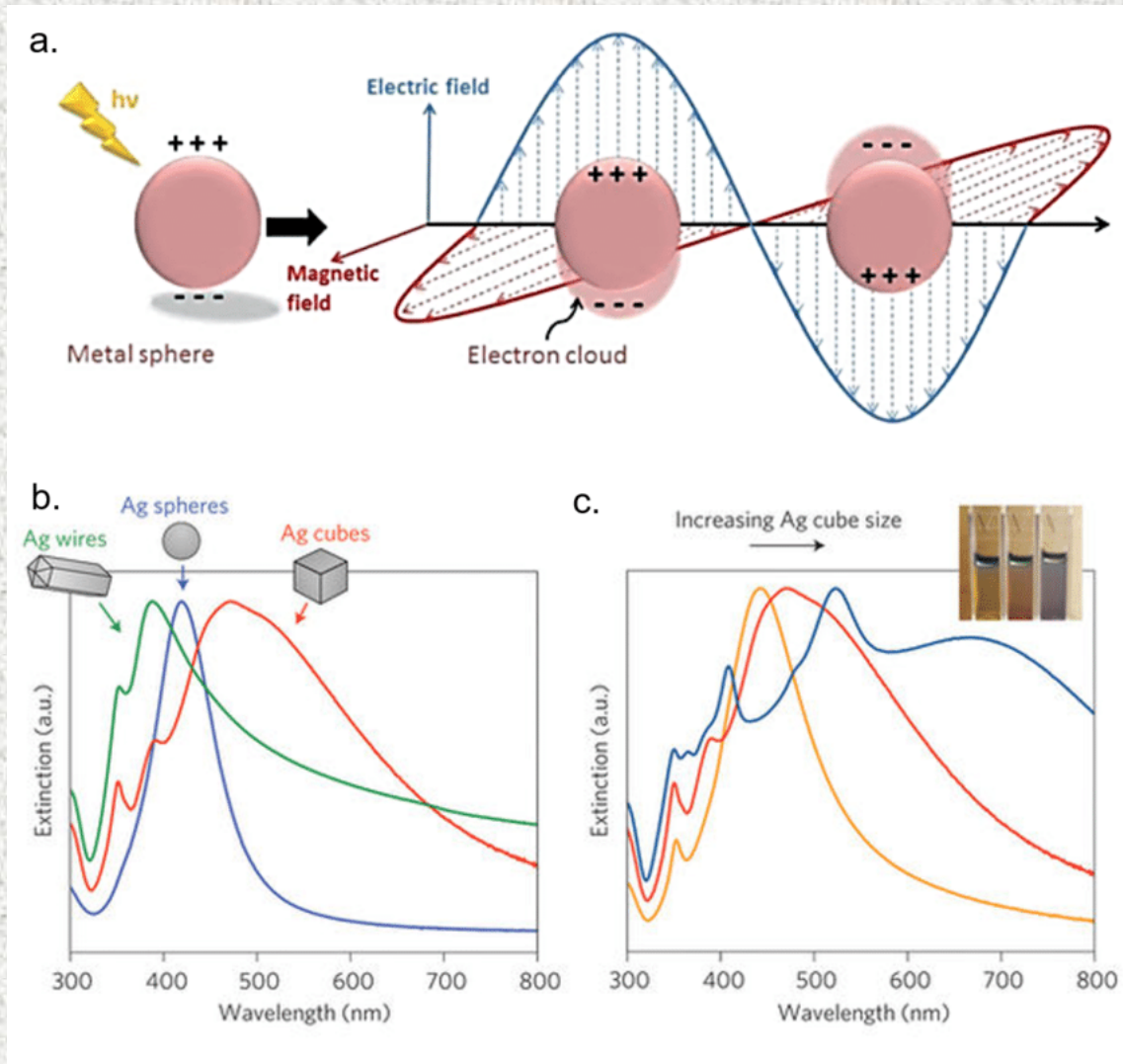
# Effects of Synthesis



# Localized Surface Plasmon Resonance (LSPR)



# Localized Surface Plasmon Resonance (LSPR)

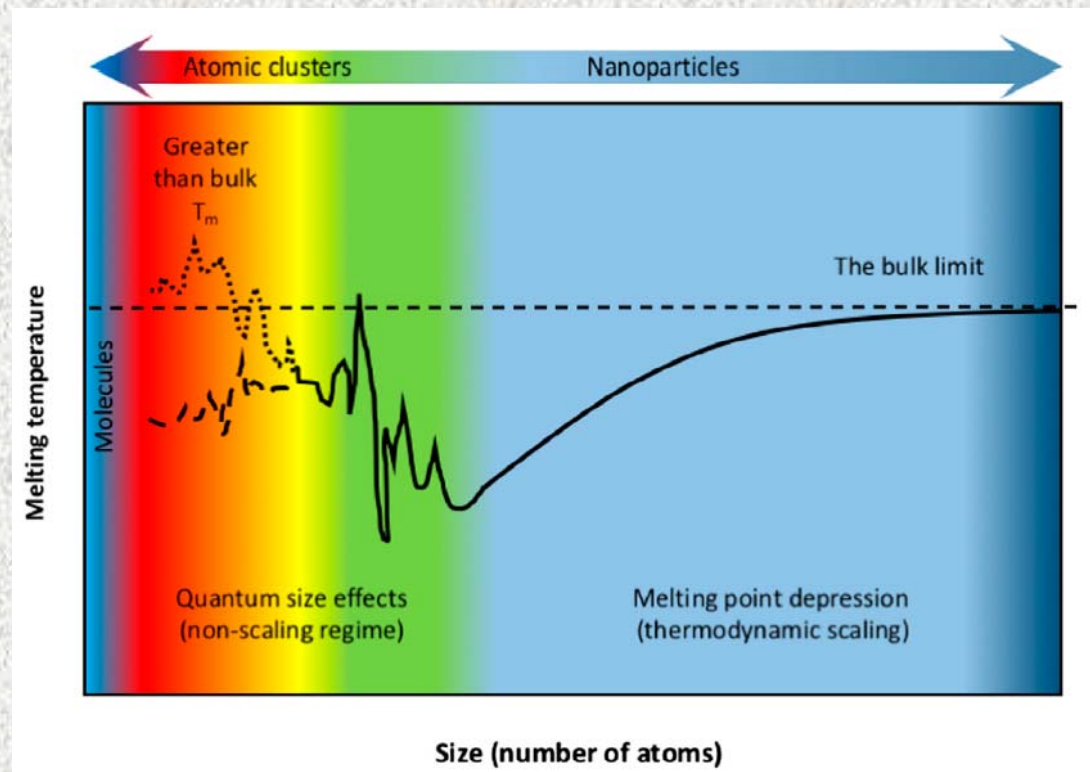


# Melting Point Depression

**Surface atoms in solids are bound by a lower number of shorter and stronger bonds**  
**Nanoparticles with a large fraction of surface atoms**

- Lowering of average cohesion energy
- Increasing average amplitude of thermal
- Increasing internal pressure

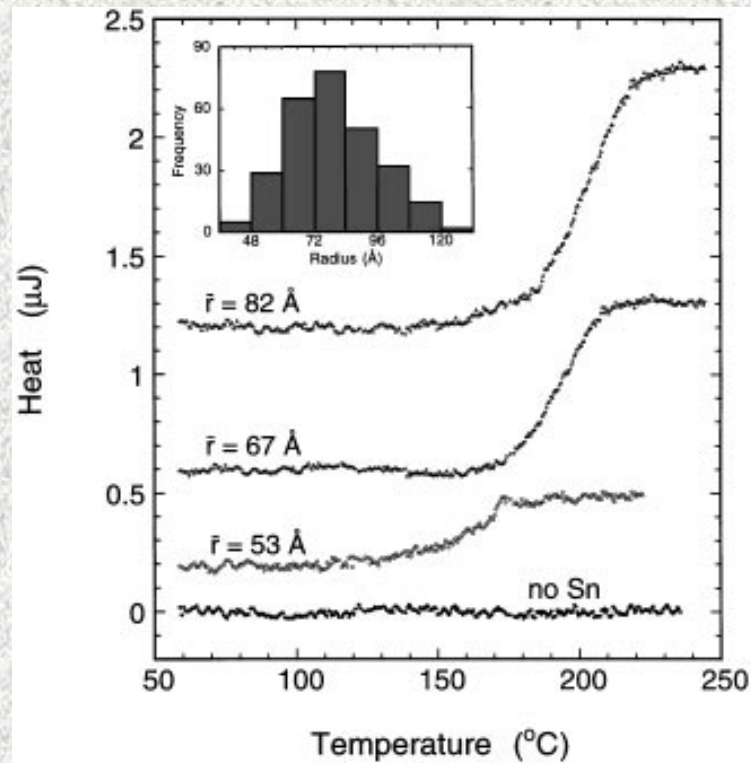
**Result = depression of melting point of nanoparticles.**



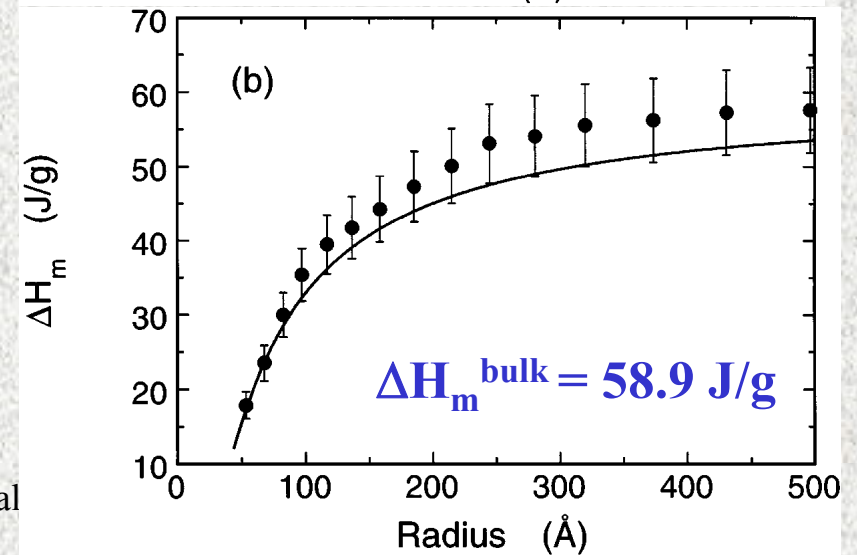
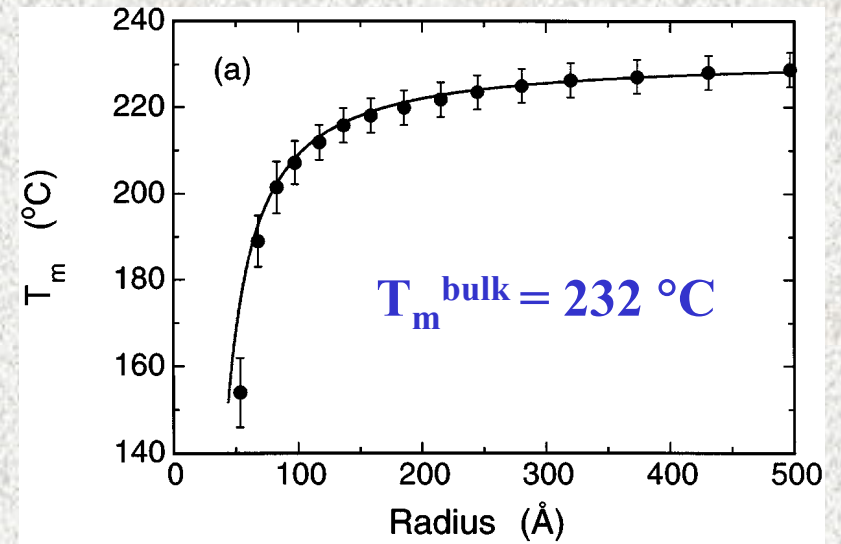


# Melting Point and Enthalpy Depression

## Nanocalorimetry of Sn nanoparticles

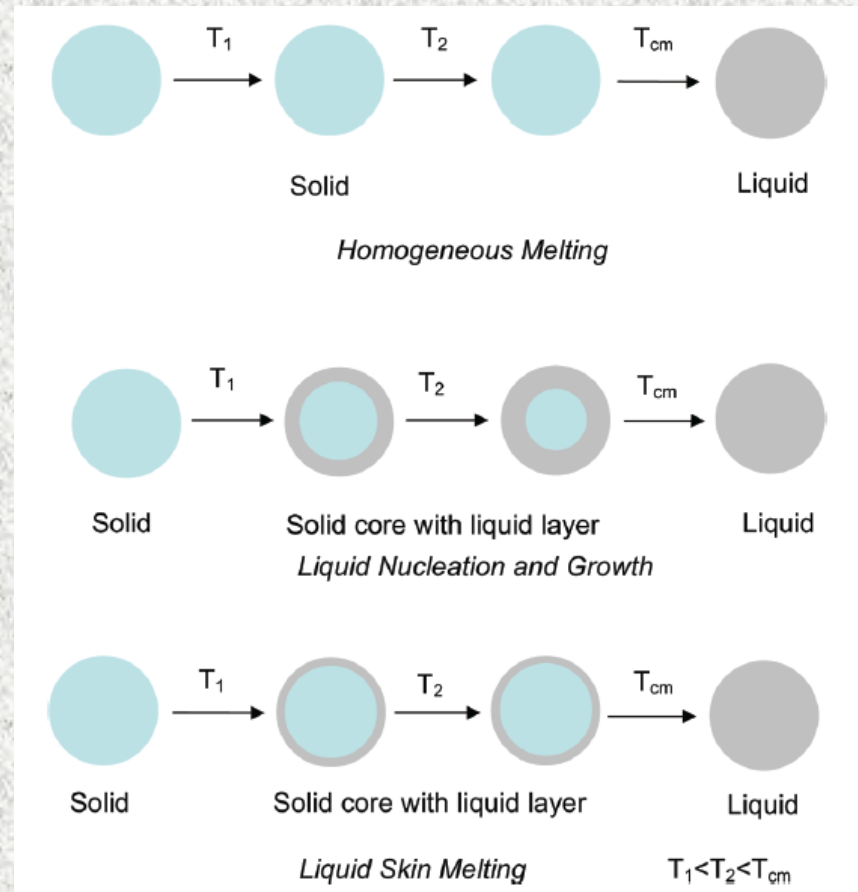
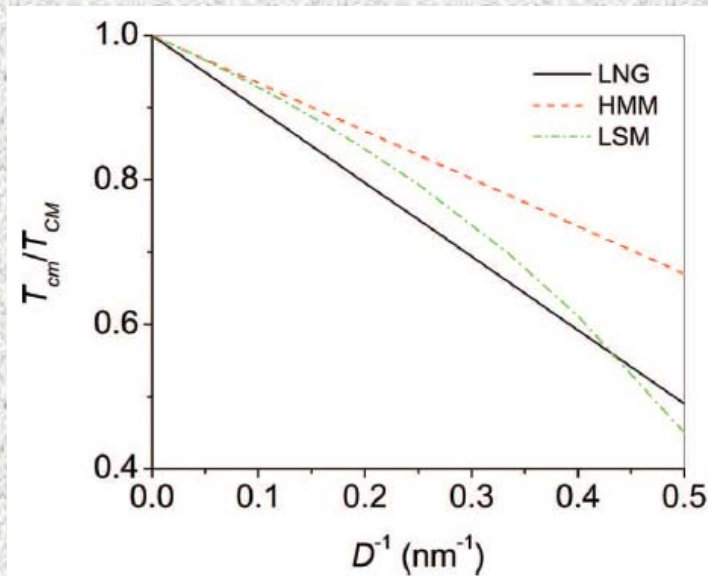


Nanomaterial



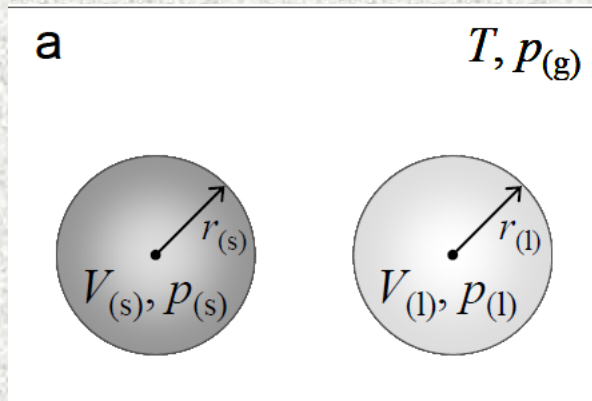
# Melting Point and Enthalpy Depression

## Nanocalorimetry of Sn nanoparticles



# Melting Point Depression

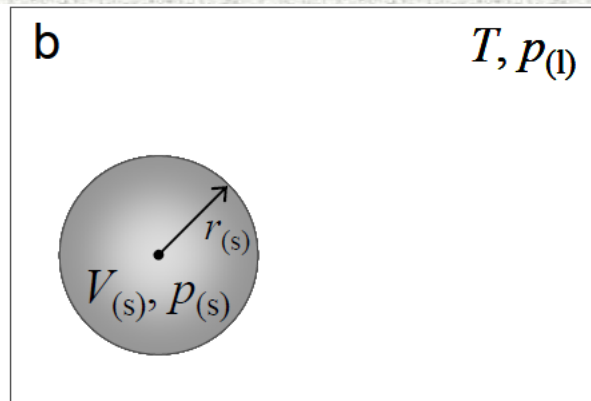
## Homogeneous melting model



Triple point of coexisting solid and liquid nanoparticles of the same mass surrounded by vapor

$$\frac{T_r^F}{T_\infty^F} = 1 - \frac{2M}{\Delta H_m^F \rho_{(s)} r_{(s)}} \left[ \gamma_{(sg)} - \gamma_{(lg)} \left( \frac{\rho_{(s)}}{\rho_{(l)}} \right)^{2/3} \right]$$

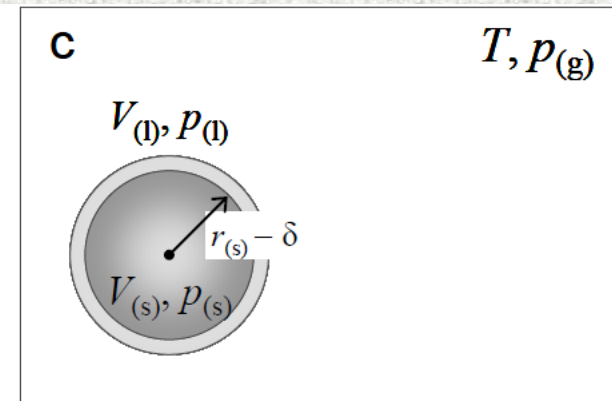
## Continuous Liquid Melting



Melting particle is surrounded by liquid

$$\frac{T_r^F}{T_\infty^F} = 1 - \frac{2M}{\Delta H_m^F \rho_{(s)} r_{(s)}} \gamma_{(sl)}$$

## Liquid Skin Melting



Thin melted layer of a constant thickness  $\delta$  coexisting with solid core and vapor

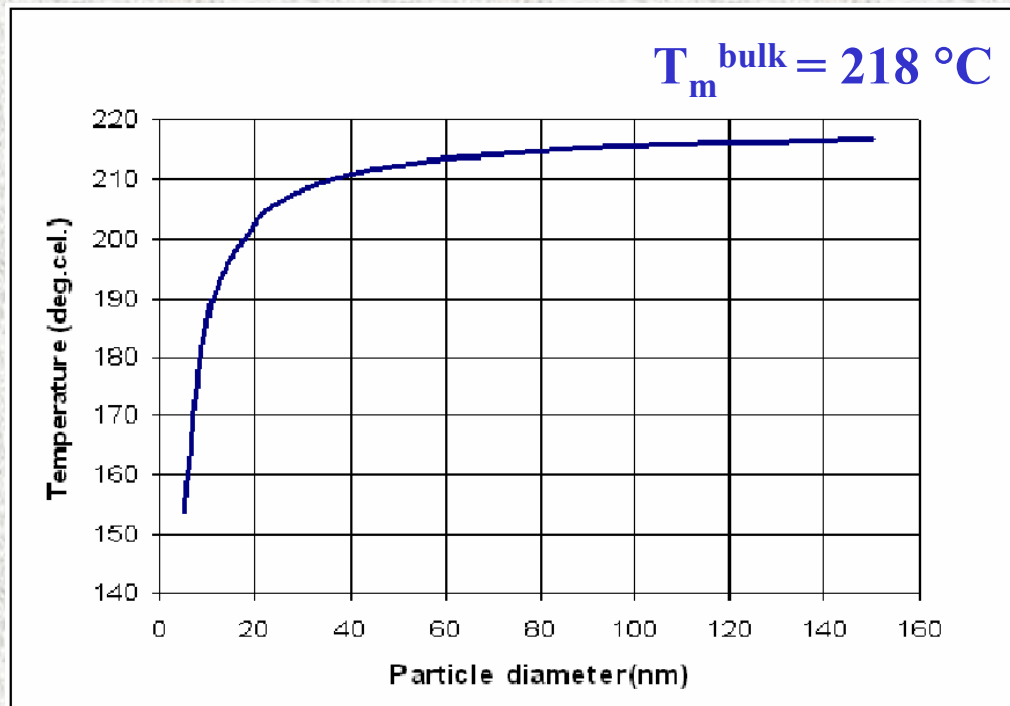
$$\frac{T_r^F}{T_\infty^F} = 1 - \frac{2M}{\Delta H_m^F \rho_{(s)} r_{(s)}} \left[ \frac{\gamma_{(sl)}}{1 - \delta/r_{(s)}} + \gamma_{(lg)} \left( 1 - \frac{\rho_{(s)}}{\rho_{(l)}} \right) \right]$$

Nanomaterials

# Melting Point Depression

$$T_m(r) = T_m(\text{bulk}) - \frac{2T_m(\text{bulk})M}{\Delta H_m^{\text{bulk}} \rho_s r} \left[ \gamma_{sg} - \gamma_{lg} \left( \frac{\rho_s}{\rho_l} \right)^{\frac{2}{3}} \right]$$

**Sn – 4wt%Ag – 0.5wt%Cu Nano alloy particles**



**Homogeneous melting model:**

$T_m(r)$  = mp of the cluster with radius  $r$

$T_m^{\text{bulk}}$  = mp of the bulk material

$\gamma_{sg}$  = the interfacial energies between the  $s$  and  $g$  phases

$\gamma_{lg}$  = the interfacial energies between the  $l$  and  $g$  phases

$\rho_s$  and  $\rho_l$  = solid and liquid phase densities

$M$  = molar mass

$\Delta H_m^{\text{bulk}}$  = the bulk latent heat of melting

# Gibbs–Thomson Equation

In nanoparticles confined in pores

for  $\rho_s \sim \rho_l$

$\gamma_{sl} = \gamma_{sg} - \gamma_{lg}$  Continuous Liquid Melting

$$\frac{T_m(r) - T_m^{bulk}}{T_m^{bulk}} = - \frac{2V_{mol}^l \gamma_{sl}}{\Delta H_m r}$$

$T_m(r)$  = mp of the nanoparticle with radius  $r$

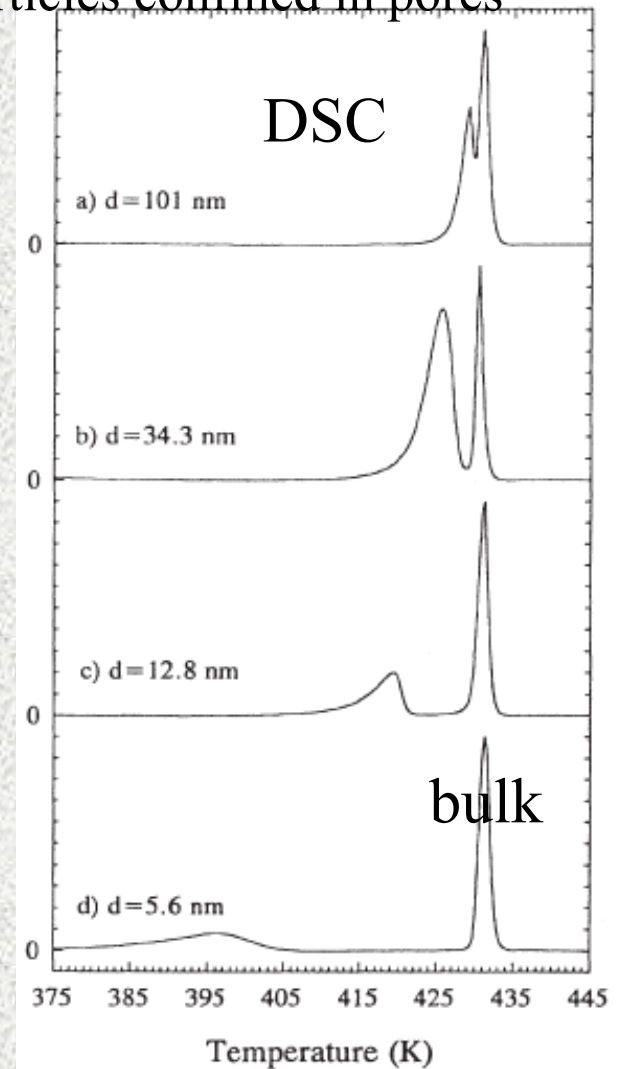
$T_m^{bulk}$  = mp of the bulk material

$V_{mol}^l$  = the molar volume of the **liquid** =  $M/\rho_s$  **solid**?

$\gamma_{sl}$  = the interfacial tension between the s and l surface

$\Delta H_m^{bulk}$  = the bulk molar enthalpy of melting, endothermic

Nanomaterials

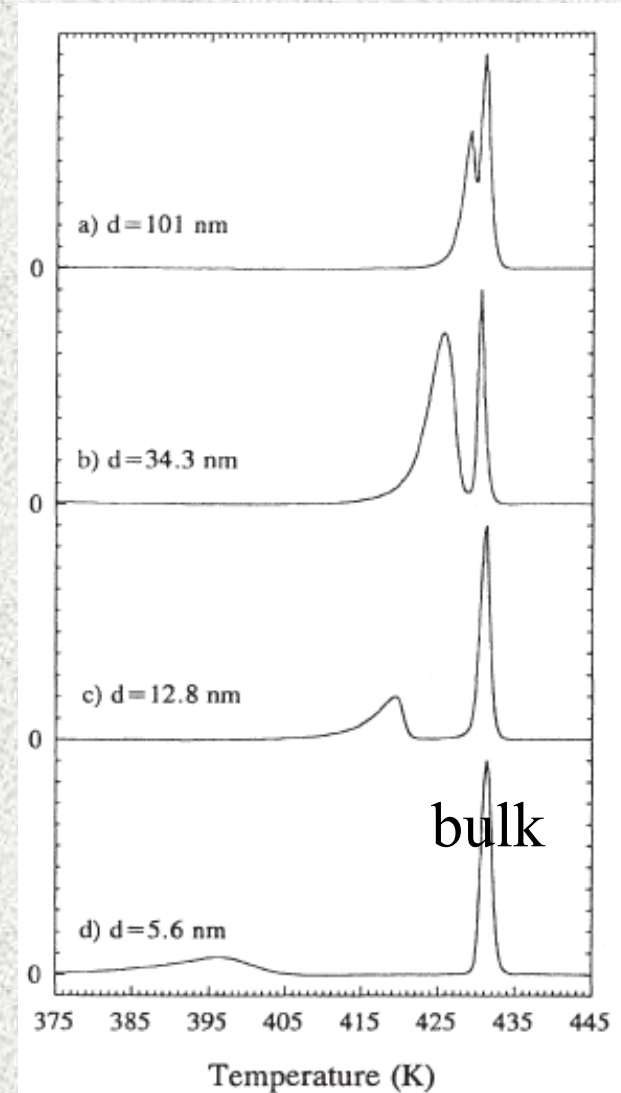
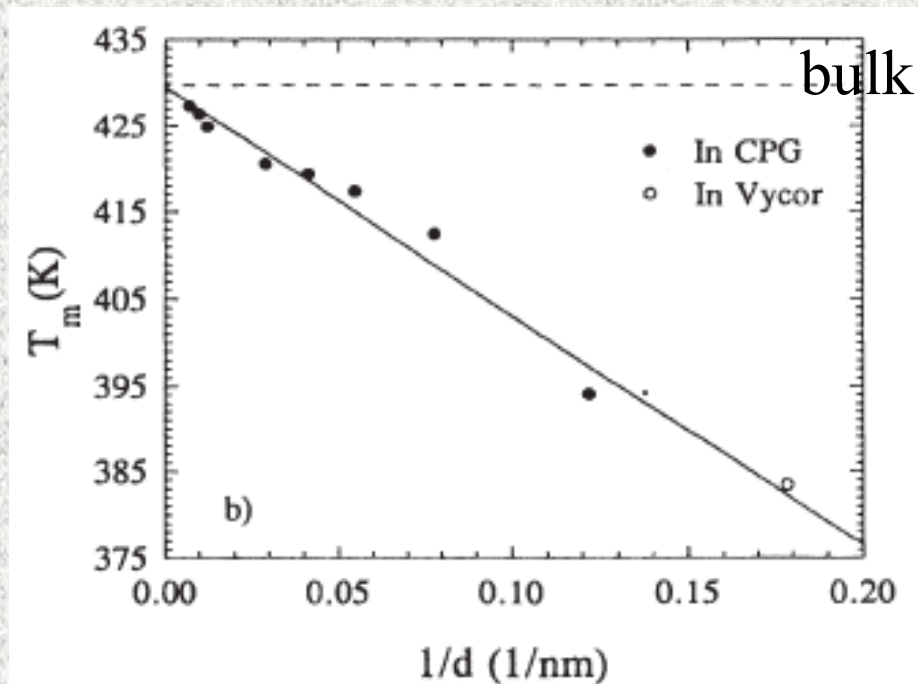


# Phase Transitions

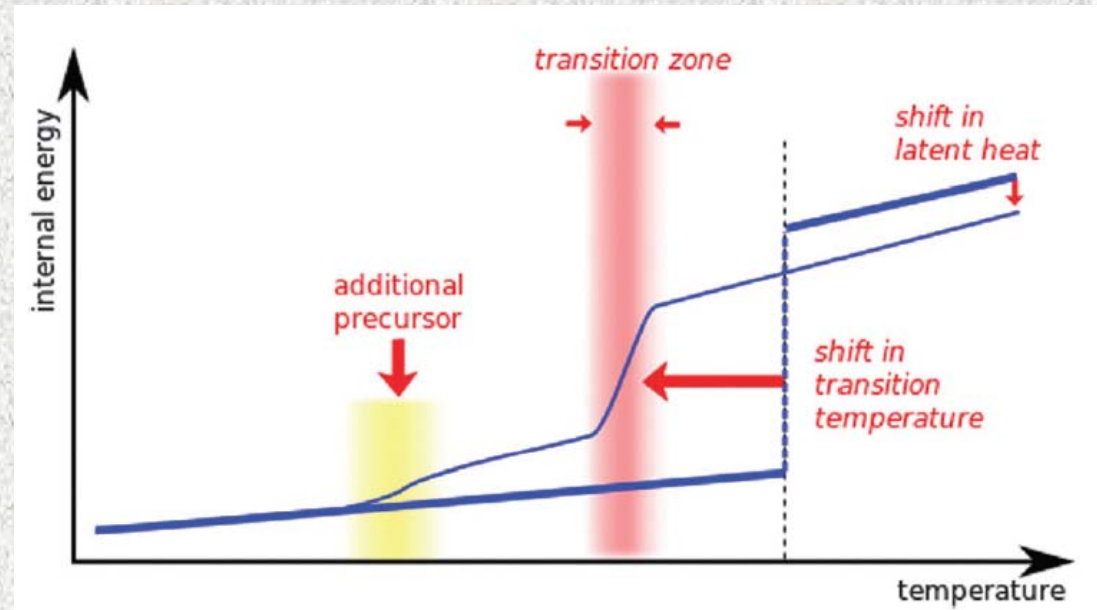
Phase transitions = collective phenomena

With a lower number of atoms in a cluster a phase transition is less well defined and broadened

Small clusters behave more like molecules than as bulk matter



# First-Order Phase Transitions



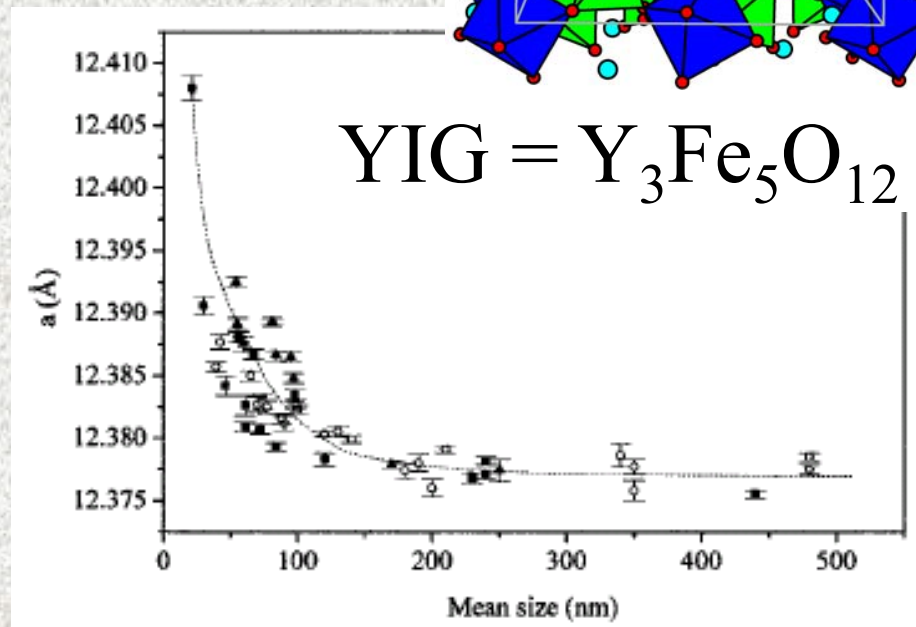
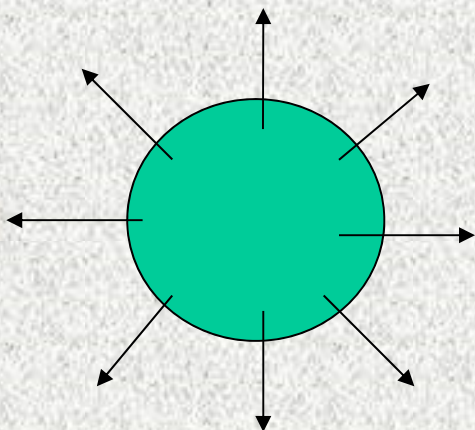
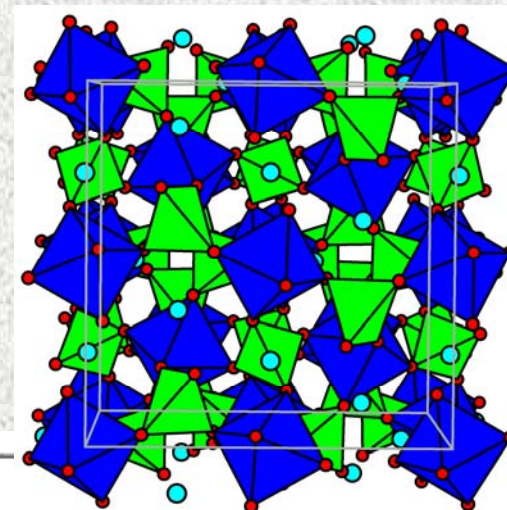
**3 main consequences of a size decrease on caloric curve:**

- \* The transition is shifted, usually to a lower temperature (surface atoms are less coordinated and less bound than interior atoms)**
- \* The transition temp. is no longer sharp but becomes smooth and takes place over a finite range (fluctuations in TD quantities)**
- \* The latent heat is lower than in the bulk limit**

# Surface Effects

## Reduction in particle size

- Metal particles usually exhibit a lattice contraction
- Oxide particles exhibit a lattice expansion

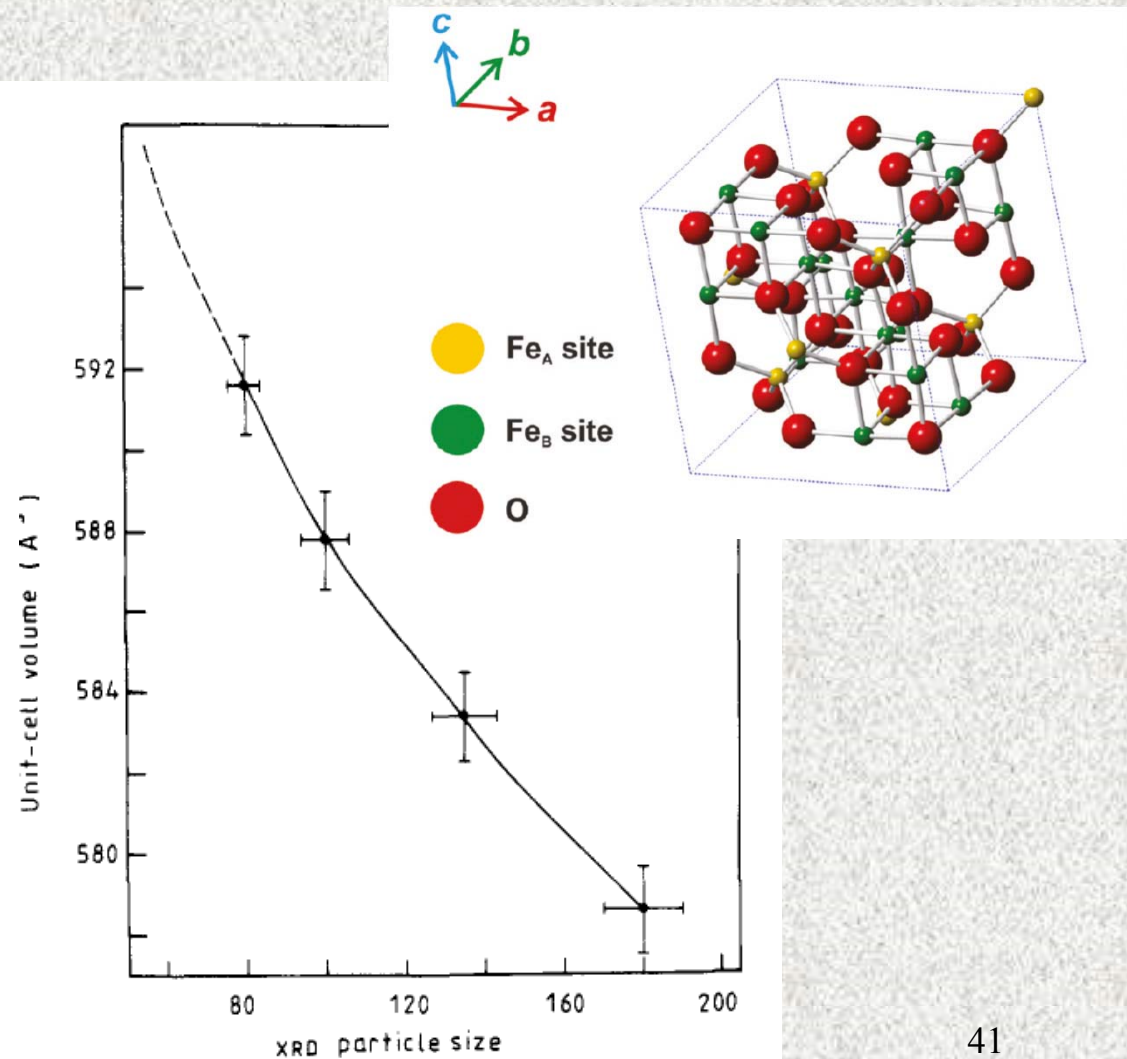




# Surface Effects

**Correlation between the unit-cell volume (cubic) and the XRD particle size in  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles**

**The smaller the particle size the larger the unit cell volume.**



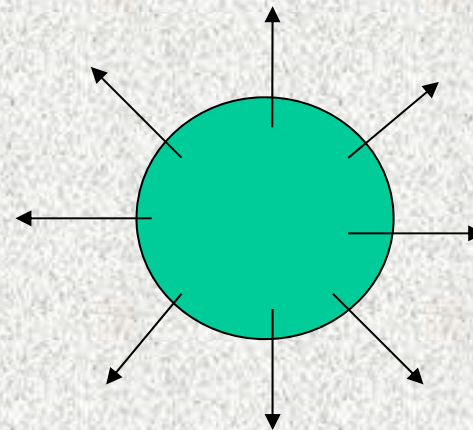
# Surface Effects

**The inter-ionic bonding in nanoparticles has a directional character**

**Ions in the outermost layer of unit cells possess unpaired electronic orbitals**

**Associated electric dipole moments, aligned roughly parallel to each other point outwards from the surface**

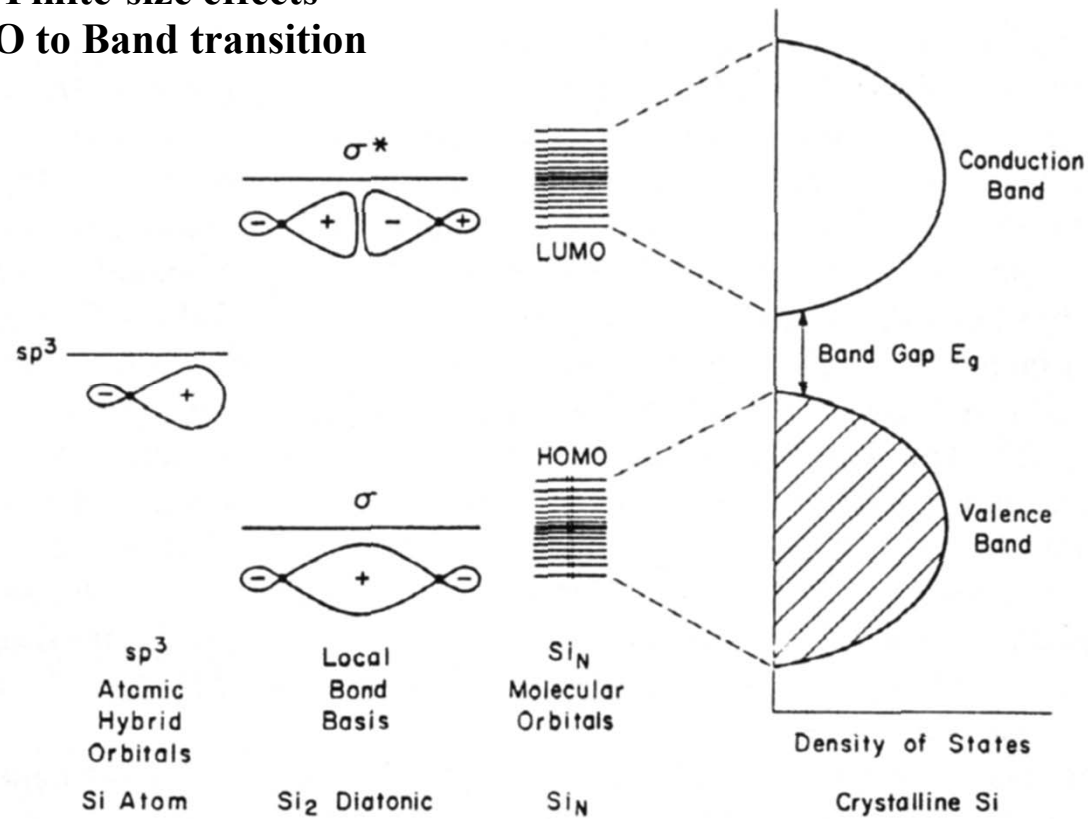
**The repulsive dipolar interactions increase in smaller particles reduced by allowing unit cell volume to increase**



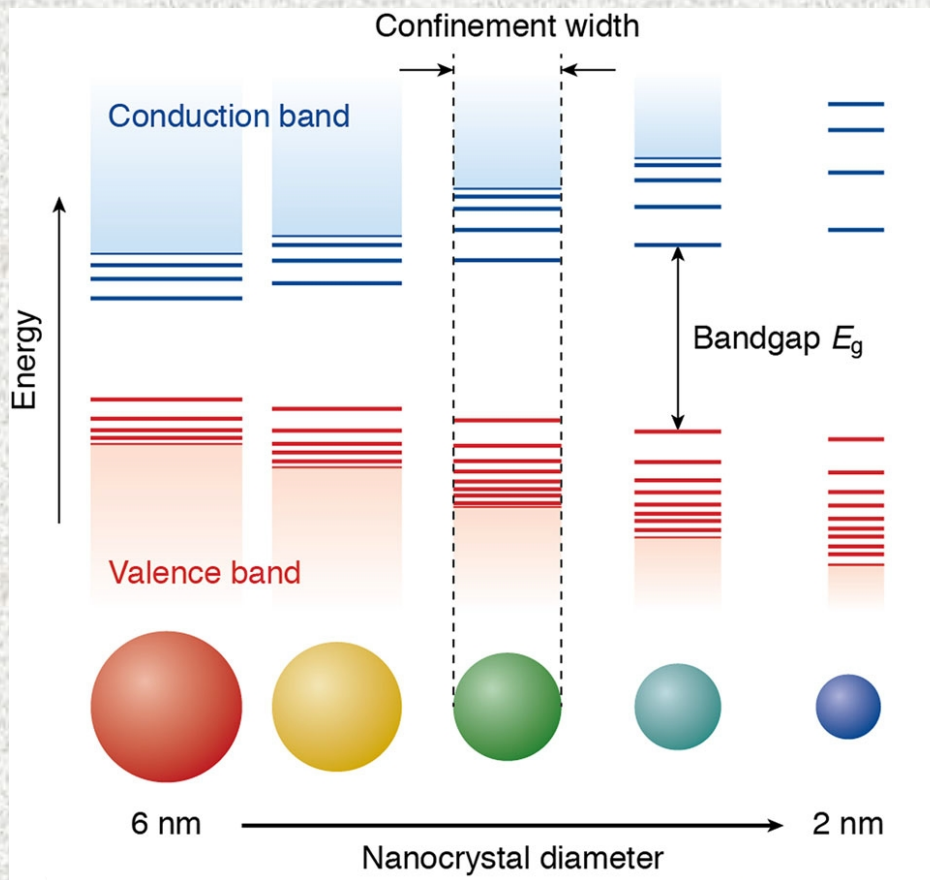
# Quantum Confinement Effects

Physical and chemical properties depend on the size !!

① Finite-size effects  
MO to Band transition



# Quantum Size Effects

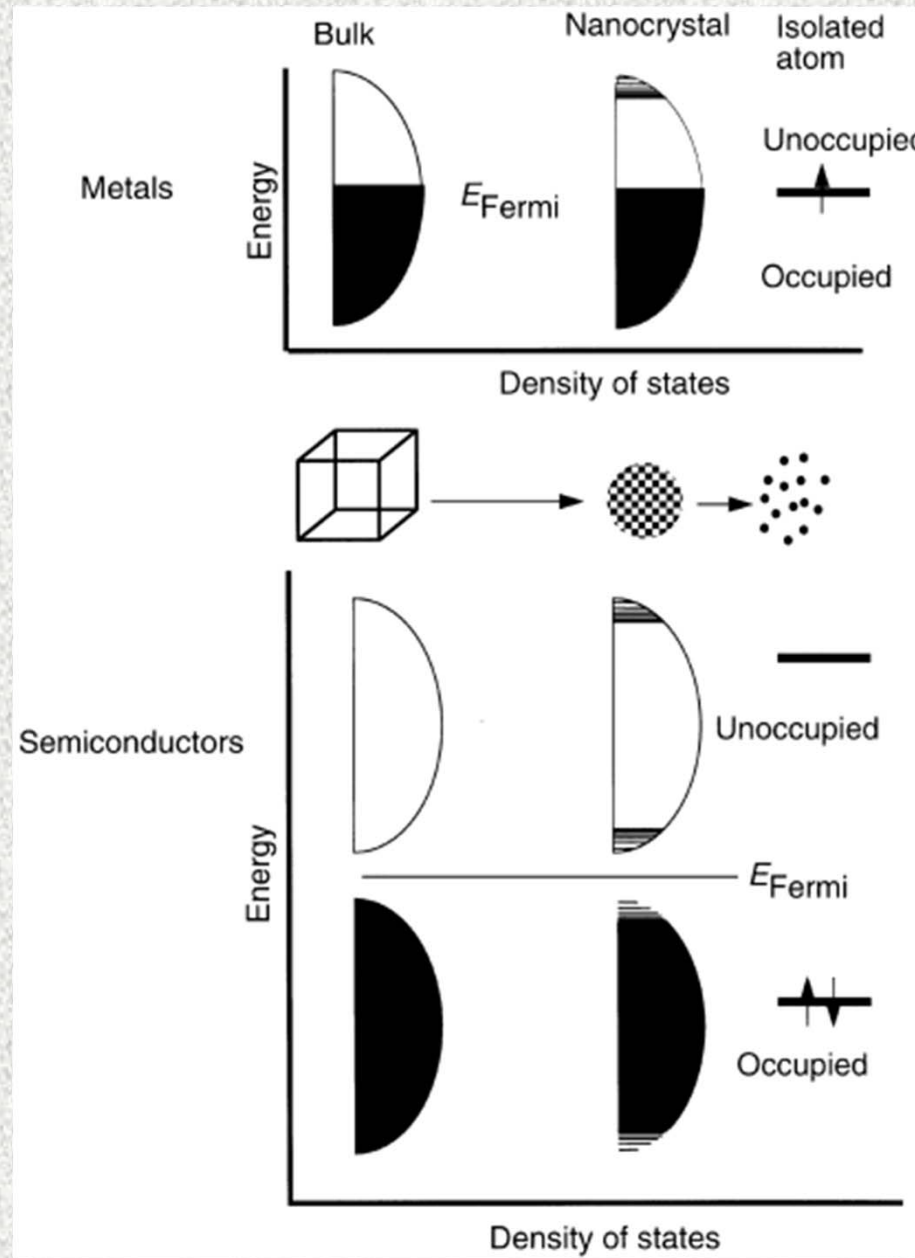


**Band gap  
dependency on the  
nanoparticle size**

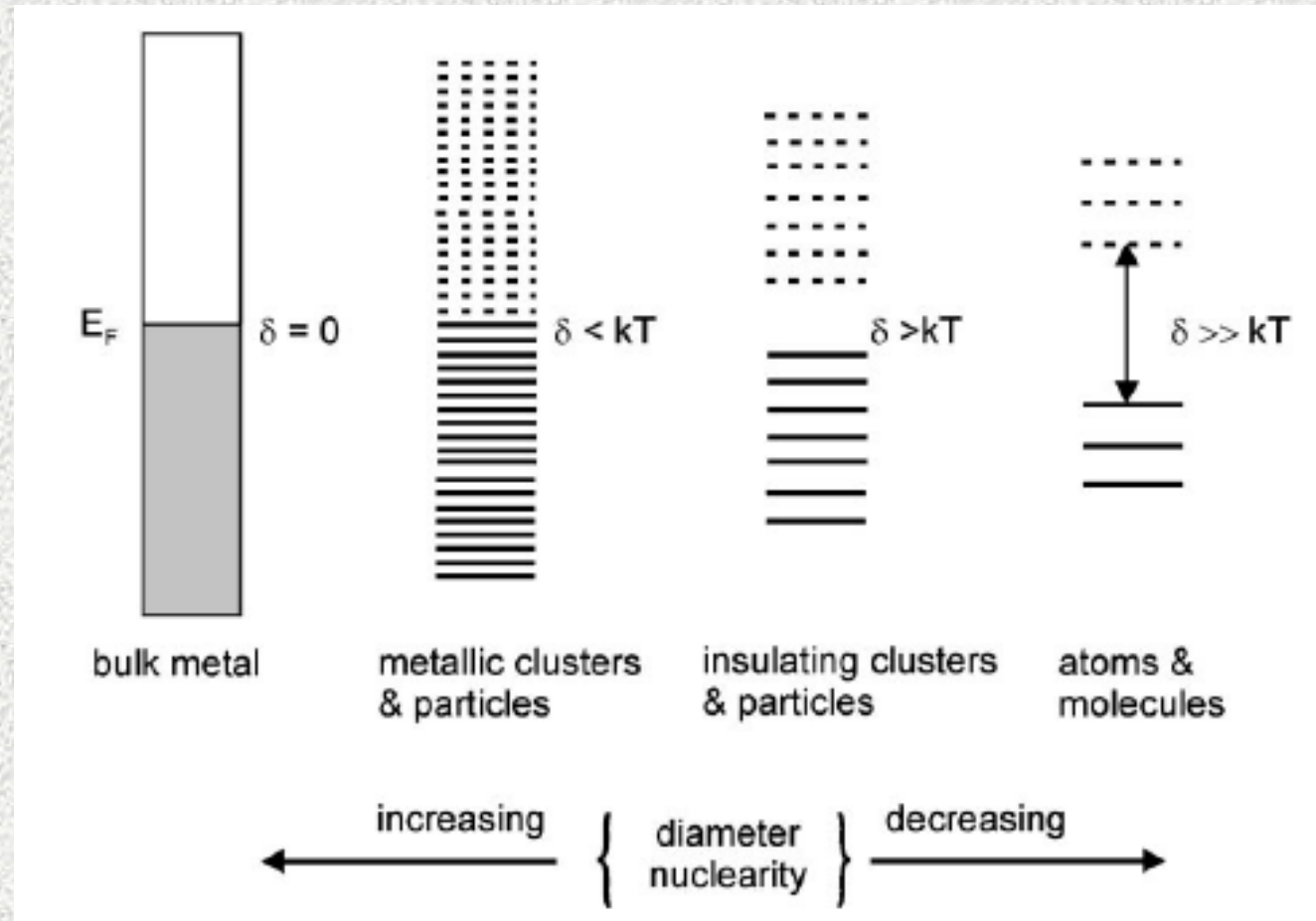
# Quantum Size Effects

## Metals

## Semiconductors

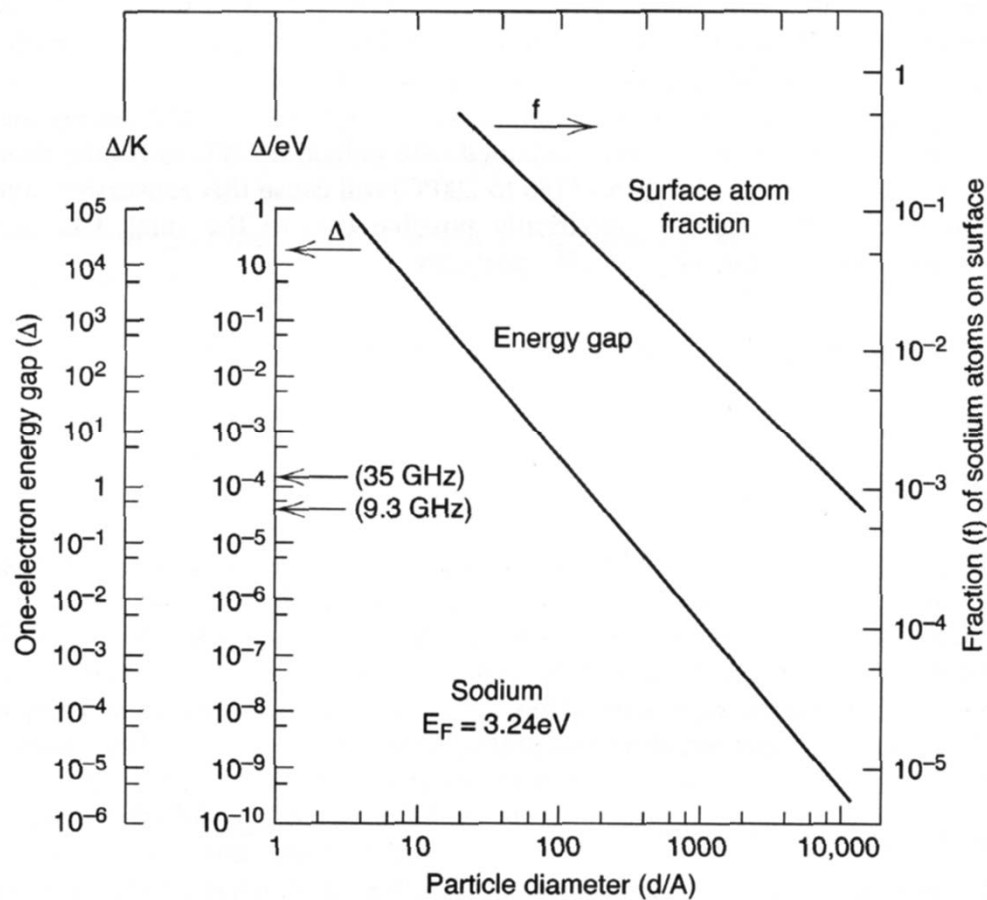


# Metal-to-Insulator Transition



# Metal-to-Insulator Transition

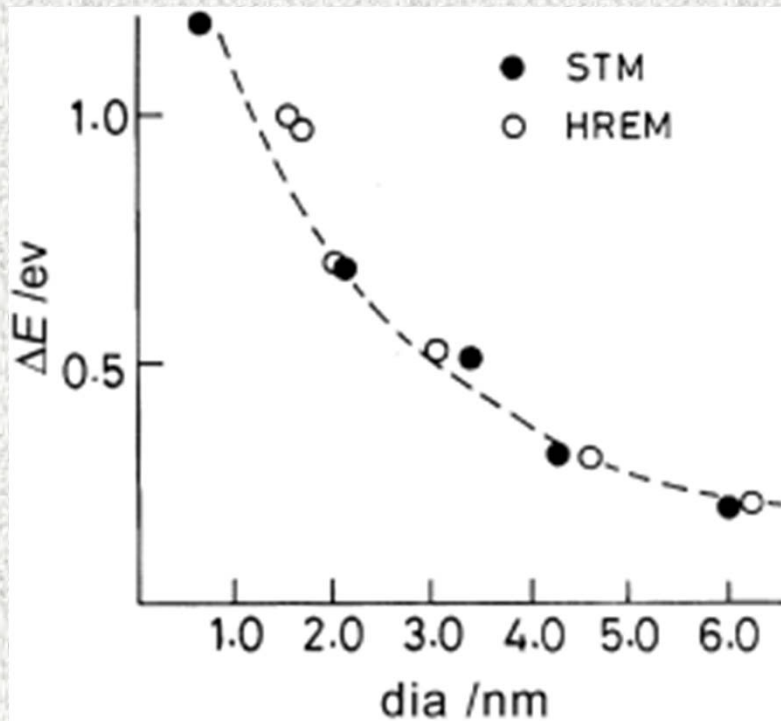
Band gap increases with decreasing size



**Metallic behavior**  
Single atom cannot behave  
as a metal  
nonmetal to metal transition  
100-1000 atoms

**Magnetic behavior**  
Single domain particles  
large coercive field

# Metal-to-Insulator Transition



**The increase in the core-level binding energy in small particles**

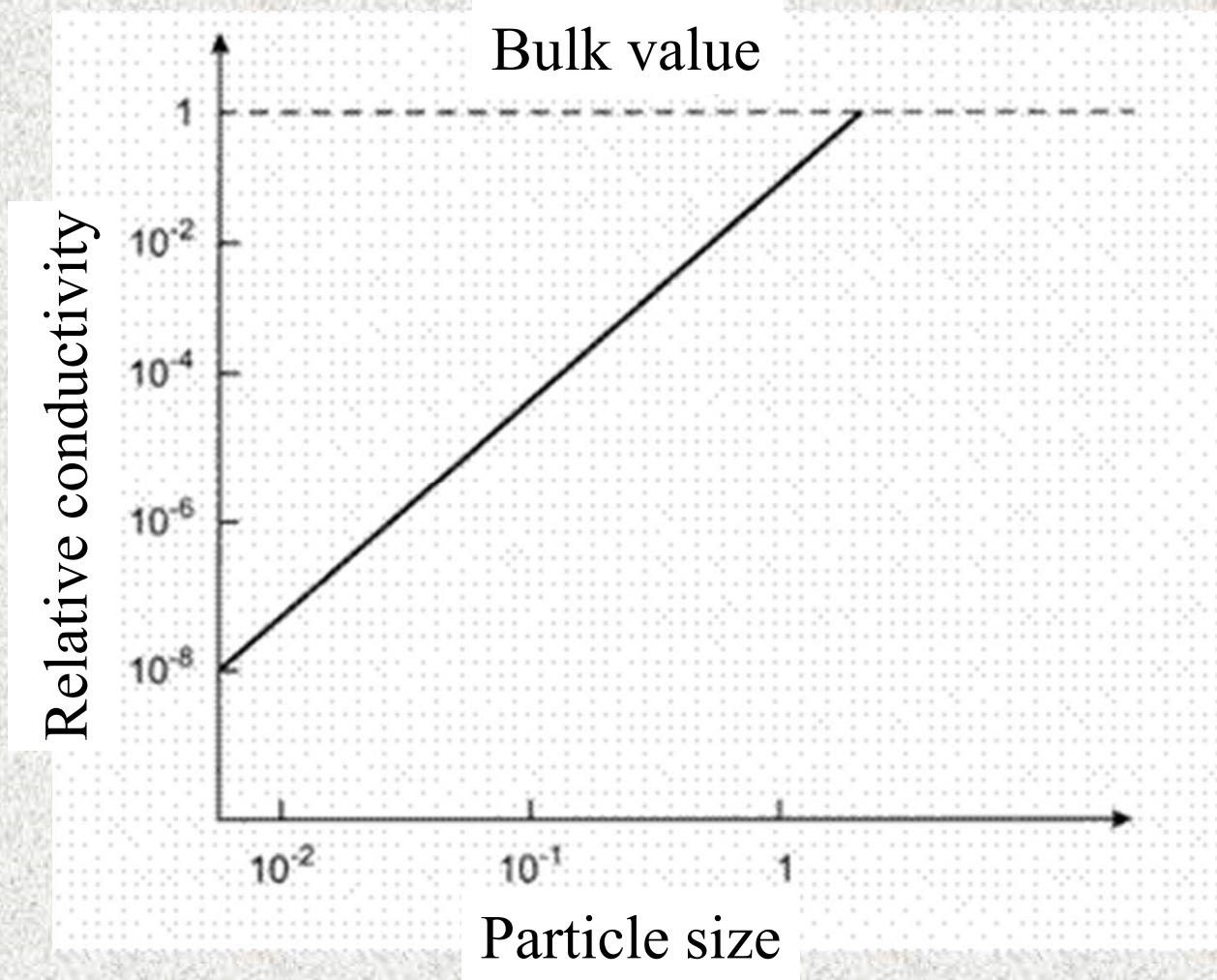
**poor screening of the core charge**

**the size-induced metal-nonmetal transition in nanocrystals**

**Variation of the shift,  $\Delta E$ , in the core-level binding energy (relative to the bulk metal value) of Pd with the nanoparticle diameter**



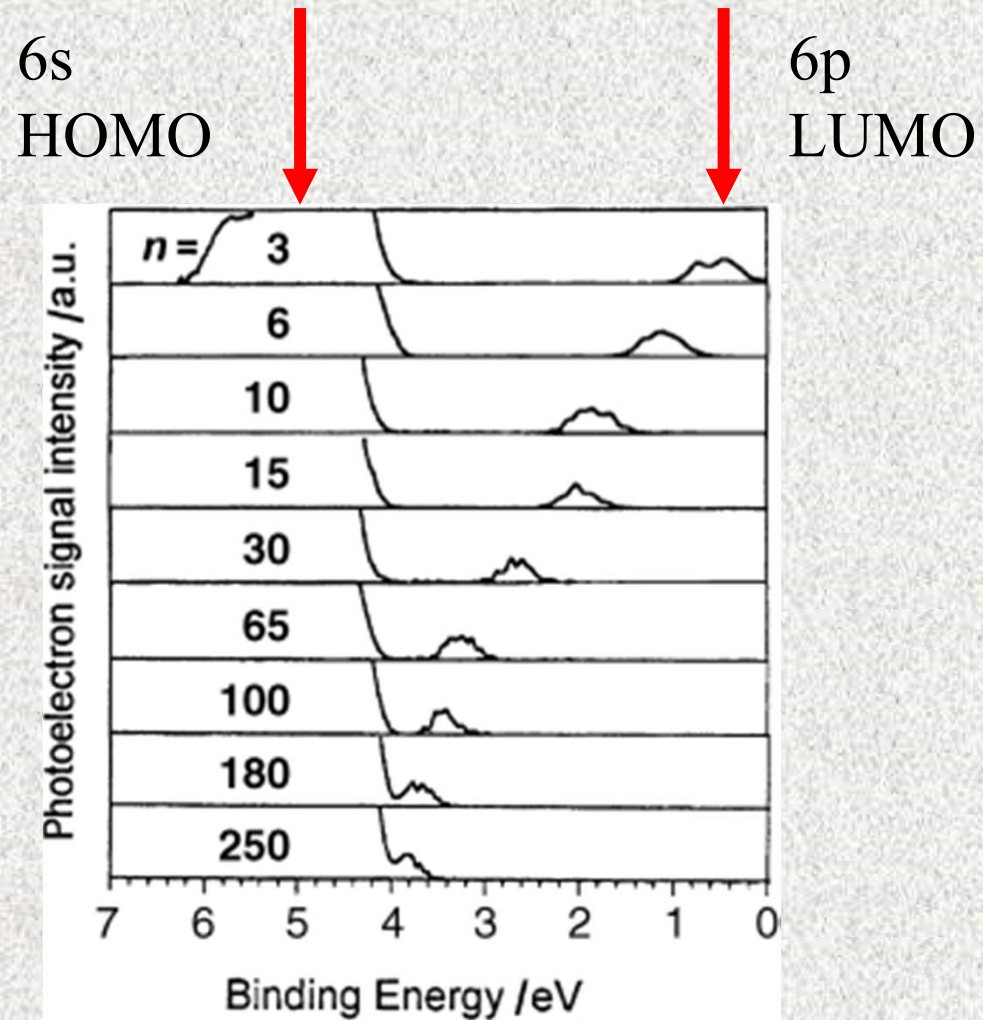
# Electrical Conductivity



Nanomaterials

# Hg

Valence electron configuration?

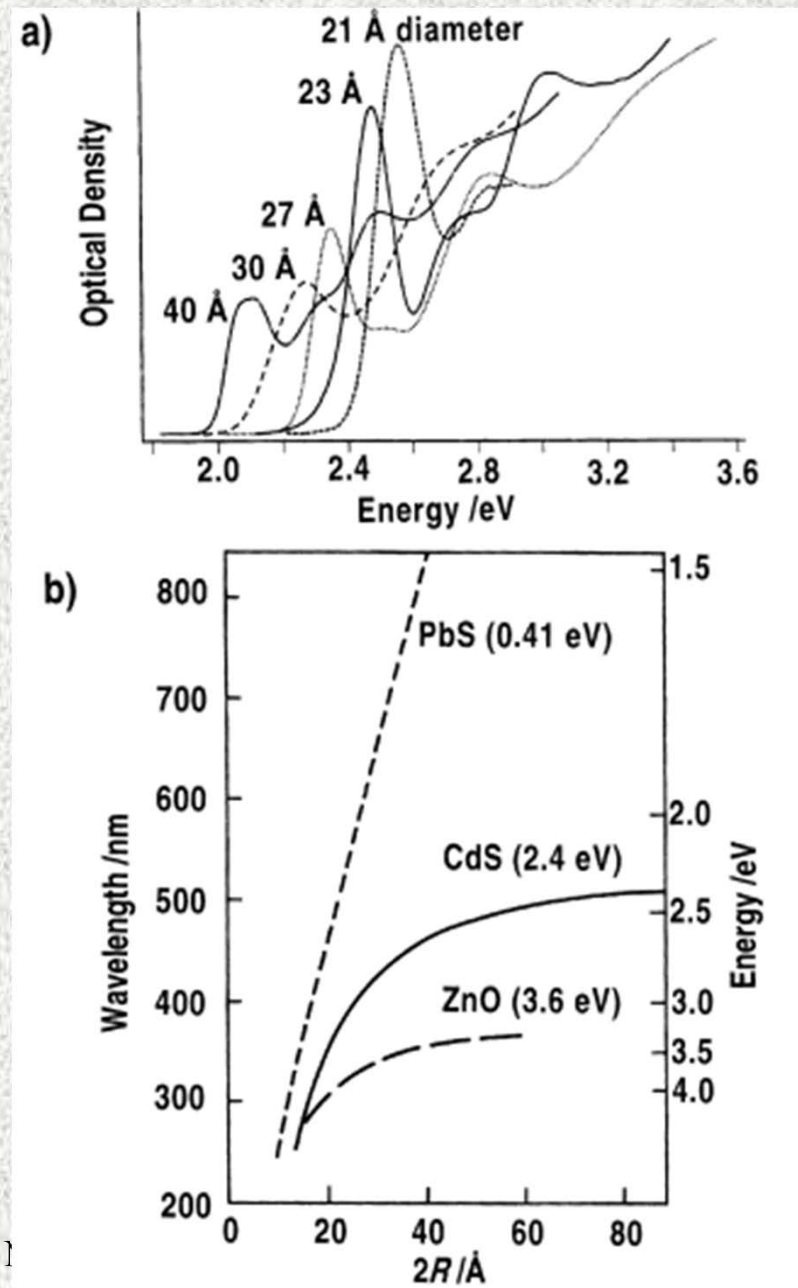


Photoelectron spectra of Hg clusters of nuclearity  $n$   
The 6p peak moves gradually towards the Fermi level  
the band gap shrinks with increase in cluster size

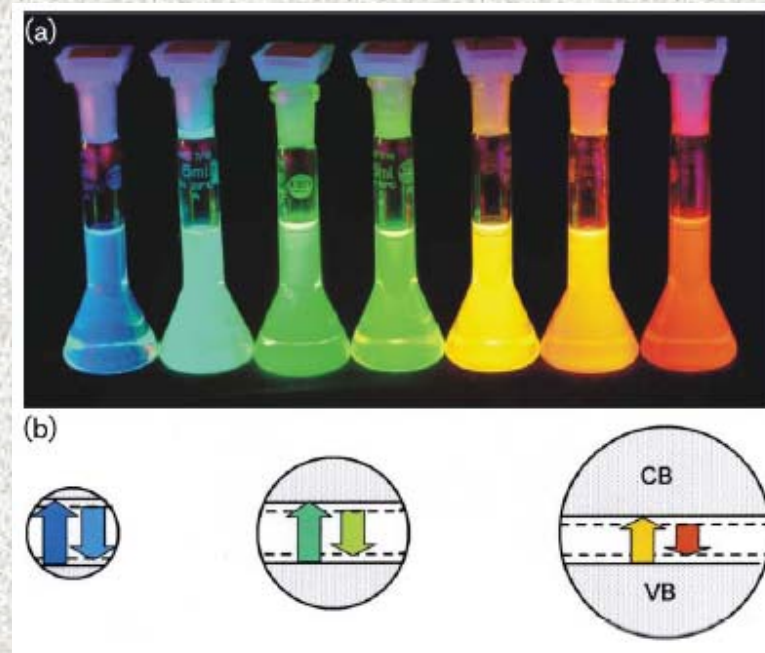
# Quantum Size Effects In Semiconductors

a) Absorption spectra of CdSe nanocrystals (at 10 K) of various diameters

b) Wavelength of the absorption threshold and band gap as a function of the particle diameter for various semiconductors. The energy gap in the bulk state in parenthesis



# Quantum Confinement Effects



**Fluorescence of CdSe–CdS core–shell nanoparticles with a diameter of 1.7 nm (blue) up to 6 nm (red)**

**Smaller particles have a wider band gap**

# Bohr Radii

**Quantum confinement - particles must be smaller than the Bohr radius of the electron-hole pair**

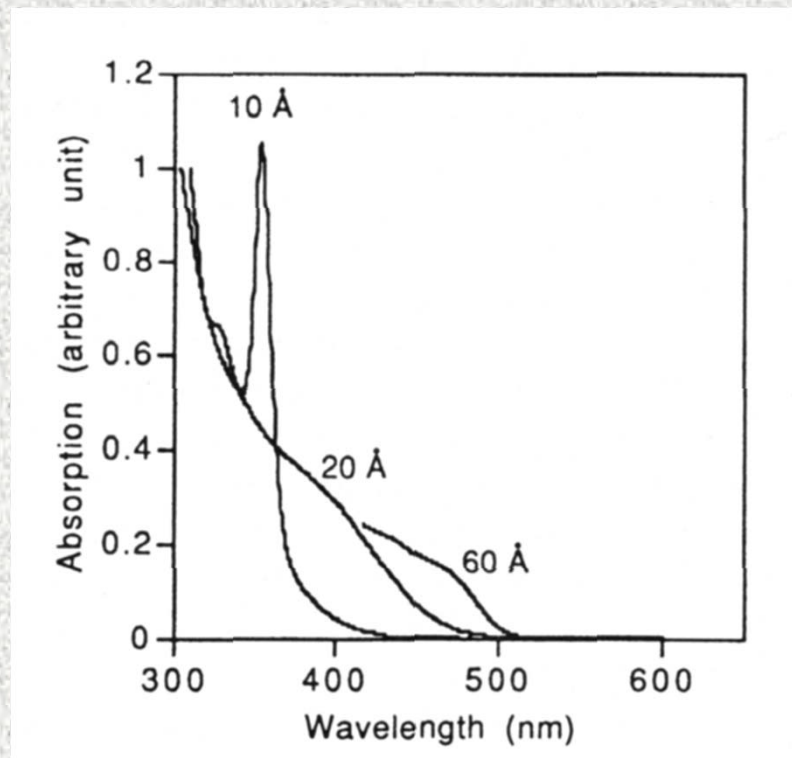
semiconductor	$r_B$ (Å)	$E_g$ (eV)
CdS	28	2.5
CdSe	53	1.7
CdTe	75	1.5
GaAs	124	1.4
PbS	180	0.41

# Quantum Confinement Effects

## Optical properties

nc-TiO<sub>2</sub> is transparent - applications?

Blue shift in optical spectra of TiO<sub>2</sub> nanoparticles



# Nanoscopic Materials

**NANO**    -particles, crystals, powders  
              -films, patterned films  
              -wires, rods, tubes  
              -dots

**Nanostructured materials = nonequilibrium character**

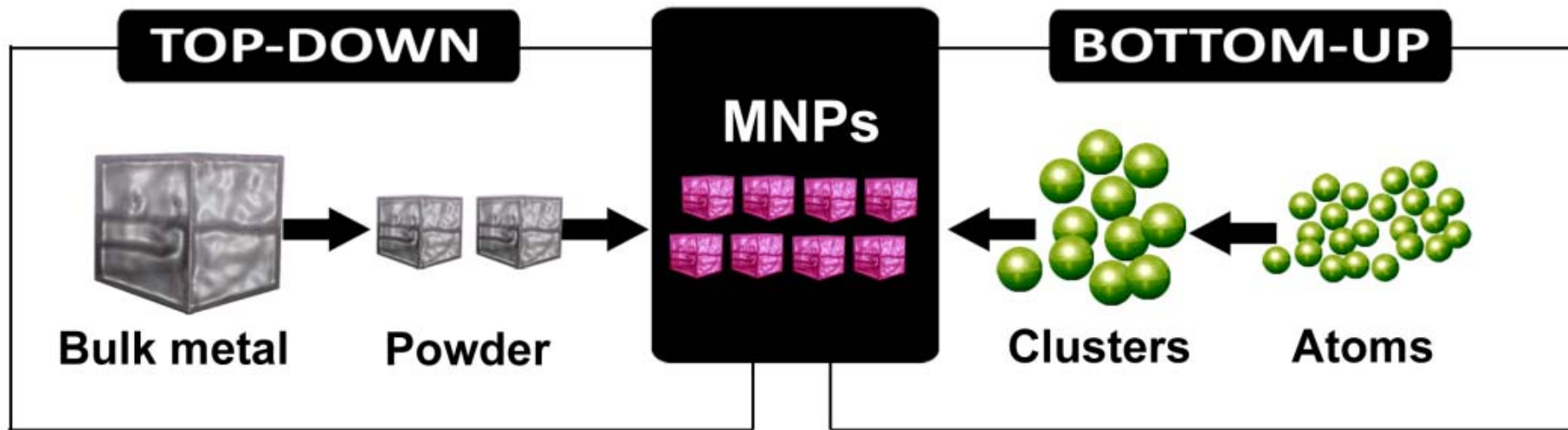
- **good sinterability**
- **high catalytic activity**
- **difficult handling**
- **adsorption of gases and impurities**
- **poor compressibility**

## **PREPARATION METHODS**

**Top-down: from bulk to nanoparticles**

**Bottom-up: from atoms to nanoparticles**

# Preparation Methods

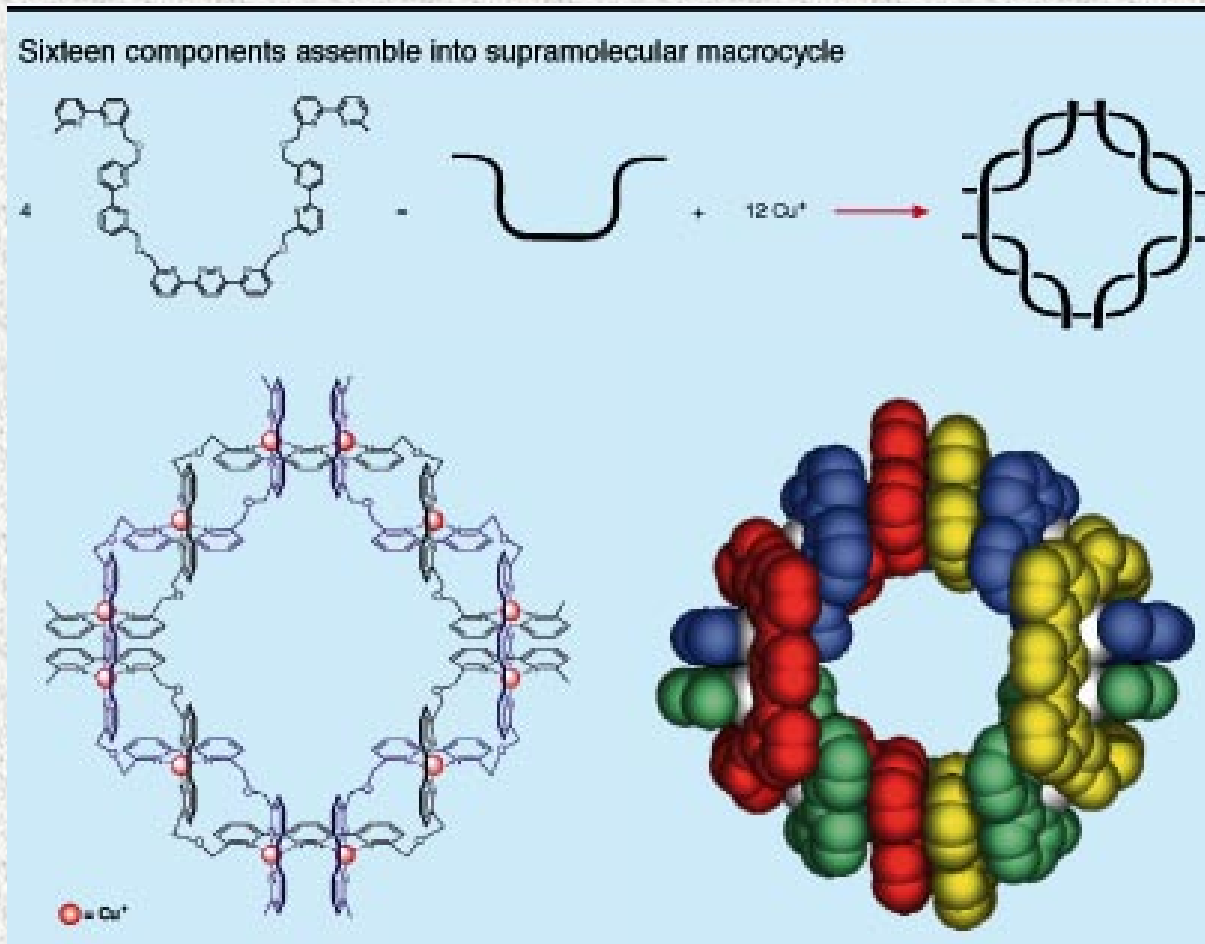


**Top-down:** from bulk to nanoparticles

**Bottom-up:** from atoms to nanoparticles



# Bottom-up Synthesis: Atom Up



# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

### ✂ Atom Aggregation Method

**GEM – gas evaporation method**

✧ evaporation by heating – resistive, laser, plasma, electron beam, arc discharge

✧ the vapor nucleates homogeneously owing to collisions with the cold gas atoms

✧ condensation

in an inert gas (He, Ar, 1kPa) on a cold finger, walls - metals, intermetallics, alloys, SiC, C<sub>60</sub>

in a reactive gas      O<sub>2</sub>      TiO<sub>2</sub>, MgO, Al<sub>2</sub>O<sub>3</sub>, Cu<sub>2</sub>O  
                                 N<sub>2</sub>, NH<sub>3</sub>      nitrides

in an organic solvent matrix

# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

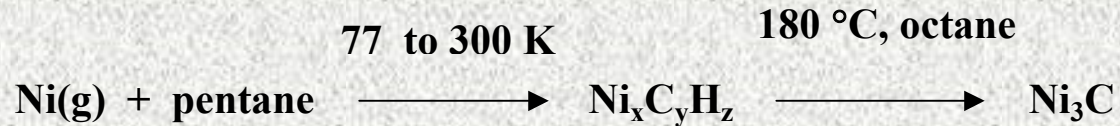
**SMAD – the solvated metal atom dispersion**

**1 – 2 g of a metal, 100 g of solvent, cooled with liquid N<sub>2</sub>**

**more polar solvent (more strongly ligating) gives smaller particles**

**Ni powder: THF < toluene < pentane = hexane**

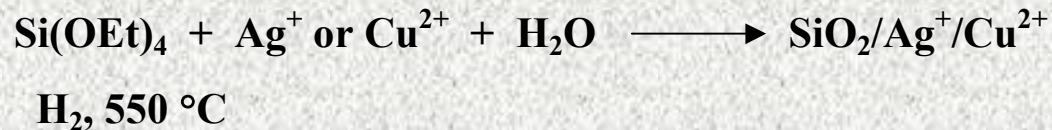
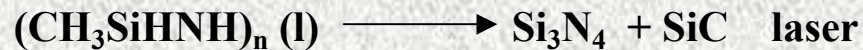
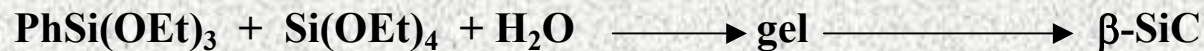
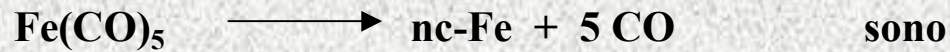
**Carbide formation**



# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

### ✂ Thermal or Sonocative Decomposition of Precursors



# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

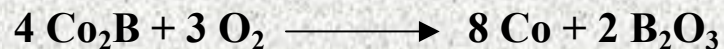
### ✂ Reduction of Metal Ions

#### Borohydride Reduction - Manhattan Project

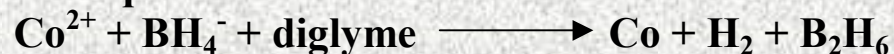
Aqueous, under Ar



Under air



Nonaqueous



M = group 6 to 11; n = 2,3; X = Cl, Br

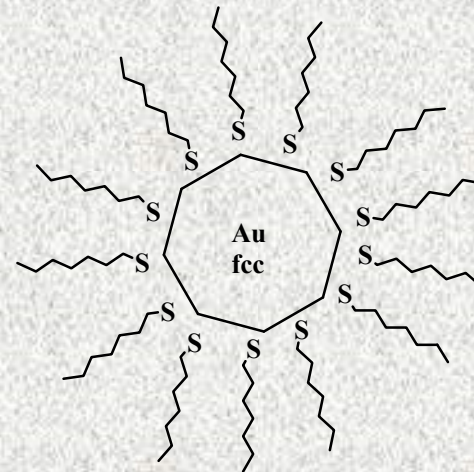
mixed-metal particles

# NANOSTRUCTURAL MATERIALS

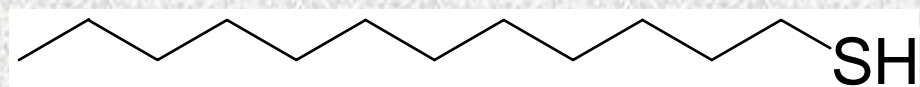
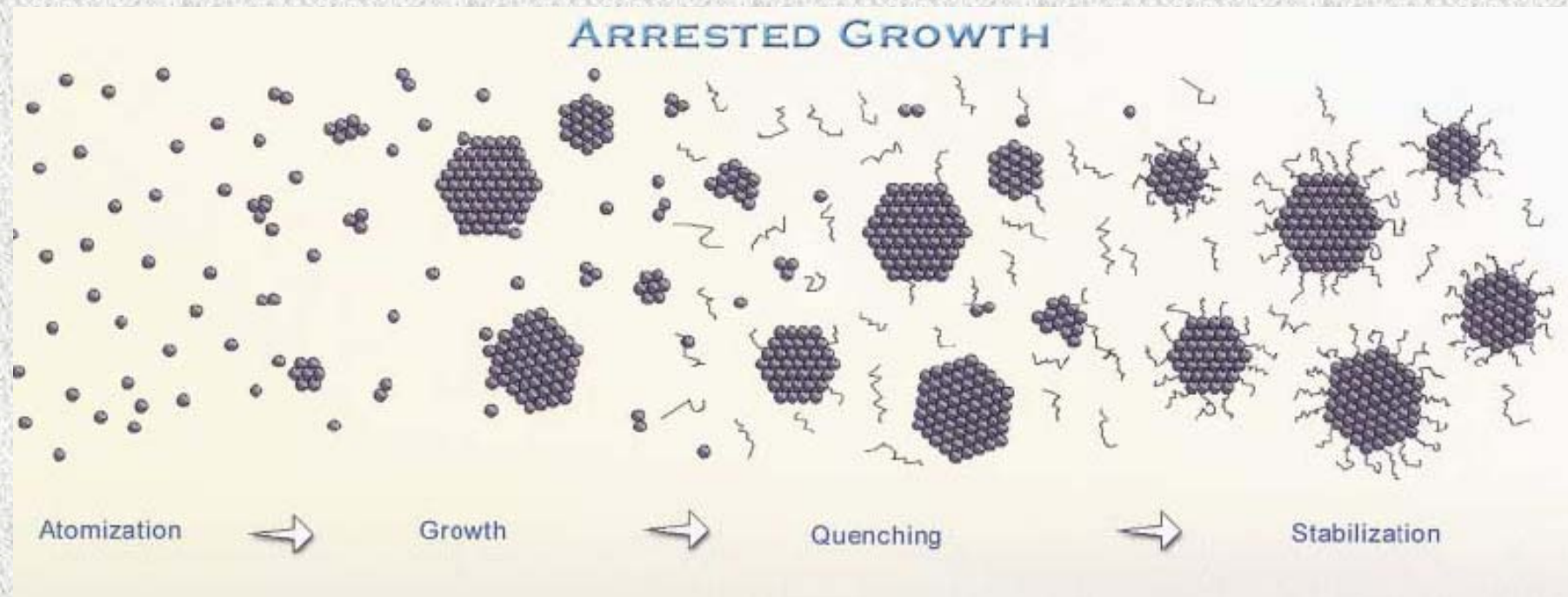
## Bottom-up Synthesis

### Au colloidal particles

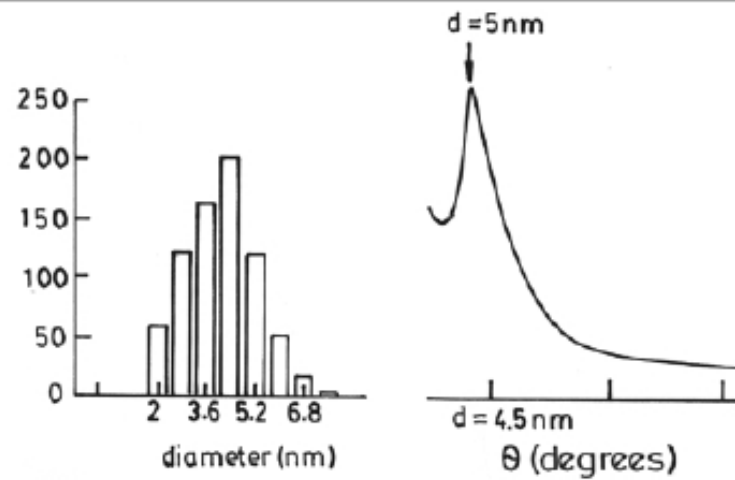
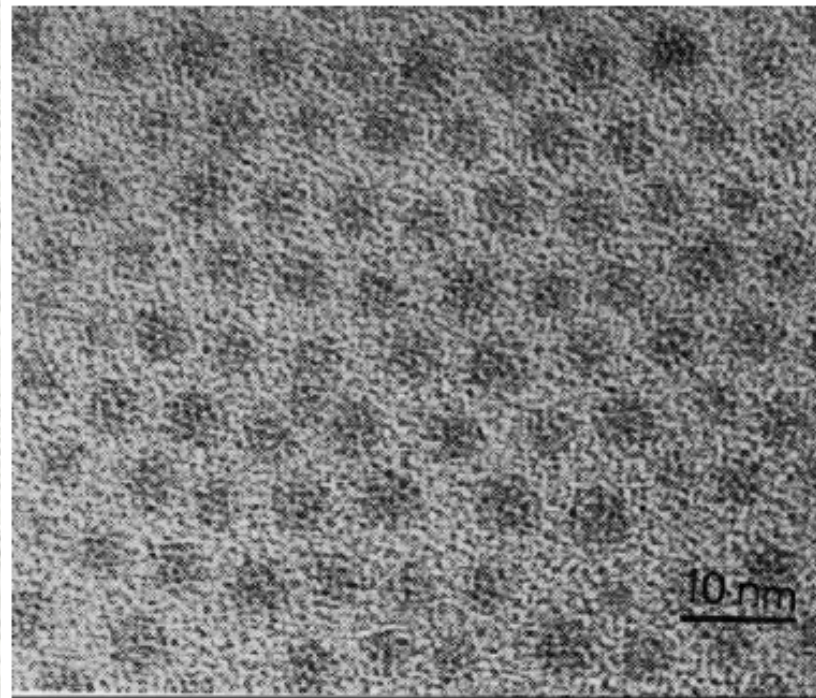
**HAuCl<sub>4</sub> + NaBH<sub>4</sub> in toluene/H<sub>2</sub>O system,  
TOABr as a phase transfer agent, Au  
particles in the toluene layer, their surface  
covered with Br, addition of RSH gives  
stable Au colloid**



# Bottom-up Synthesis



**Two-dimensional array of  
thiol-derivatised Au particles  
(mean diam 4.2 nm)**

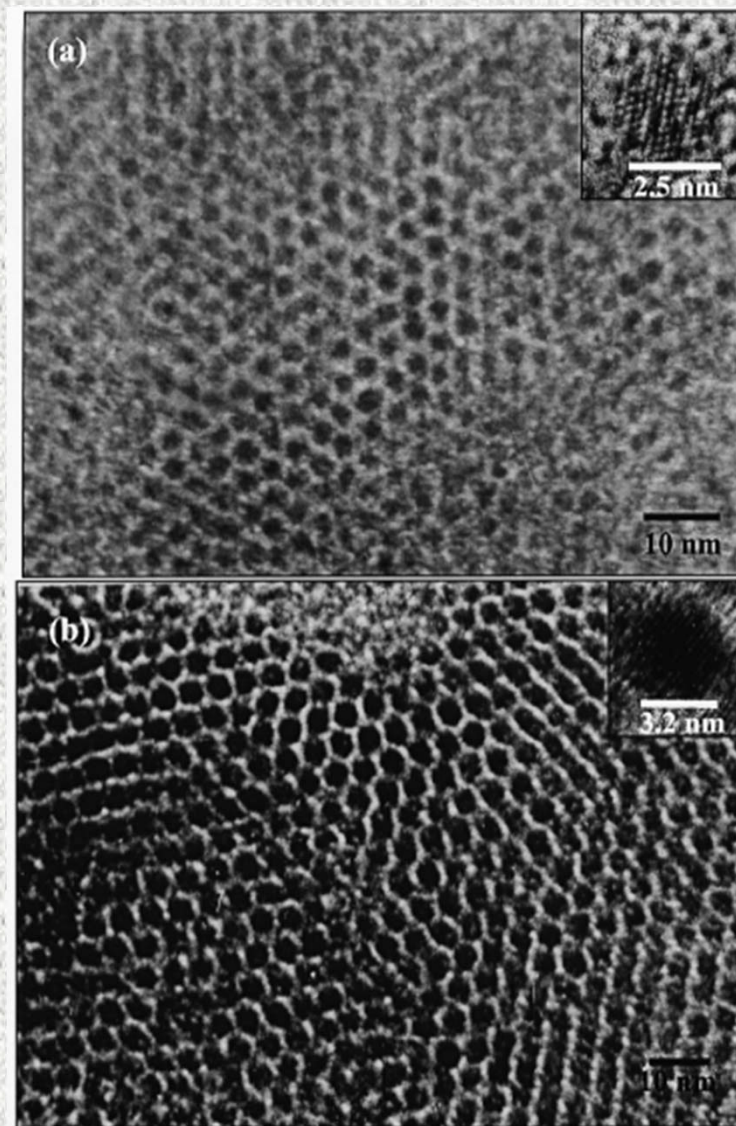


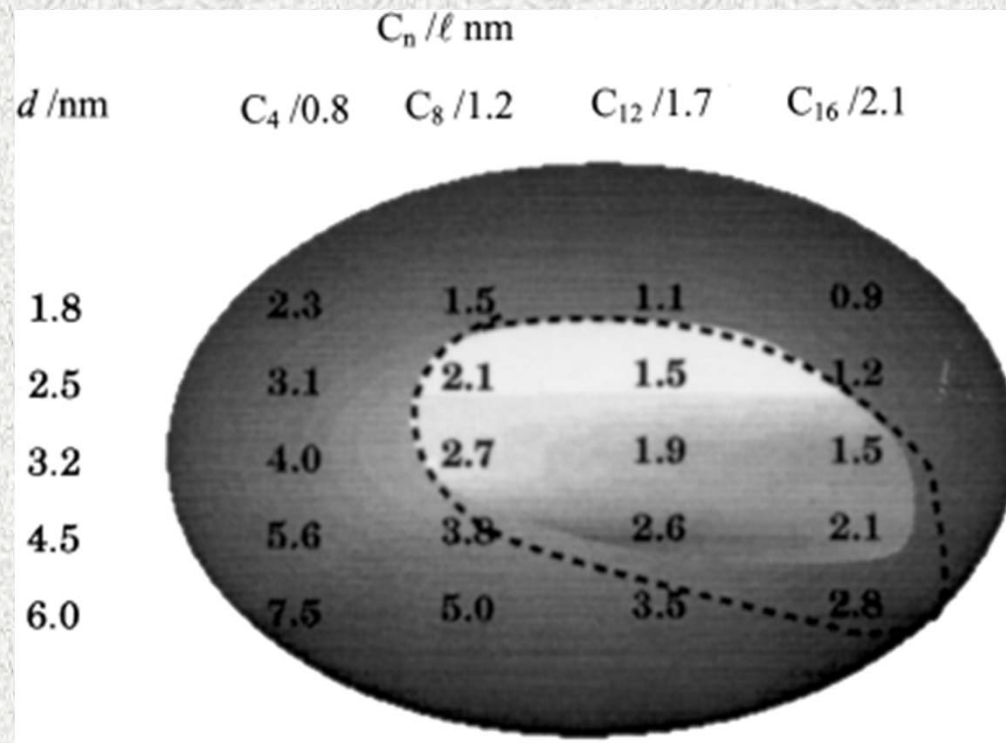


**TEM micrograph of hexagonal arrays  
of thiolized Pd nanocrystals:**

**a) 2.5 nm, octane thiol**

**b) 3.2 nm, octane thiol**





The  $d$ - $l$  phase diagram for Pd nanocrystals thiolized with different alkane thiols.

The mean diameter,  $d$ , obtained by TEM.

The length of the thiol,  $l$ , estimated by assuming an all-*trans* conformation of the alkane chain.

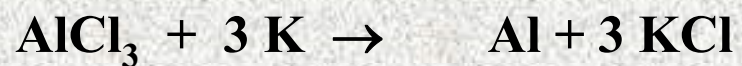
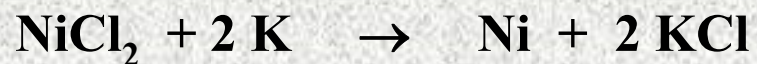
The thiol is indicated by the number of carbon atoms,  $C_n$ .

The bright area in the middle encompasses systems which form close-packed organizations of nanocrystals. The surrounding darker area includes disordered or low-order arrangements of nanocrystals. The area enclosed by the dashed line is derived from calculations from the soft sphere model

## NANOSTRUCTURAL MATERIALS

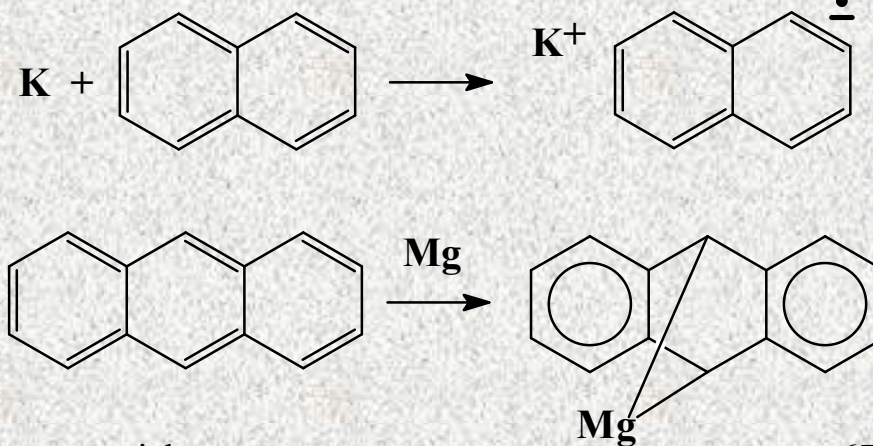
### Alkali Metal Reduction

in dry anaerobic diglyme, THF, ethers, xylene

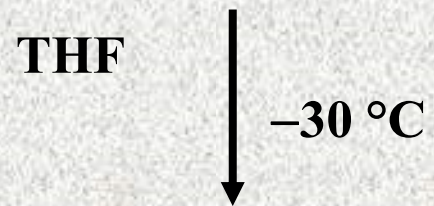


Reduction by Glycols or Hydrazine

“Organically solvated metals”

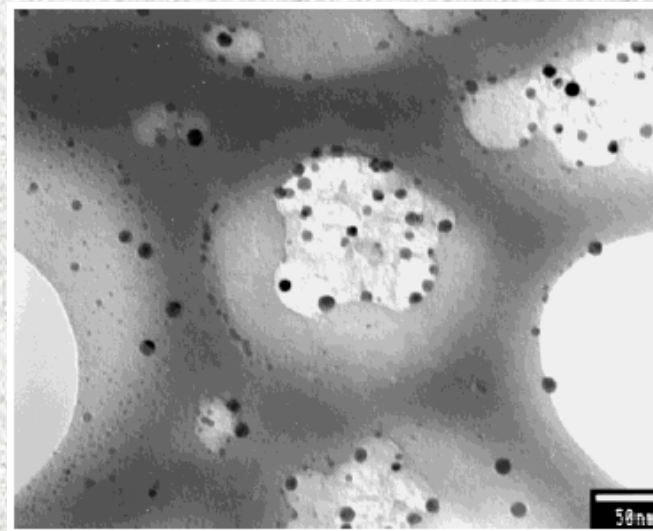


## Alkalide Reduction



Anealed at 950 °C / 4 h

$\text{Fe}_3\text{C}$ : 2 – 15 nm



# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

### ✂ Reactions in Porous Solids – Zeolites, Mesoporous materials

Ion exchange in solution, reaction with a gaseous reagent inside the cavities



### Ship-in-the-Bottle Synthesis



Conducting carbon wires

Acrylonitrile introduced into MCM-41 (3 nm diam. channels)

Radical polymerization

Pyrolysis gives carbon filaments

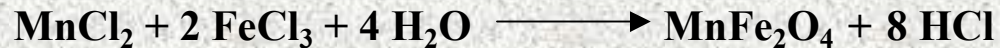
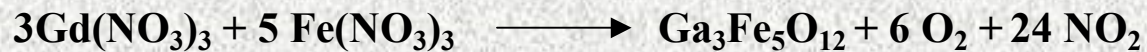
# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

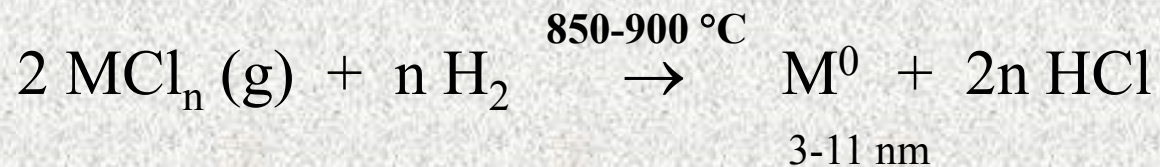
✂ Gel or Polymer Matrices

✂ Sol-Gel Method  
Aerogels, supercritical drying

✂ Aerosol Spray Pyrolysis  
Aqueous solution, nebulization, droplet flow, solvent evaporation,  
chemical reaction, particle consolidation, up to 800 °C



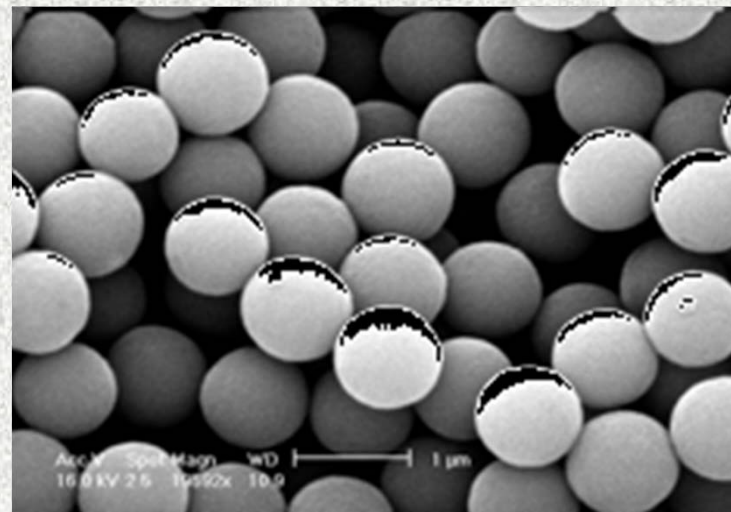
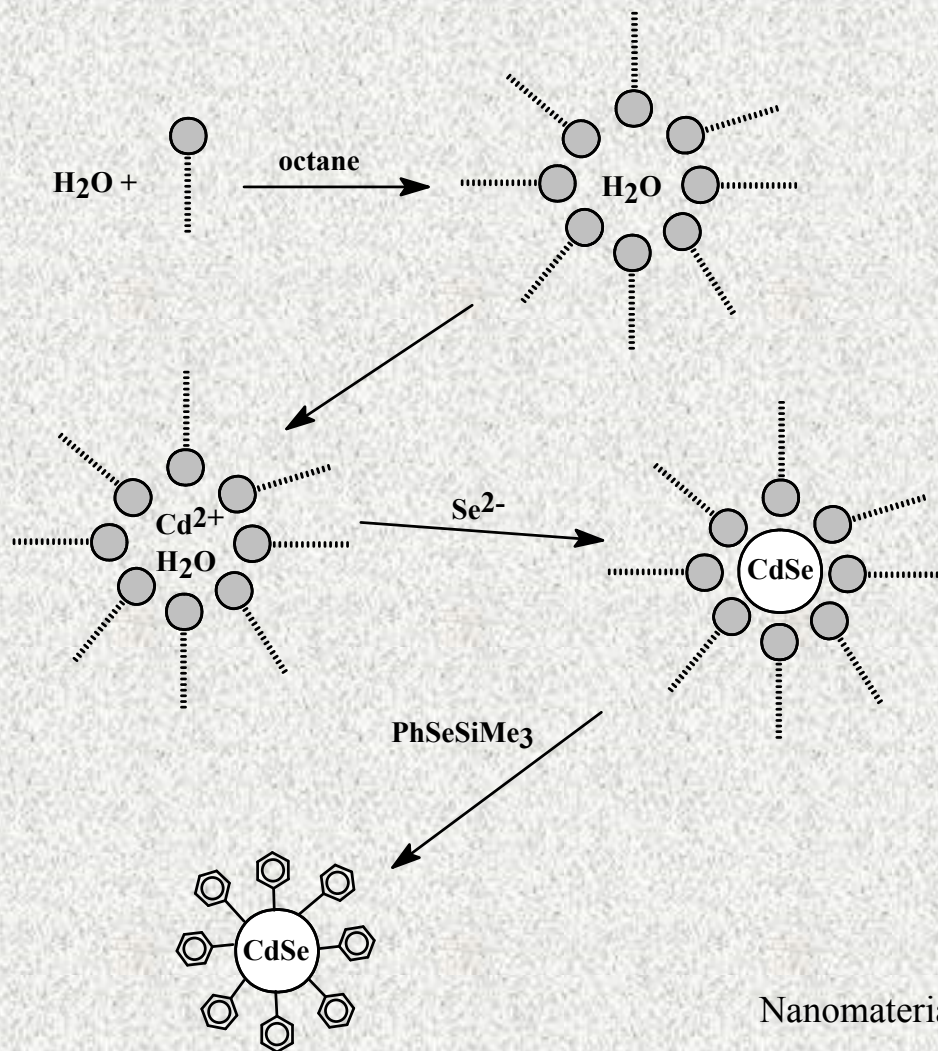
$\text{Mn}(\text{NO}_3)_2 + \text{Fe}(\text{NO}_3)_3$  no go, why?



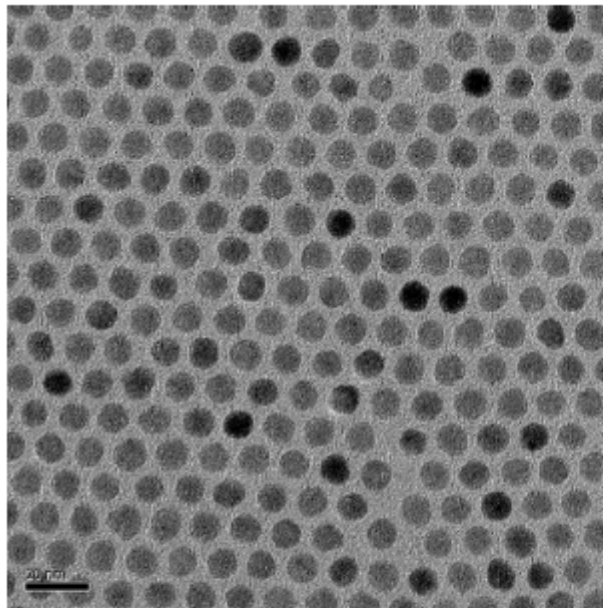
# NANOSTRUCTURAL MATERIALS

✂ Inverse Micelles

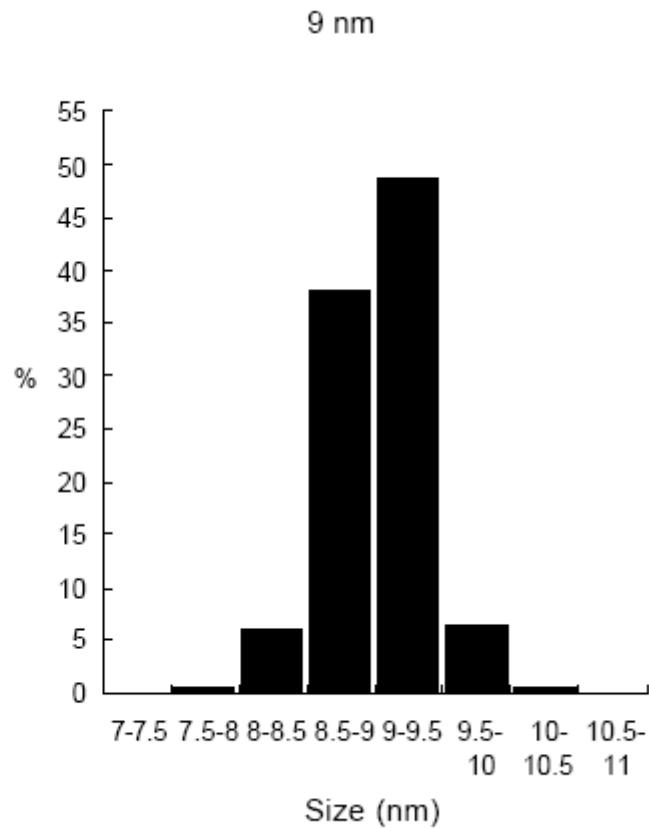
## Bottom-up Synthesis



# Bottom-up Synthesis



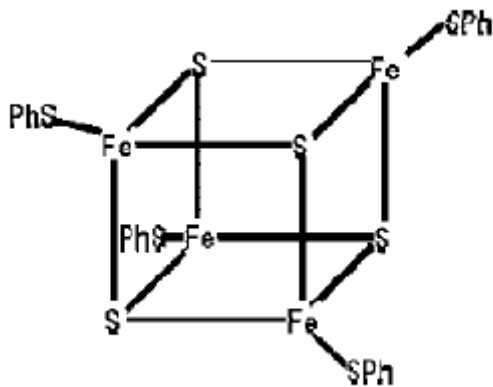
Number of counted particles: 204  
Average size: 9.04 nm  
Standard deviation: 0.33 nm (3.7%)





# Bottom-up Synthesis

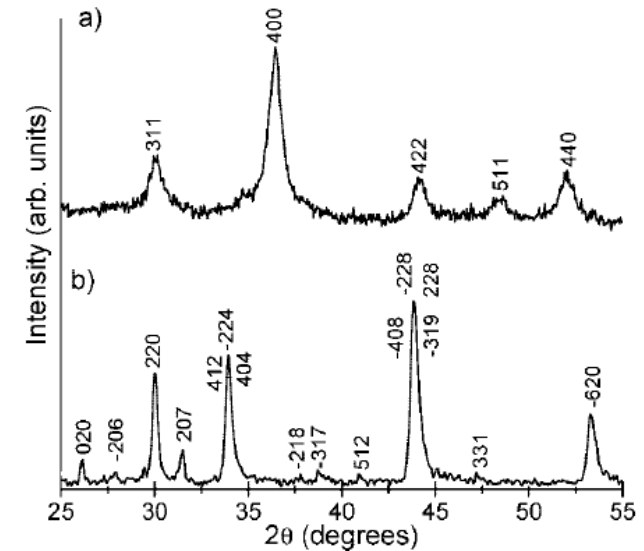
## Phase Control



180 °C in octylamine

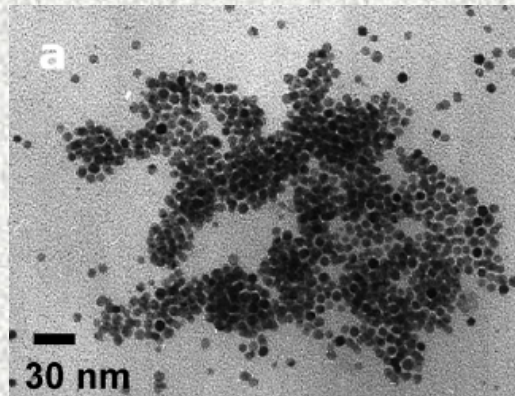
200 °C in dodecylamine

pyrrhotite  $Fe_7S_8$

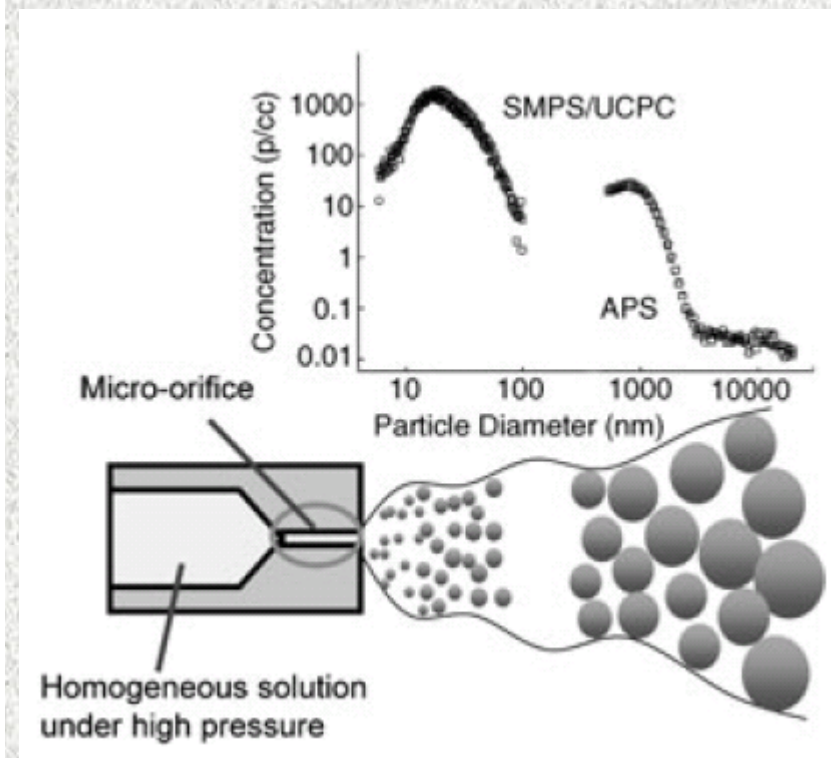
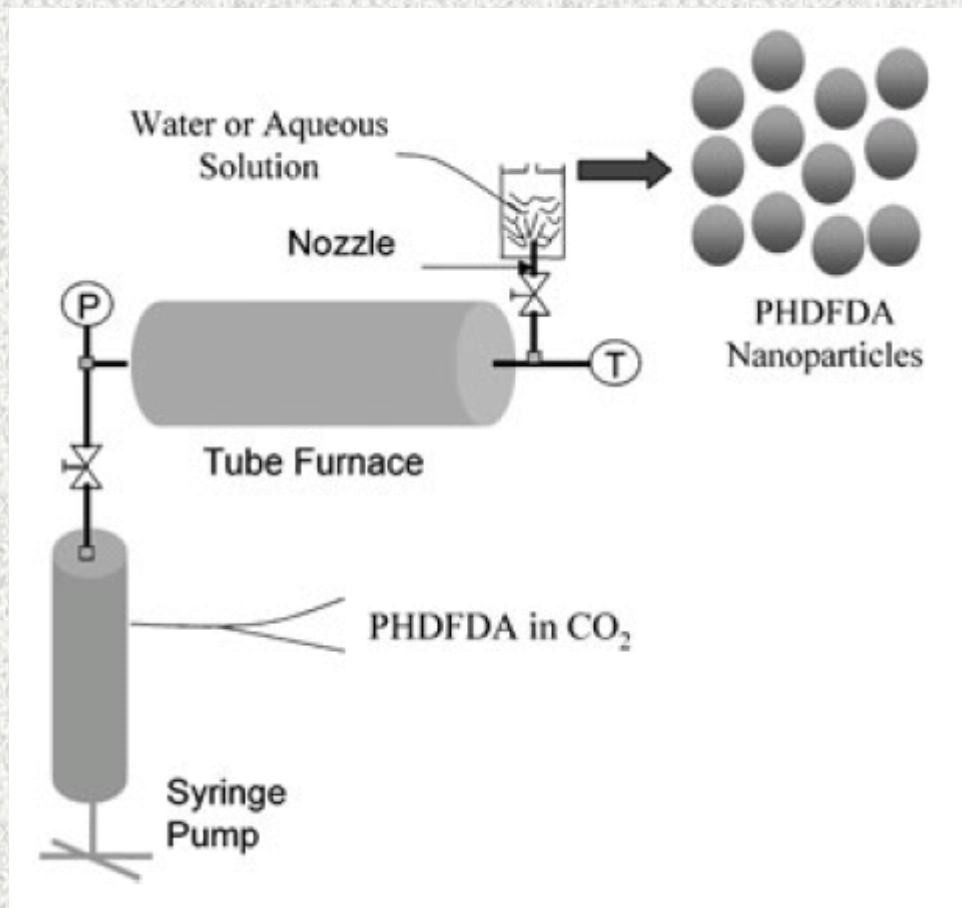


greigite  $Fe_3S_4$

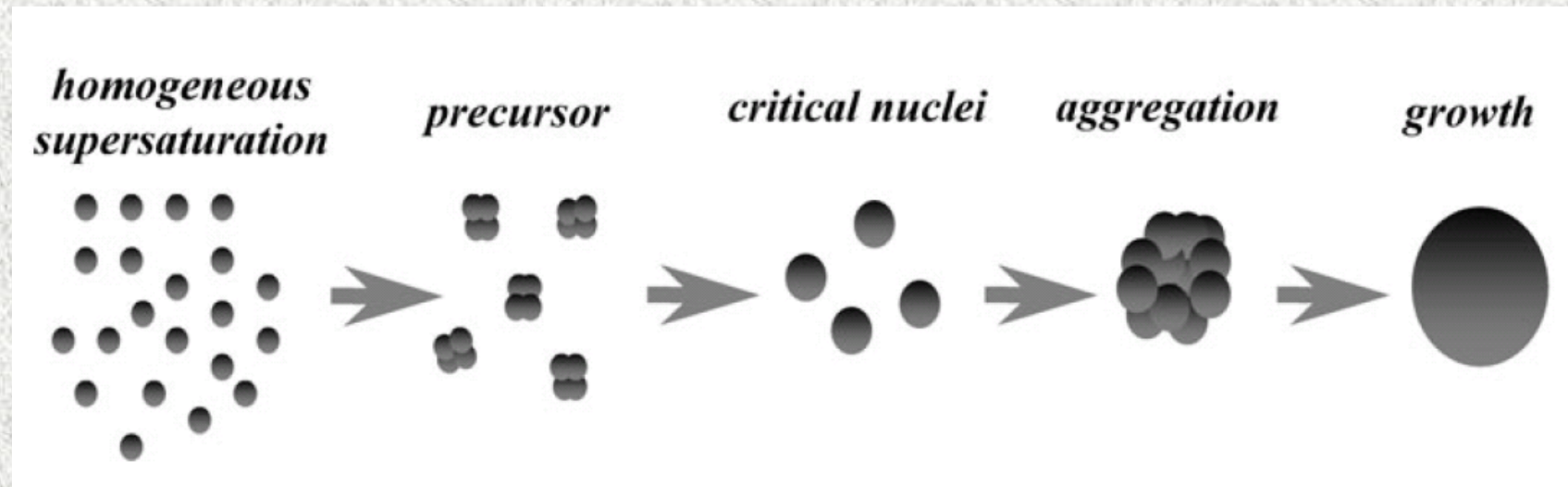
thiospinel, the sulfide analogue of magnetite



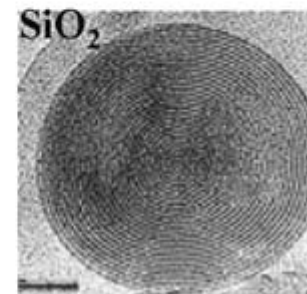
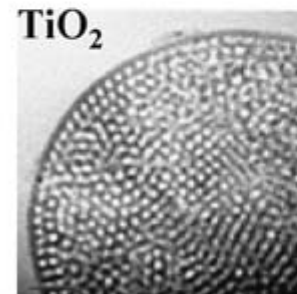
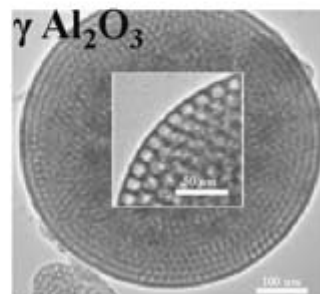
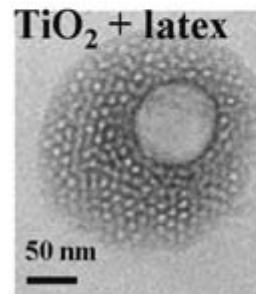
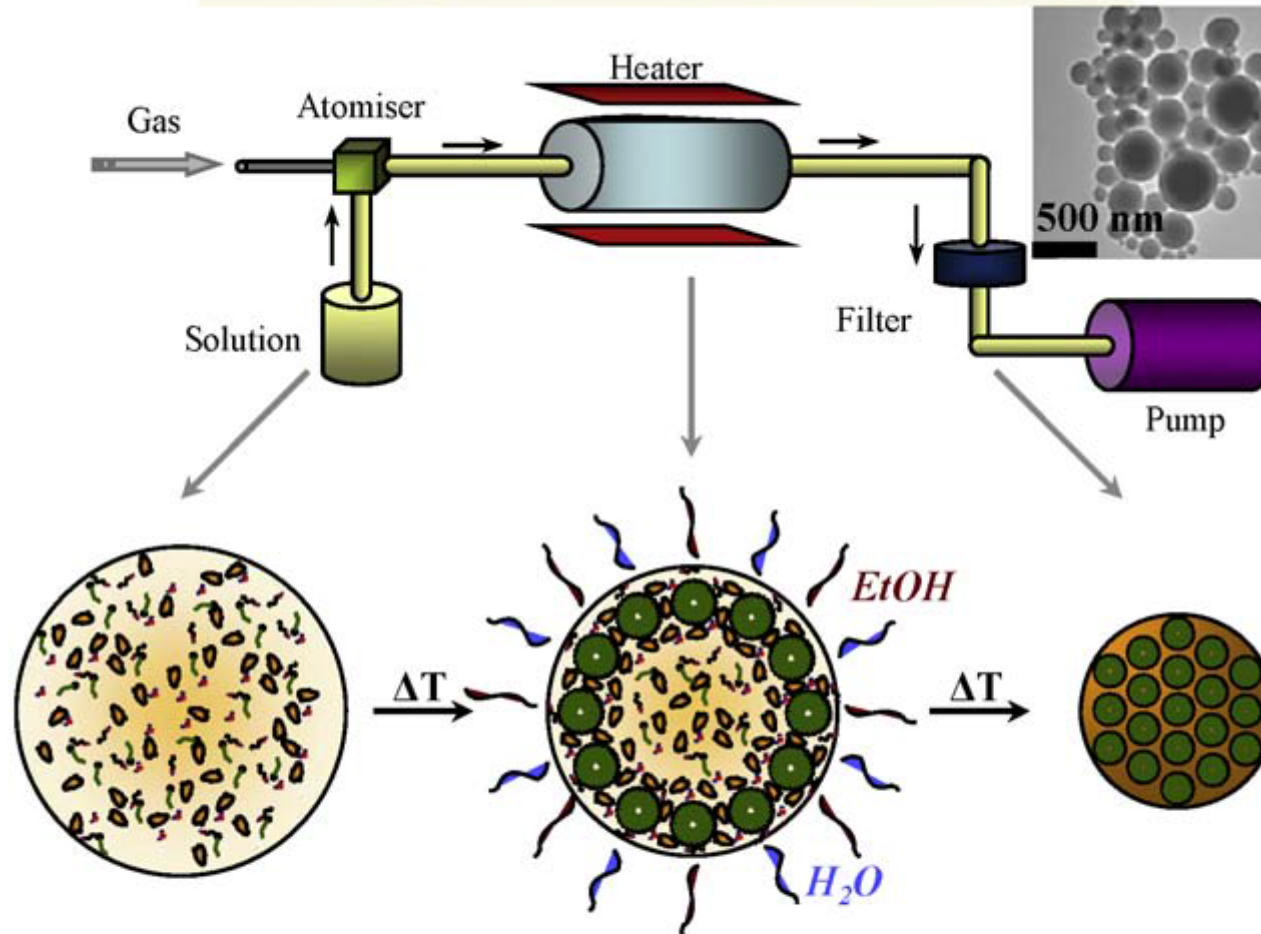
# Polymeric Nanoparticles from Rapid Expansion of Supercritical Fluid Solution



# Polymeric Nanoparticles from Rapid Expansion of Supercritical Fluid Solution



# Nanoparticles *via* Spray-drying



# Spinning Disc Processing (SDP)

**A rapidly rotating disc (300-3000 rpm)**

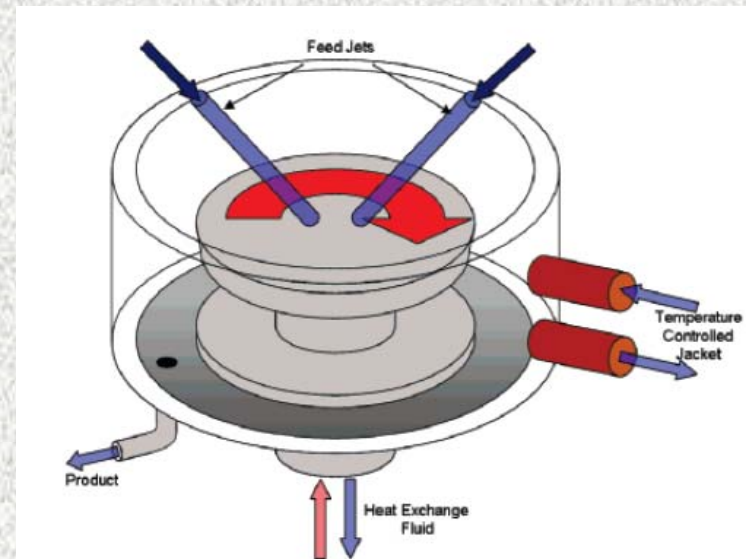
**Ethanol solutions of  $\text{Zn}(\text{NO}_3)_2$  and NaOH, polyvinylpyrrolidone (PVP) as a capping agent**

**Very thin films of fluid (1 to 200  $\mu\text{m}$ ) on a surface**

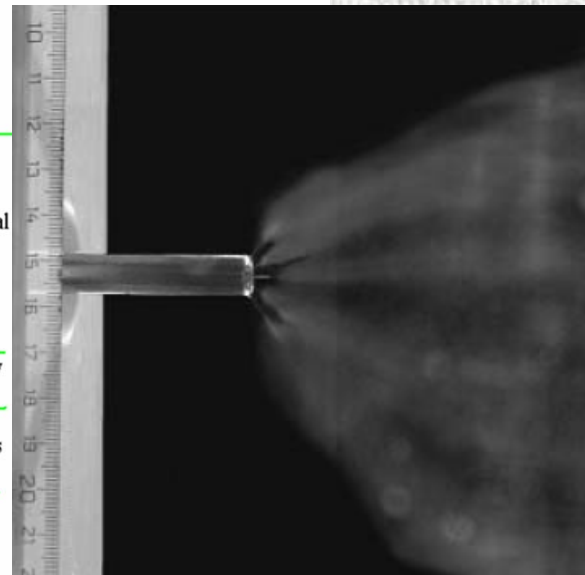
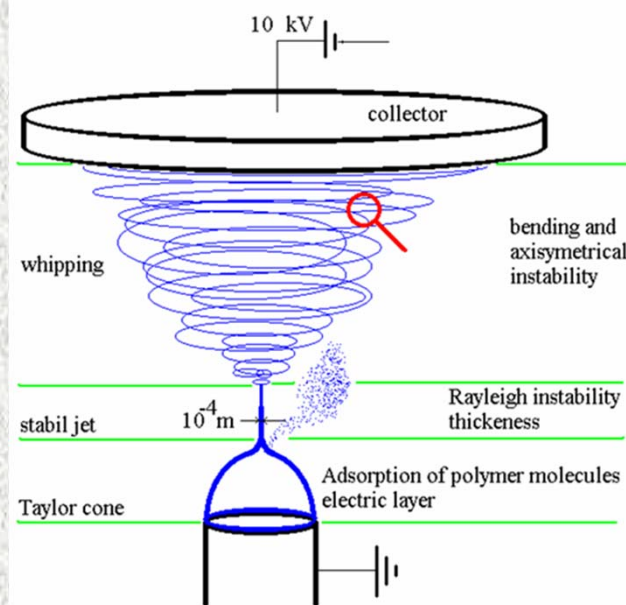
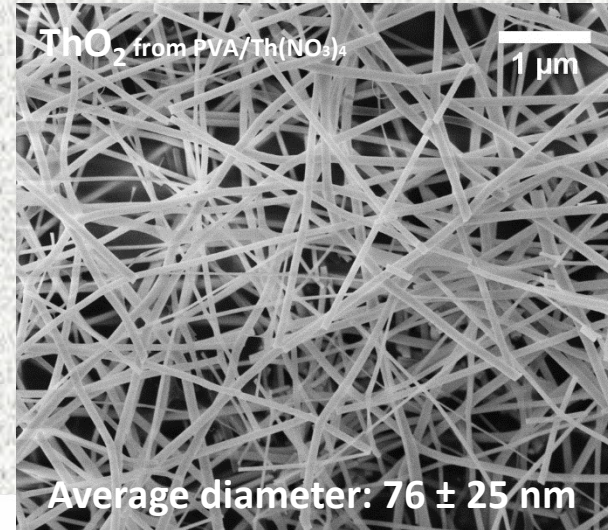
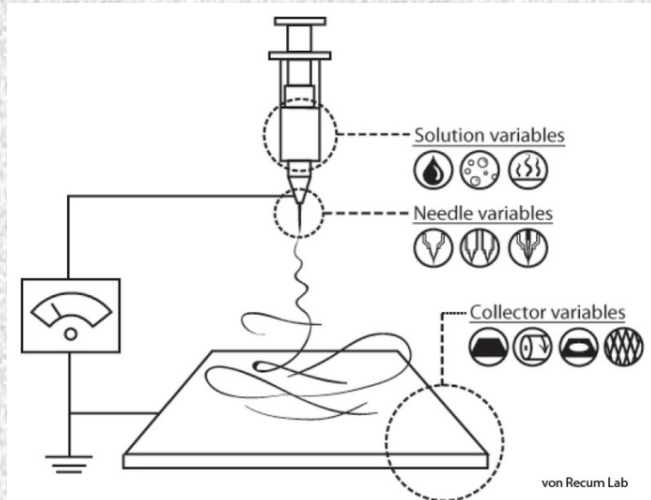
**Synthetic parameters = temperature, flow rate, disc speed, surface texture influence on the reaction kinetics and particle size**

**Intense mixing, accelerates nucleation and growth, affords monodispersed ZnO nanoparticles with controlled particle size down to a size of 1.3 nm and polydispersities of 10%**

Nanomaterials



# Electrospinning



# Vapor-Liquid-Solid (VLS) Growth

(1) Metal catalyst nanoparticles - Au(s)

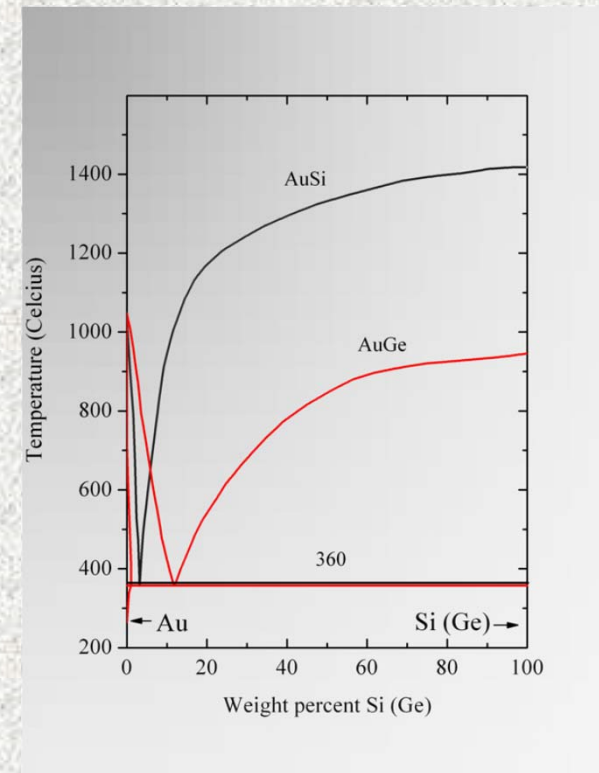
Feed another element (Ge vapor,  $\text{GeH}_4$  or  $\text{SiH}_4$ ) at an elevated temperature (440-800 °C/ultra-high-vacuum)

Gaseous precursor feedstock is absorbed/dissolved in Au(s) till the solid solubility limit is reached (2)

A liquid phase appears, melts to a droplet (3)

The droplet becomes supersaturated with Ge

When the solubility limit is reached (4), an excess material is precipitated out to form solid NWs beneath the droplet



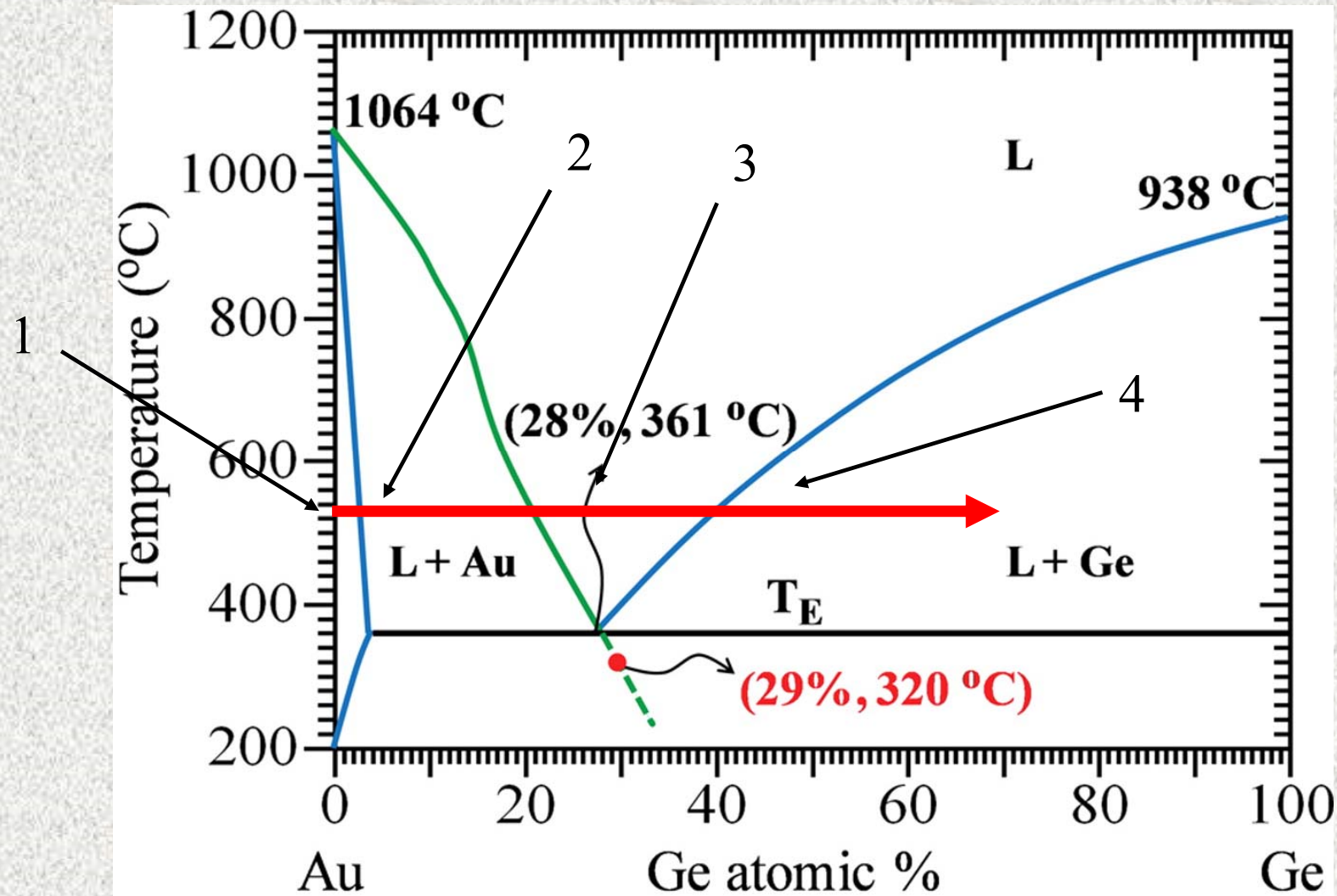
Eutectic 360 °C

Au (mp 1064 °C)

Si (mp 1410 °C)

Ge (mp 938 °C)

# Vapor-Liquid-Solid (VLS) Growth

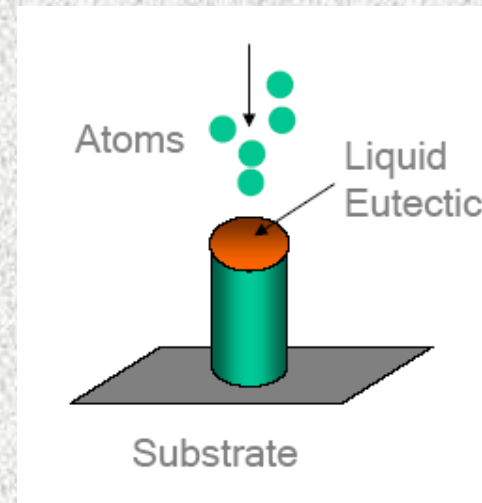
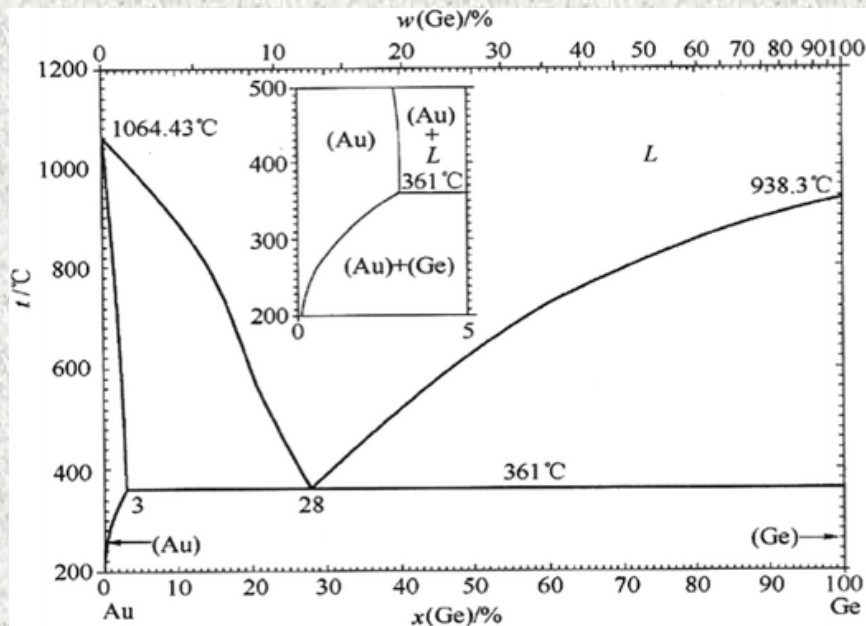
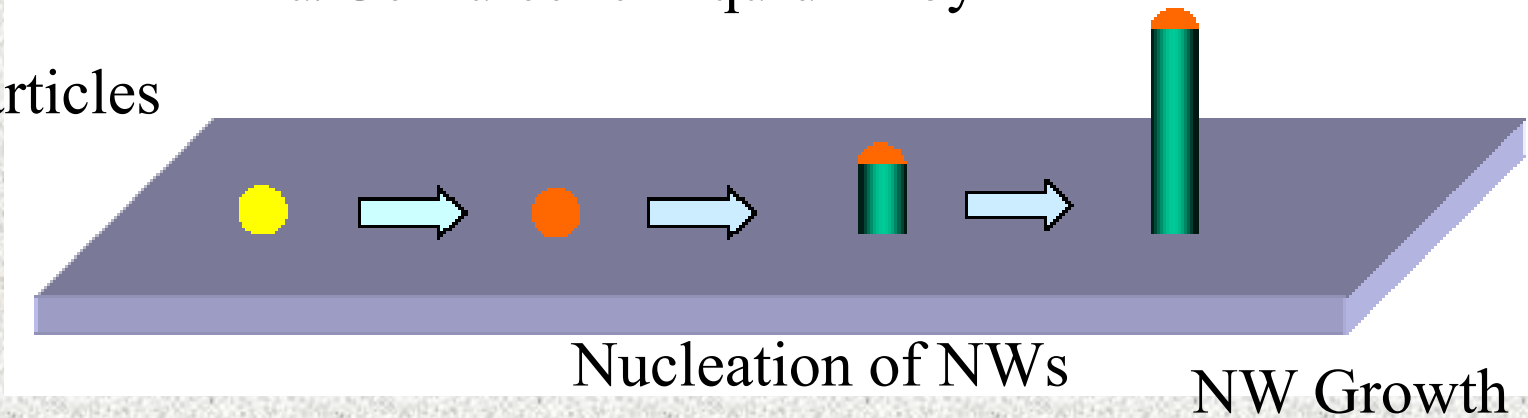




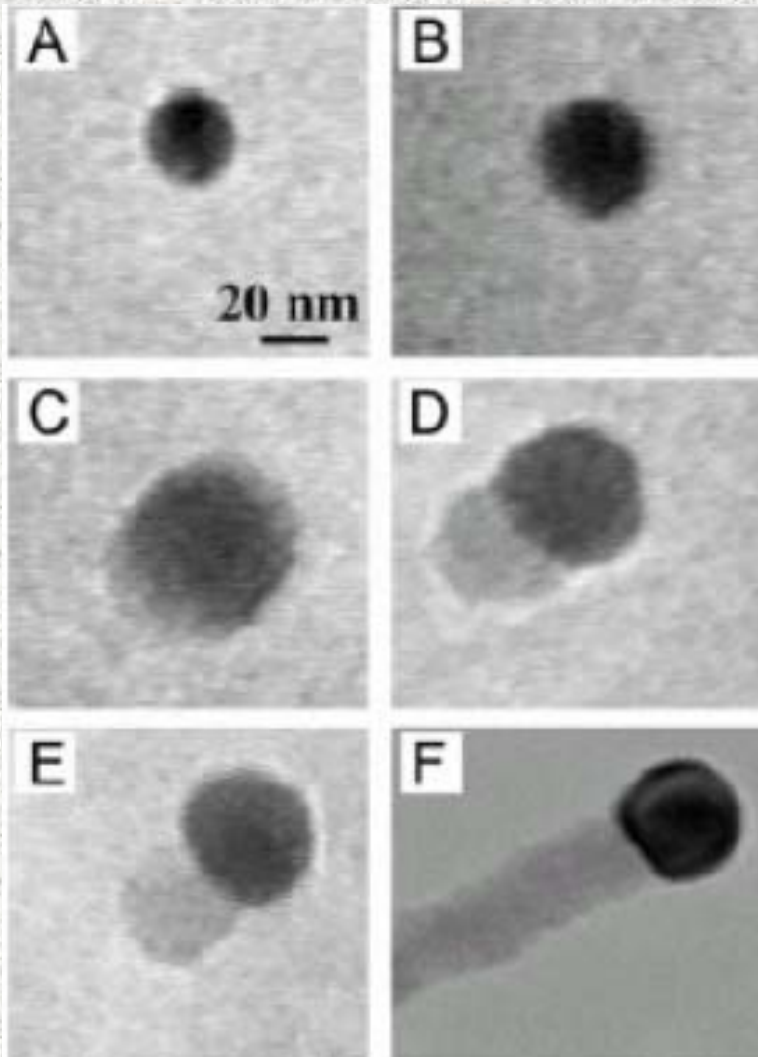
# Vapor-Liquid-Solid (VLS) Growth

Au/Ge Eutectic Liquid Alloy

Au Particles



## In-situ TEM images of the VLS process



In-situ TEM images recorded during the process of nanowire growth:

(a) Au nanoclusters in solid state at 500 °C

(b) alloying initiated at 800 °C, at this stage Au exists mostly in solid state

(c) liquid Au/Ge alloy

(d) the nucleation of Ge nanocrystal on the alloy surface

(e) Ge nanocrystal elongates with further Ge condensation

(f) Ge forms a wire

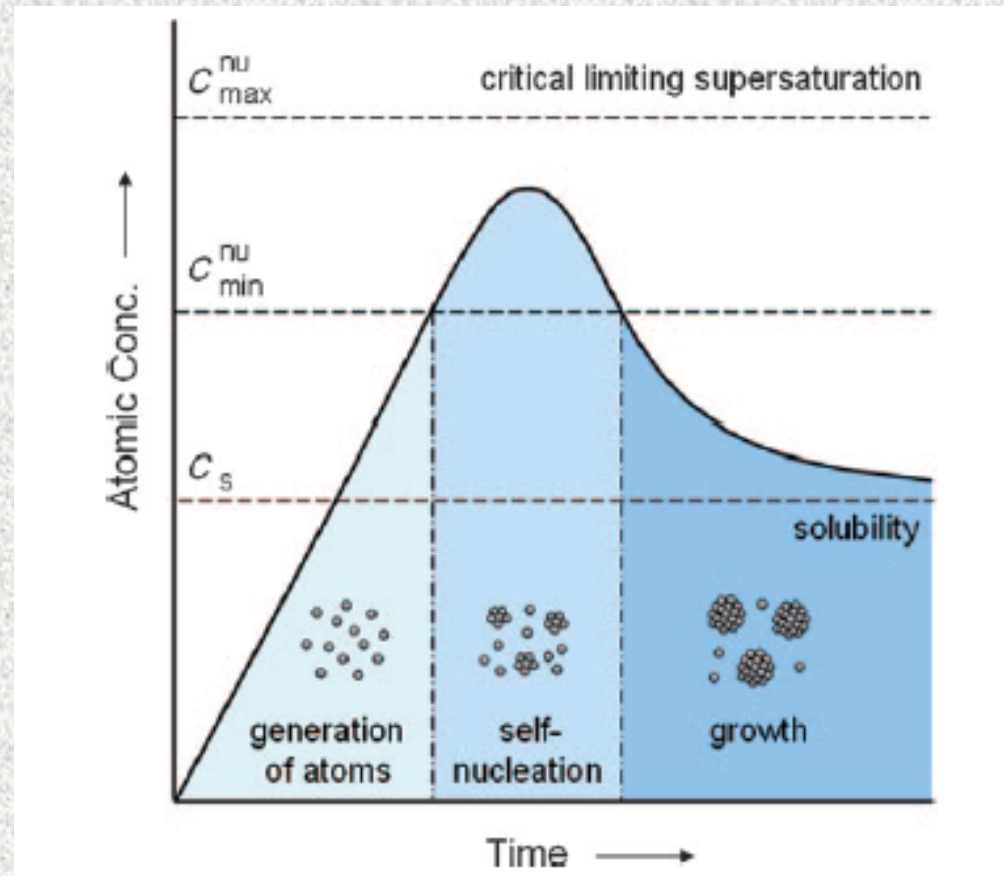
# LaMer Mechanism

**Supersaturated solution**

**Burst of nucleation**

**Slow growth of particles without additional nucleation**

**Separation of nucleation and growth**



# Other Mechanisms

## **Watzky-Finke mechanism**

Slow continuous nucleation - Fast autocatalytic surface growth

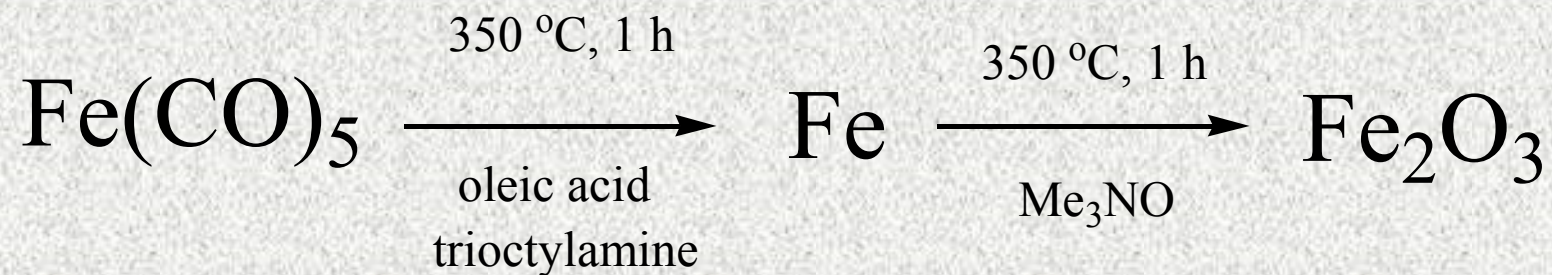
## **Seed-mediated mechanism**

Au nanoclusters as seeds - Bi, Sn, In, Au, Fe, Fe<sub>3</sub>O<sub>4</sub>

## **Digestive ripening**

## **Surfactant exchange**

# Thermal Decomposition of Precursors

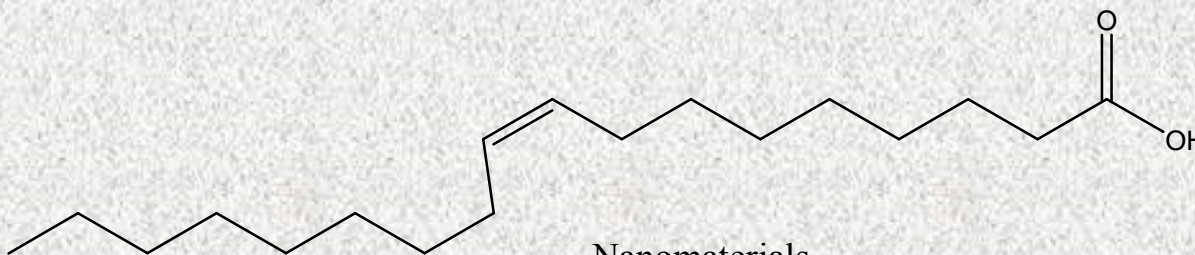
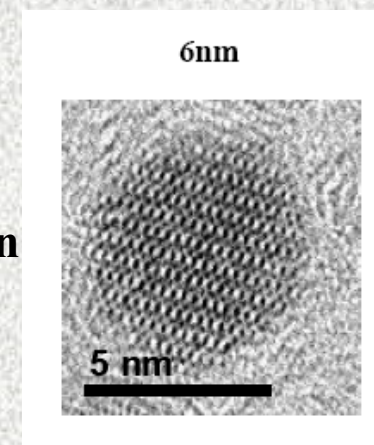


**Separation of nucleation and growth**

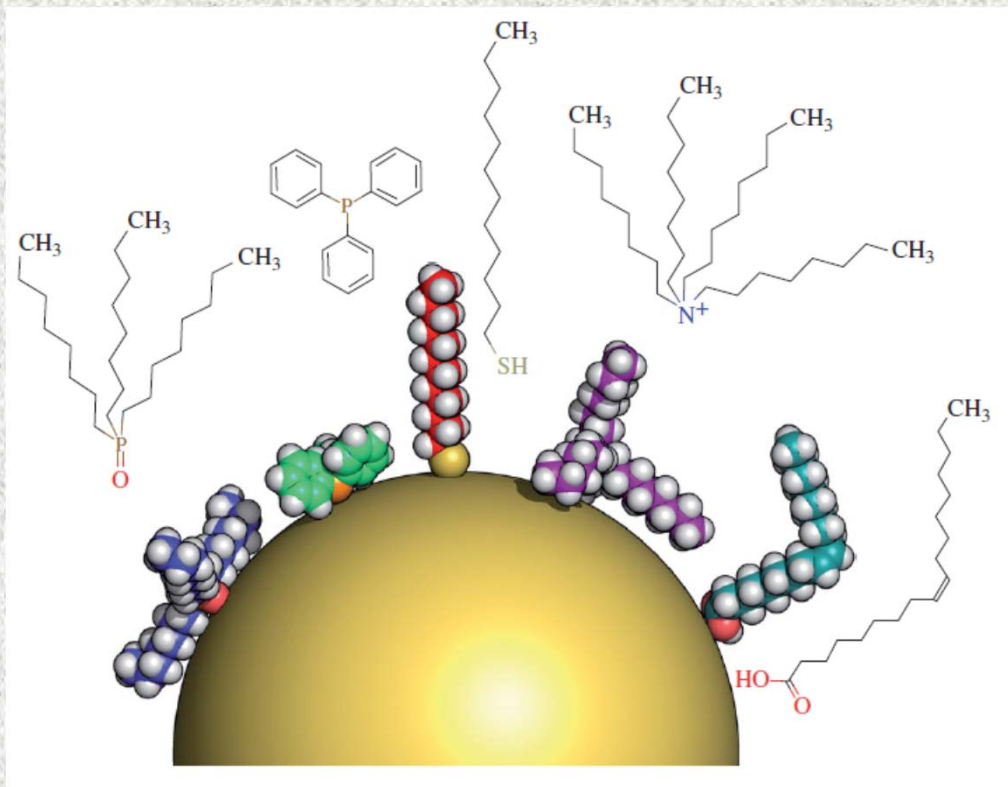
**Fe(CO)<sub>5</sub> thermal decomposition at 100 °C contributes to nucleation**

**Fe(oleate) thermal decomposition at 350 °C contributes to growth**

6 nm



# Surface Modification



A nanoparticle of 5nm core diameter with different hydrophobic ligand molecules both drawn to scale.

The particle is idealized as a smooth sphere.

trioctylphosphine oxide (TOPO)

triphenylphosphine (TPP)

dodecanethiol (DDT)

tetraoctylammonium bromide (TOAB)

oleic acid (OA)

# **Top-down Synthesis: Bulk Down**

## **✘ Introduction of Crystal Defects (Dislocations, Grain Boundaries)**

- **High-Energy Ball Milling - final size only down to 100 nm, contamination**
- **Extrusion, Shear, Wear**
- **High-Energy Irradiation**
- **Detonative Treatment**

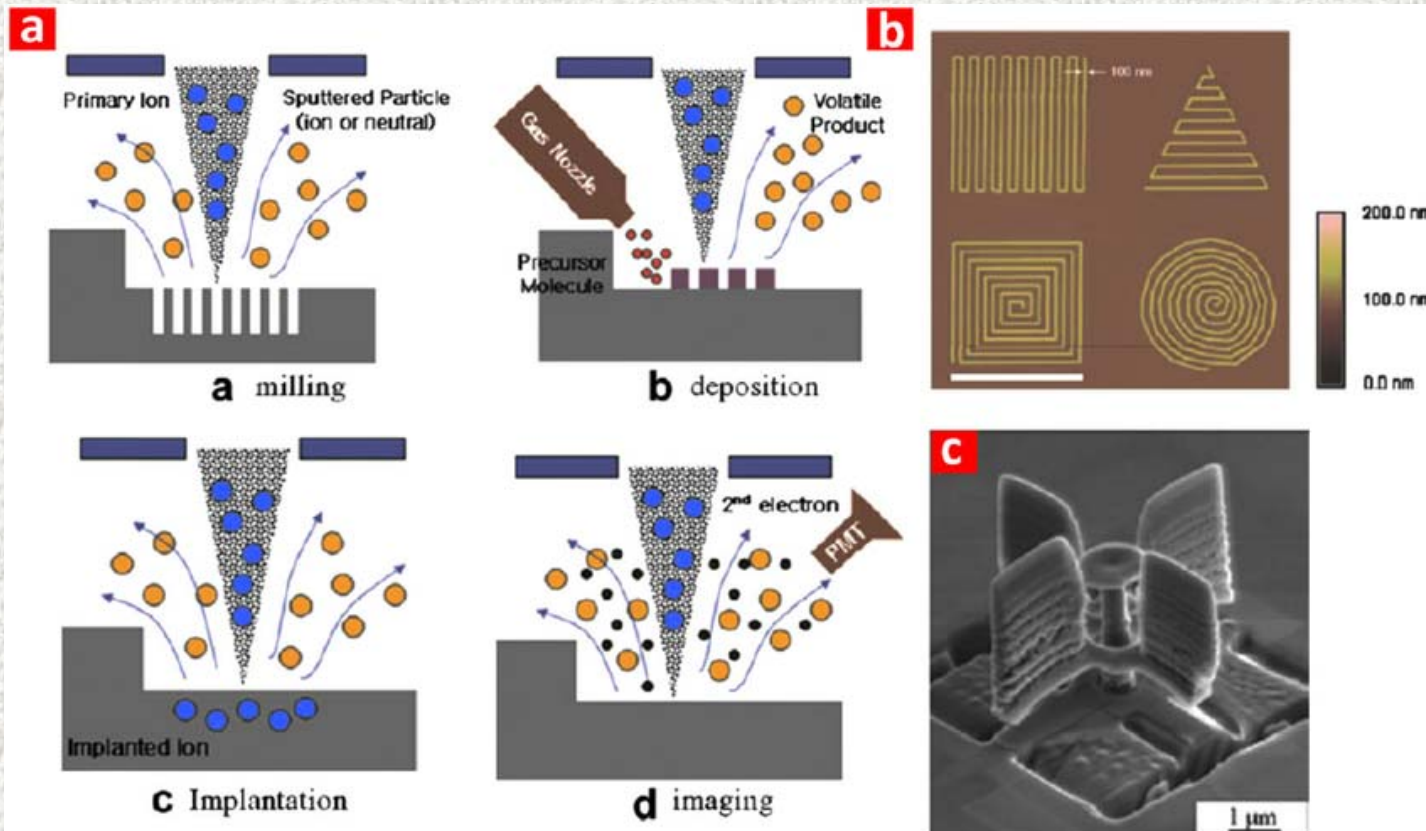
## **✘ Crystallization from Unstable States of Condensed Matter**

- **Crystallization from Glasses**
- **Precipitation from Supersaturated Solid or Liquid Solutions**

# Top-down Synthesis: Bulk Down

## ✂ Lithographic Techniques

✧ electron beam and focused ion beam (FIB) lithography

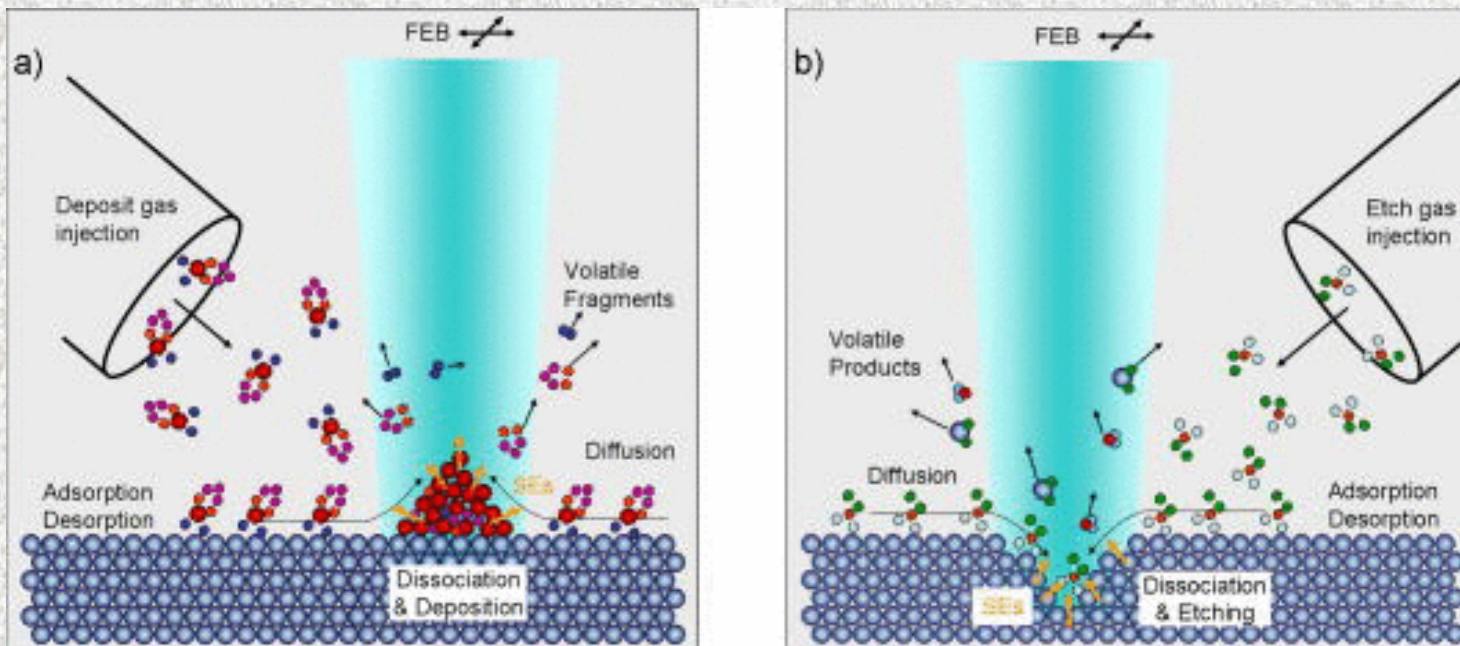




# Top-down Synthesis: Bulk Down

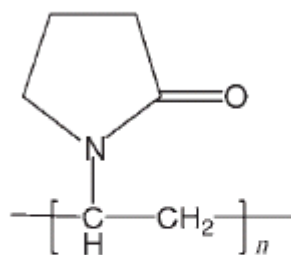
## ✂ Lithographic Techniques

✧ electron beam and focused ion beam (FIB) lithography



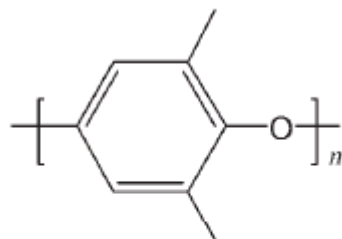
# Nanocatalysis

## Polymers used as metal NP supports for catalysis



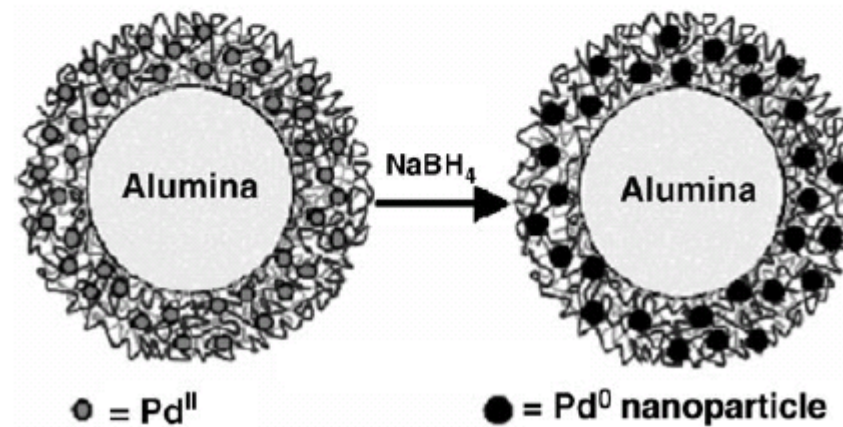
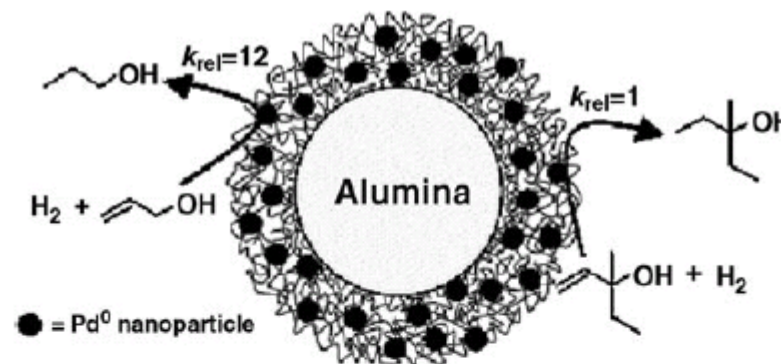
PVP

poly(vinylpyrrolidone)



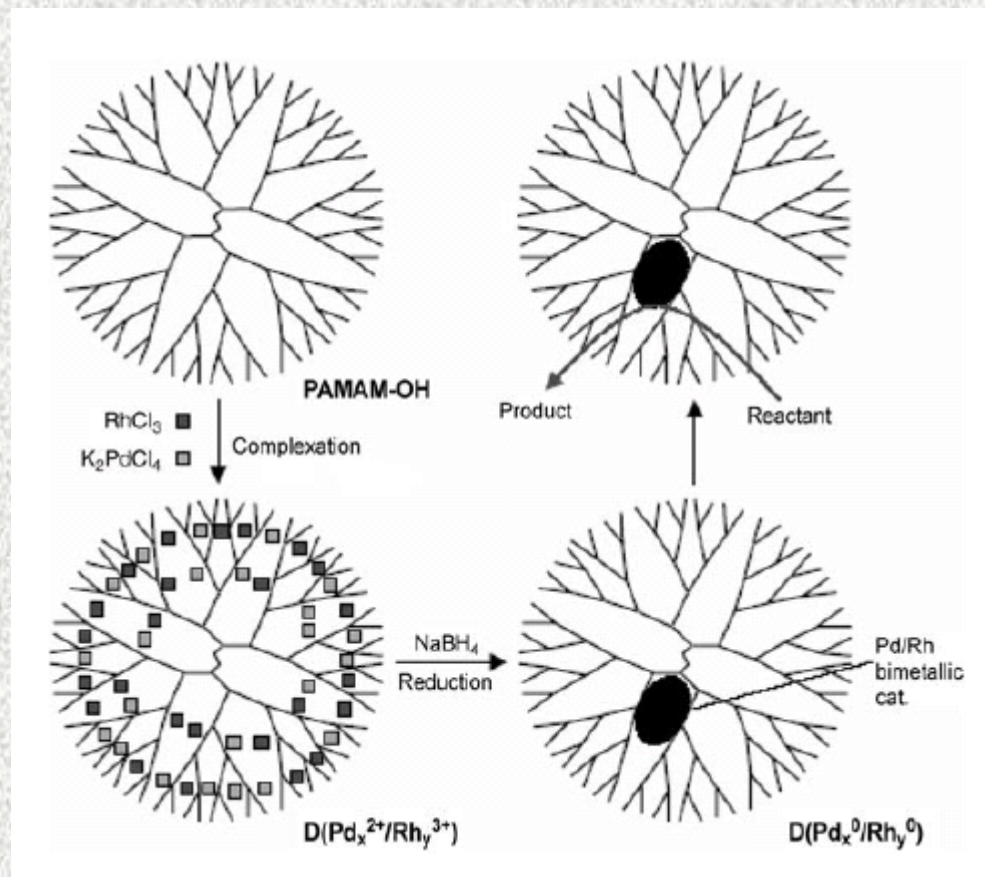
PPO

poly(2,5-dimethylphenylene oxid



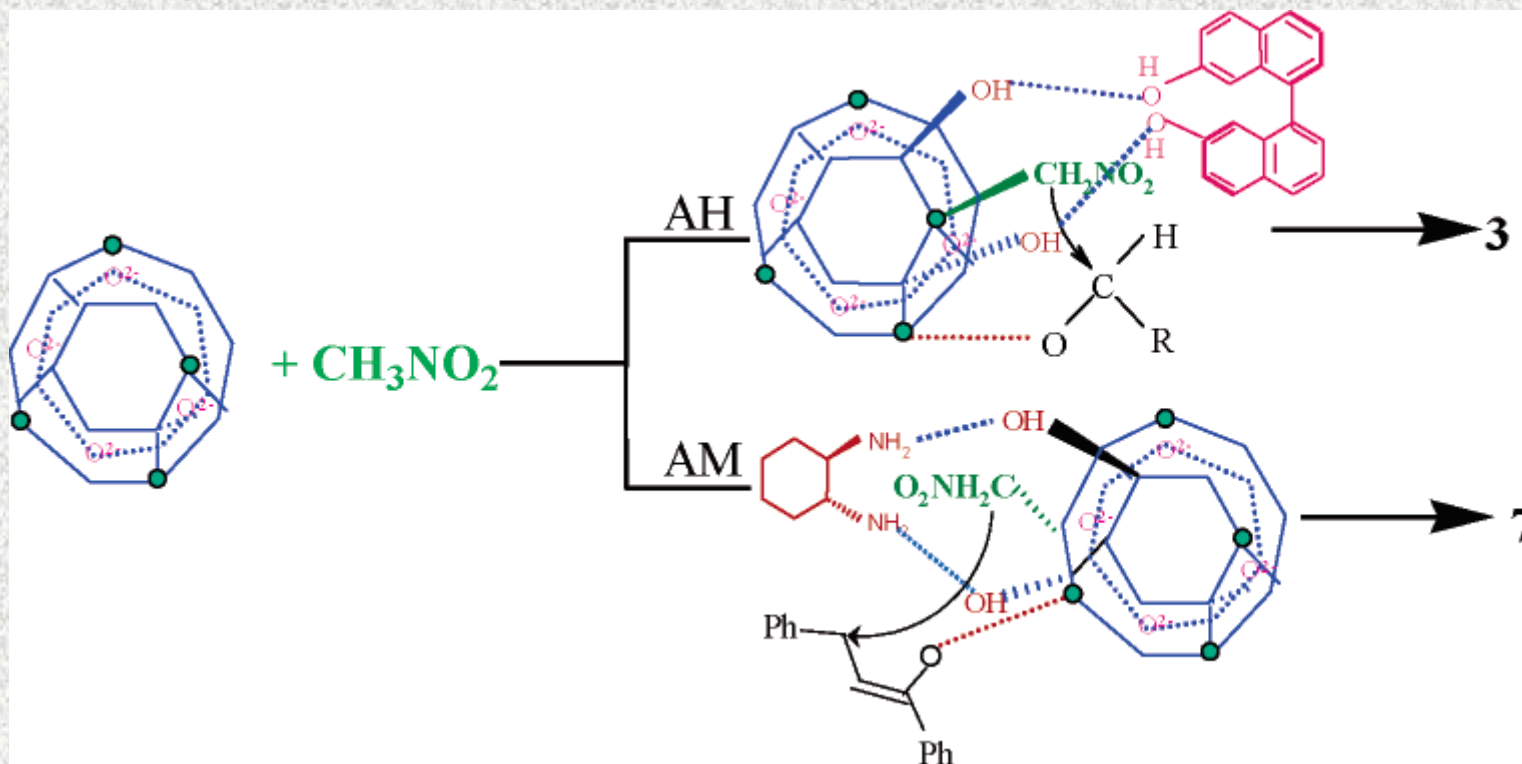
# Nanocatalysis

Catalysis by nanoparticles encapsulated in PAMAM or PPI dendrimers



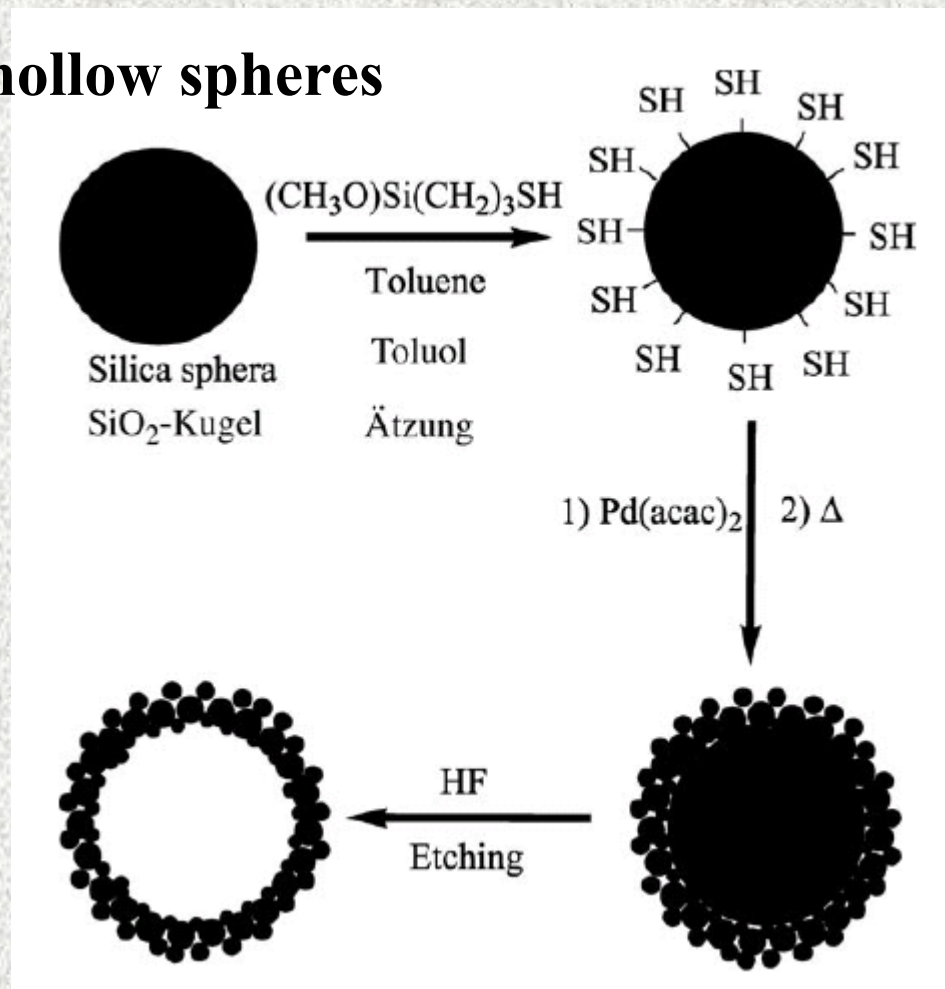
# Nanocatalysis

## Asymmetric heterogeneous catalysis on nanoparticles



# Hollow Nanoparticles

## formation of hollow spheres



# Applications

## Destruction of dangerous organic compounds (organophosphates - VX, chlorinated - PCB)

